

筆算練習 引き算(20x1) (1) 解答

①	$\begin{array}{r} 13 \\ - 9 \\ \hline 4 \end{array}$	⑧	$\begin{array}{r} 14 \\ - 7 \\ \hline 7 \end{array}$	⑮	$\begin{array}{r} 17 \\ - 8 \\ \hline 9 \end{array}$	⑳	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$
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②	$\begin{array}{r} 15 \\ - 8 \\ \hline 7 \end{array}$	⑨	$\begin{array}{r} 12 \\ - 9 \\ \hline 3 \end{array}$	⑯	$\begin{array}{r} 12 \\ - 9 \\ \hline 3 \end{array}$	㉑	$\begin{array}{r} 10 \\ - 3 \\ \hline 7 \end{array}$
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③	$\begin{array}{r} 12 \\ - 6 \\ \hline 6 \end{array}$	⑩	$\begin{array}{r} 13 \\ - 6 \\ \hline 7 \end{array}$	⑰	$\begin{array}{r} 16 \\ - 9 \\ \hline 7 \end{array}$	㉒	$\begin{array}{r} 14 \\ - 8 \\ \hline 6 \end{array}$
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④	$\begin{array}{r} 16 \\ - 7 \\ \hline 9 \end{array}$	⑪	$\begin{array}{r} 15 \\ - 7 \\ \hline 8 \end{array}$	⑱	$\begin{array}{r} 17 \\ - 8 \\ \hline 9 \end{array}$	㉓	$\begin{array}{r} 10 \\ - 2 \\ \hline 8 \end{array}$
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⑤	$\begin{array}{r} 15 \\ - 8 \\ \hline 7 \end{array}$	⑫	$\begin{array}{r} 11 \\ - 9 \\ \hline 2 \end{array}$	⑲	$\begin{array}{r} 16 \\ - 7 \\ \hline 9 \end{array}$	㉔	$\begin{array}{r} 16 \\ - 9 \\ \hline 7 \end{array}$
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⑥	$\begin{array}{r} 15 \\ - 7 \\ \hline 8 \end{array}$	⑬	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$	⑳	$\begin{array}{r} 14 \\ - 7 \\ \hline 7 \end{array}$	㉕	$\begin{array}{r} 13 \\ - 9 \\ \hline 4 \end{array}$
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⑦	$\begin{array}{r} 11 \\ - 3 \\ \hline 8 \end{array}$	⑭	$\begin{array}{r} 10 \\ - 9 \\ \hline 1 \end{array}$	㉑	$\begin{array}{r} 15 \\ - 7 \\ \hline 8 \end{array}$	㉖	$\begin{array}{r} 14 \\ - 5 \\ \hline 9 \end{array}$
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筆算練習 引き算(20x1) (2) 解答

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|---|--|---|--|---|--|---|--|
| ① | $\begin{array}{r} 15 \\ - 9 \\ \hline 6 \end{array}$ | ⑧ | $\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$ | ⑮ | $\begin{array}{r} 17 \\ - 9 \\ \hline 8 \end{array}$ | ⑳ | $\begin{array}{r} 17 \\ - 9 \\ \hline 8 \end{array}$ |
| ② | $\begin{array}{r} 15 \\ - 9 \\ \hline 6 \end{array}$ | ⑨ | $\begin{array}{r} 14 \\ - 6 \\ \hline 8 \end{array}$ | ⑯ | $\begin{array}{r} 14 \\ - 8 \\ \hline 6 \end{array}$ | ㉑ | $\begin{array}{r} 13 \\ - 6 \\ \hline 7 \end{array}$ |
| ③ | $\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$ | ⑩ | $\begin{array}{r} 11 \\ - 6 \\ \hline 5 \end{array}$ | ⑰ | $\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$ | ㉒ | $\begin{array}{r} 15 \\ - 9 \\ \hline 6 \end{array}$ |
| ④ | $\begin{array}{r} 14 \\ - 9 \\ \hline 5 \end{array}$ | ⑪ | $\begin{array}{r} 15 \\ - 8 \\ \hline 7 \end{array}$ | ⑱ | $\begin{array}{r} 11 \\ - 5 \\ \hline 6 \end{array}$ | ㉓ | $\begin{array}{r} 12 \\ - 6 \\ \hline 6 \end{array}$ |
| ⑤ | $\begin{array}{r} 16 \\ - 9 \\ \hline 7 \end{array}$ | ⑫ | $\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$ | ⑲ | $\begin{array}{r} 10 \\ - 3 \\ \hline 7 \end{array}$ | ㉔ | $\begin{array}{r} 11 \\ - 2 \\ \hline 9 \end{array}$ |
| ⑥ | $\begin{array}{r} 11 \\ - 7 \\ \hline 4 \end{array}$ | ⑬ | $\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$ | ⑳ | $\begin{array}{r} 10 \\ - 4 \\ \hline 6 \end{array}$ | ㉕ | $\begin{array}{r} 15 \\ - 9 \\ \hline 6 \end{array}$ |
| ⑦ | $\begin{array}{r} 11 \\ - 5 \\ \hline 6 \end{array}$ | ⑭ | $\begin{array}{r} 16 \\ - 7 \\ \hline 9 \end{array}$ | ㉑ | $\begin{array}{r} 14 \\ - 5 \\ \hline 9 \end{array}$ | ㉖ | $\begin{array}{r} 14 \\ - 5 \\ \hline 9 \end{array}$ |

筆算練習 引き算(20x1) (3) 解答

①	$\begin{array}{r} 13 \\ - 9 \\ \hline 4 \end{array}$	⑧	$\begin{array}{r} 17 \\ - 8 \\ \hline 9 \end{array}$	⑮	$\begin{array}{r} 14 \\ - 6 \\ \hline 8 \end{array}$	⑳	$\begin{array}{r} 12 \\ - 6 \\ \hline 6 \end{array}$
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②	$\begin{array}{r} 11 \\ - 3 \\ \hline 8 \end{array}$	⑨	$\begin{array}{r} 10 \\ - 7 \\ \hline 3 \end{array}$	⑯	$\begin{array}{r} 12 \\ - 7 \\ \hline 5 \end{array}$	㉑	$\begin{array}{r} 11 \\ - 7 \\ \hline 4 \end{array}$
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③	$\begin{array}{r} 14 \\ - 6 \\ \hline 8 \end{array}$	⑩	$\begin{array}{r} 17 \\ - 9 \\ \hline 8 \end{array}$	⑰	$\begin{array}{r} 12 \\ - 9 \\ \hline 3 \end{array}$	㉒	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$
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④	$\begin{array}{r} 16 \\ - 8 \\ \hline 8 \end{array}$	⑪	$\begin{array}{r} 11 \\ - 2 \\ \hline 9 \end{array}$	⑱	$\begin{array}{r} 17 \\ - 8 \\ \hline 9 \end{array}$	㉓	$\begin{array}{r} 14 \\ - 9 \\ \hline 5 \end{array}$
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⑤	$\begin{array}{r} 12 \\ - 9 \\ \hline 3 \end{array}$	⑫	$\begin{array}{r} 10 \\ - 6 \\ \hline 4 \end{array}$	⑲	$\begin{array}{r} 17 \\ - 8 \\ \hline 9 \end{array}$	㉔	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$
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⑥	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$	⑬	$\begin{array}{r} 17 \\ - 8 \\ \hline 9 \end{array}$	⑳	$\begin{array}{r} 16 \\ - 9 \\ \hline 7 \end{array}$	㉕	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$
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⑦	$\begin{array}{r} 17 \\ - 8 \\ \hline 9 \end{array}$	⑭	$\begin{array}{r} 15 \\ - 9 \\ \hline 6 \end{array}$	㉑	$\begin{array}{r} 17 \\ - 9 \\ \hline 8 \end{array}$	㉖	$\begin{array}{r} 12 \\ - 6 \\ \hline 6 \end{array}$
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筆算練習 引き算(20x1) (4) 解答

$$\begin{array}{r} \textcircled{1} \quad 11 \\ - \quad 7 \\ \hline 4 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 13 \\ - \quad 5 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 12 \\ - \quad 8 \\ \hline 4 \end{array}$$

$$\begin{array}{r} \textcircled{22} \quad 14 \\ - \quad 6 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 12 \\ - \quad 5 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 16 \\ - \quad 7 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 11 \\ - \quad 5 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{23} \quad 15 \\ - \quad 9 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 13 \\ - \quad 5 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 11 \\ - \quad 2 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 15 \\ - \quad 9 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{24} \quad 11 \\ - \quad 8 \\ \hline 3 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 16 \\ - \quad 7 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 15 \\ - \quad 9 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 16 \\ - \quad 9 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{25} \quad 17 \\ - \quad 9 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 15 \\ - \quad 6 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 13 \\ - \quad 6 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 16 \\ - \quad 7 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{26} \quad 11 \\ - \quad 6 \\ \hline 5 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 10 \\ - \quad 9 \\ \hline 1 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 15 \\ - \quad 8 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 15 \\ - \quad 9 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{27} \quad 15 \\ - \quad 7 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 10 \\ - \quad 2 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 16 \\ - \quad 8 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{21} \quad 11 \\ - \quad 3 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{28} \quad 11 \\ - \quad 3 \\ \hline 8 \end{array}$$

筆算練習 引き算(20x1) (5) 解答

$$\begin{array}{r} \textcircled{1} \quad 16 \\ - \quad 9 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 13 \\ - \quad 9 \\ \hline 4 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 14 \\ - \quad 9 \\ \hline 5 \end{array}$$

$$\begin{array}{r} \textcircled{22} \quad 17 \\ - \quad 8 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 16 \\ - \quad 9 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 16 \\ - \quad 8 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 16 \\ - \quad 9 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{23} \quad 16 \\ - \quad 9 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 14 \\ - \quad 7 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 13 \\ - \quad 9 \\ \hline 4 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 18 \\ - \quad 9 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{24} \quad 14 \\ - \quad 5 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 11 \\ - \quad 3 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 18 \\ - \quad 9 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 13 \\ - \quad 8 \\ \hline 5 \end{array}$$

$$\begin{array}{r} \textcircled{25} \quad 18 \\ - \quad 9 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 11 \\ - \quad 2 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 16 \\ - \quad 9 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 14 \\ - \quad 9 \\ \hline 5 \end{array}$$

$$\begin{array}{r} \textcircled{26} \quad 15 \\ - \quad 7 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 15 \\ - \quad 7 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 15 \\ - \quad 7 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 12 \\ - \quad 8 \\ \hline 4 \end{array}$$

$$\begin{array}{r} \textcircled{27} \quad 13 \\ - \quad 9 \\ \hline 4 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 14 \\ - \quad 8 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 18 \\ - \quad 9 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{21} \quad 11 \\ - \quad 7 \\ \hline 4 \end{array}$$

$$\begin{array}{r} \textcircled{28} \quad 15 \\ - \quad 6 \\ \hline 9 \end{array}$$

筆算練習 引き算(20x1) (6) 解答

①	$\begin{array}{r} 16 \\ - 8 \\ \hline 8 \end{array}$	⑧	$\begin{array}{r} 14 \\ - 6 \\ \hline 8 \end{array}$	⑮	$\begin{array}{r} 14 \\ - 5 \\ \hline 9 \end{array}$	⑳	$\begin{array}{r} 11 \\ - 6 \\ \hline 5 \end{array}$
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②	$\begin{array}{r} 10 \\ - 9 \\ \hline 1 \end{array}$	⑨	$\begin{array}{r} 16 \\ - 9 \\ \hline 7 \end{array}$	⑯	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$	㉑	$\begin{array}{r} 13 \\ - 5 \\ \hline 8 \end{array}$
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③	$\begin{array}{r} 12 \\ - 8 \\ \hline 4 \end{array}$	⑩	$\begin{array}{r} 15 \\ - 7 \\ \hline 8 \end{array}$	⑰	$\begin{array}{r} 13 \\ - 5 \\ \hline 8 \end{array}$	㉒	$\begin{array}{r} 13 \\ - 4 \\ \hline 9 \end{array}$
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④	$\begin{array}{r} 14 \\ - 7 \\ \hline 7 \end{array}$	⑪	$\begin{array}{r} 15 \\ - 6 \\ \hline 9 \end{array}$	⑱	$\begin{array}{r} 13 \\ - 5 \\ \hline 8 \end{array}$	㉓	$\begin{array}{r} 16 \\ - 8 \\ \hline 8 \end{array}$
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⑤	$\begin{array}{r} 10 \\ - 1 \\ \hline 9 \end{array}$	⑫	$\begin{array}{r} 12 \\ - 5 \\ \hline 7 \end{array}$	⑲	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$	㉔	$\begin{array}{r} 13 \\ - 9 \\ \hline 4 \end{array}$
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⑥	$\begin{array}{r} 16 \\ - 8 \\ \hline 8 \end{array}$	⑬	$\begin{array}{r} 16 \\ - 8 \\ \hline 8 \end{array}$	⑳	$\begin{array}{r} 11 \\ - 4 \\ \hline 7 \end{array}$	㉕	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$
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⑦	$\begin{array}{r} 14 \\ - 9 \\ \hline 5 \end{array}$	⑭	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$	㉑	$\begin{array}{r} 10 \\ - 3 \\ \hline 7 \end{array}$	㉖	$\begin{array}{r} 13 \\ - 7 \\ \hline 6 \end{array}$
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筆算練習 引き算(20x1) (7) 解答

①	$\begin{array}{r} 10 \\ - 5 \\ \hline 5 \end{array}$	⑧	$\begin{array}{r} 17 \\ - 8 \\ \hline 9 \end{array}$	⑮	$\begin{array}{r} 10 \\ - 7 \\ \hline 3 \end{array}$	⑳	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$
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②	$\begin{array}{r} 13 \\ - 8 \\ \hline 5 \end{array}$	⑨	$\begin{array}{r} 16 \\ - 8 \\ \hline 8 \end{array}$	⑯	$\begin{array}{r} 15 \\ - 7 \\ \hline 8 \end{array}$	㉑	$\begin{array}{r} 10 \\ - 8 \\ \hline 2 \end{array}$
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③	$\begin{array}{r} 14 \\ - 9 \\ \hline 5 \end{array}$	⑩	$\begin{array}{r} 16 \\ - 7 \\ \hline 9 \end{array}$	⑰	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$	㉒	$\begin{array}{r} 11 \\ - 2 \\ \hline 9 \end{array}$
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④	$\begin{array}{r} 11 \\ - 3 \\ \hline 8 \end{array}$	⑪	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$	⑱	$\begin{array}{r} 15 \\ - 6 \\ \hline 9 \end{array}$	㉓	$\begin{array}{r} 13 \\ - 8 \\ \hline 5 \end{array}$
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⑤	$\begin{array}{r} 17 \\ - 8 \\ \hline 9 \end{array}$	⑫	$\begin{array}{r} 17 \\ - 8 \\ \hline 9 \end{array}$	⑲	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$	㉔	$\begin{array}{r} 10 \\ - 8 \\ \hline 2 \end{array}$
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⑥	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$	⑬	$\begin{array}{r} 10 \\ - 3 \\ \hline 7 \end{array}$	⑳	$\begin{array}{r} 11 \\ - 8 \\ \hline 3 \end{array}$	㉕	$\begin{array}{r} 17 \\ - 9 \\ \hline 8 \end{array}$
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⑦	$\begin{array}{r} 16 \\ - 8 \\ \hline 8 \end{array}$	⑭	$\begin{array}{r} 12 \\ - 3 \\ \hline 9 \end{array}$	㉑	$\begin{array}{r} 12 \\ - 6 \\ \hline 6 \end{array}$	㉖	$\begin{array}{r} 17 \\ - 9 \\ \hline 8 \end{array}$
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筆算練習 引き算(20x1) (8) 解答

①	$\begin{array}{r} 14 \\ - 7 \\ \hline 7 \end{array}$	⑧	$\begin{array}{r} 14 \\ - 6 \\ \hline 8 \end{array}$	⑮	$\begin{array}{r} 12 \\ - 9 \\ \hline 3 \end{array}$	⑳	$\begin{array}{r} 14 \\ - 7 \\ \hline 7 \end{array}$
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②	$\begin{array}{r} 17 \\ - 9 \\ \hline 8 \end{array}$	⑨	$\begin{array}{r} 17 \\ - 8 \\ \hline 9 \end{array}$	⑯	$\begin{array}{r} 10 \\ - 1 \\ \hline 9 \end{array}$	㉑	$\begin{array}{r} 15 \\ - 8 \\ \hline 7 \end{array}$
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③	$\begin{array}{r} 15 \\ - 6 \\ \hline 9 \end{array}$	⑩	$\begin{array}{r} 10 \\ - 7 \\ \hline 3 \end{array}$	⑰	$\begin{array}{r} 15 \\ - 7 \\ \hline 8 \end{array}$	㉒	$\begin{array}{r} 11 \\ - 4 \\ \hline 7 \end{array}$
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④	$\begin{array}{r} 17 \\ - 9 \\ \hline 8 \end{array}$	⑪	$\begin{array}{r} 16 \\ - 8 \\ \hline 8 \end{array}$	⑱	$\begin{array}{r} 13 \\ - 5 \\ \hline 8 \end{array}$	㉓	$\begin{array}{r} 13 \\ - 4 \\ \hline 9 \end{array}$
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⑤	$\begin{array}{r} 16 \\ - 8 \\ \hline 8 \end{array}$	⑫	$\begin{array}{r} 16 \\ - 8 \\ \hline 8 \end{array}$	⑲	$\begin{array}{r} 14 \\ - 8 \\ \hline 6 \end{array}$	㉔	$\begin{array}{r} 16 \\ - 7 \\ \hline 9 \end{array}$
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⑥	$\begin{array}{r} 11 \\ - 7 \\ \hline 4 \end{array}$	⑬	$\begin{array}{r} 11 \\ - 7 \\ \hline 4 \end{array}$	⑳	$\begin{array}{r} 15 \\ - 8 \\ \hline 7 \end{array}$	㉕	$\begin{array}{r} 15 \\ - 6 \\ \hline 9 \end{array}$
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⑦	$\begin{array}{r} 17 \\ - 8 \\ \hline 9 \end{array}$	⑭	$\begin{array}{r} 13 \\ - 4 \\ \hline 9 \end{array}$	㉑	$\begin{array}{r} 18 \\ - 9 \\ \hline 9 \end{array}$	㉖	$\begin{array}{r} 15 \\ - 8 \\ \hline 7 \end{array}$
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