

# 筆算練習 引き算(20x1) (41) 問題

$$\begin{array}{r} \textcircled{1} \quad 17 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 11 \\ - \quad 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 16 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{22} \quad 17 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 14 \\ - \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 17 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 17 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{23} \quad 10 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 10 \\ - \quad 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 11 \\ - \quad 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 10 \\ - \quad 1 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{24} \quad 10 \\ - \quad 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 12 \\ - \quad 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 12 \\ - \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 16 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{25} \quad 12 \\ - \quad 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 17 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 15 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 15 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{26} \quad 10 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 15 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 13 \\ - \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 17 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{27} \quad 15 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 13 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 13 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{21} \quad 15 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{28} \quad 16 \\ - \quad 9 \\ \hline \end{array}$$

# 筆算練習 引き算(20x1) (42) 問題

①	15	⑧	14	⑮	16	⑳	11
—	8	—	6	—	9	—	9
<hr/>							

②	12	⑨	10	⑯	18	㉑	18
—	7	—	7	—	9	—	9
<hr/>							

③	12	⑩	14	⑰	13	㉒	17
—	7	—	9	—	6	—	8
<hr/>							

④	18	⑪	15	⑱	17	㉓	18
—	9	—	8	—	8	—	9
<hr/>							

⑤	16	⑫	15	⑲	18	㉔	11
—	9	—	7	—	9	—	8
<hr/>							

⑥	18	⑬	12	⑳	16	㉕	11
—	9	—	6	—	8	—	4
<hr/>							

⑦	18	⑭	12	㉑	11	㉖	10
—	9	—	4	—	7	—	2
<hr/>							

# 筆算練習 引き算(20x1) (43) 問題

$$\begin{array}{r} \textcircled{1} \quad 16 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{22} \quad 14 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 15 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 14 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{23} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 17 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 16 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 14 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{24} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 13 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 14 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 17 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{25} \quad 15 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 11 \\ - \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 14 \\ - \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 10 \\ - \quad 1 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{26} \quad 14 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 13 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 17 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 17 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{27} \quad 14 \\ - \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 12 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{21} \quad 13 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{28} \quad 17 \\ - \quad 9 \\ \hline \end{array}$$

# 筆算練習 引き算(20x1) (44) 問題

$$\begin{array}{r} \textcircled{1} \quad 12 \\ - \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 12 \\ - \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 12 \\ - \quad 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{22} \quad 10 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 10 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{23} \quad 17 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 13 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 10 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 17 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{24} \quad 13 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 13 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 11 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 16 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{25} \quad 13 \\ - \quad 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 16 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 15 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 14 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{26} \quad 12 \\ - \quad 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 16 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 11 \\ - \quad 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 13 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{27} \quad 12 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 11 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 11 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{21} \quad 11 \\ - \quad 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{28} \quad 10 \\ - \quad 6 \\ \hline \end{array}$$

# 筆算練習 引き算(20x1) (45) 問題

$$\begin{array}{r} \textcircled{1} \quad 11 \\ - \quad 7 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{8} \quad 11 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{15} \quad 18 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{22} \quad 10 \\ - \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 15 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{9} \quad 16 \\ - \quad 8 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{16} \quad 16 \\ - \quad 7 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{23} \quad 15 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 16 \\ - \quad 7 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{10} \quad 10 \\ - \quad 4 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{17} \quad 17 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{24} \quad 15 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 18 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{11} \quad 18 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{18} \quad 17 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{25} \quad 17 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 11 \\ - \quad 8 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{12} \quad 17 \\ - \quad 8 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{19} \quad 10 \\ - \quad 7 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{26} \quad 14 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 18 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{13} \quad 12 \\ - \quad 7 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{20} \quad 15 \\ - \quad 8 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{27} \quad 12 \\ - \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 14 \\ - \quad 8 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{14} \quad 14 \\ - \quad 8 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{21} \quad 17 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{28} \quad 11 \\ - \quad 9 \\ \hline \end{array}$$

# 筆算練習 引き算(20x1) (46) 問題

①	$\begin{array}{r} 12 \\ - 6 \\ \hline \end{array}$	⑧	$\begin{array}{r} 13 \\ - 5 \\ \hline \end{array}$	⑮	$\begin{array}{r} 12 \\ - 5 \\ \hline \end{array}$	⑳	$\begin{array}{r} 18 \\ - 9 \\ \hline \end{array}$
---	--	---	--	---	--	---	--

②	$\begin{array}{r} 16 \\ - 8 \\ \hline \end{array}$	⑨	$\begin{array}{r} 11 \\ - 6 \\ \hline \end{array}$	⑯	$\begin{array}{r} 10 \\ - 3 \\ \hline \end{array}$	㉑	$\begin{array}{r} 15 \\ - 9 \\ \hline \end{array}$
---	--	---	--	---	--	---	--

③	$\begin{array}{r} 13 \\ - 8 \\ \hline \end{array}$	⑩	$\begin{array}{r} 14 \\ - 8 \\ \hline \end{array}$	⑰	$\begin{array}{r} 17 \\ - 9 \\ \hline \end{array}$	㉒	$\begin{array}{r} 10 \\ - 3 \\ \hline \end{array}$
---	--	---	--	---	--	---	--

④	$\begin{array}{r} 12 \\ - 4 \\ \hline \end{array}$	⑪	$\begin{array}{r} 18 \\ - 9 \\ \hline \end{array}$	⑱	$\begin{array}{r} 18 \\ - 9 \\ \hline \end{array}$	㉓	$\begin{array}{r} 11 \\ - 4 \\ \hline \end{array}$
---	--	---	--	---	--	---	--

⑤	$\begin{array}{r} 18 \\ - 9 \\ \hline \end{array}$	⑫	$\begin{array}{r} 18 \\ - 9 \\ \hline \end{array}$	⑲	$\begin{array}{r} 15 \\ - 9 \\ \hline \end{array}$	㉔	$\begin{array}{r} 13 \\ - 6 \\ \hline \end{array}$
---	--	---	--	---	--	---	--

⑥	$\begin{array}{r} 18 \\ - 9 \\ \hline \end{array}$	⑬	$\begin{array}{r} 10 \\ - 7 \\ \hline \end{array}$	⑳	$\begin{array}{r} 14 \\ - 8 \\ \hline \end{array}$	㉕	$\begin{array}{r} 11 \\ - 3 \\ \hline \end{array}$
---	--	---	--	---	--	---	--

⑦	$\begin{array}{r} 13 \\ - 4 \\ \hline \end{array}$	⑭	$\begin{array}{r} 10 \\ - 3 \\ \hline \end{array}$	㉑	$\begin{array}{r} 12 \\ - 8 \\ \hline \end{array}$	㉖	$\begin{array}{r} 10 \\ - 9 \\ \hline \end{array}$
---	--	---	--	---	--	---	--

# 筆算練習 引き算(20x1) (47) 問題

$$\begin{array}{r} \textcircled{1} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 10 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 12 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{22} \quad 16 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 14 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 13 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{23} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 14 \\ - \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 10 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{24} \quad 17 \\ - \quad 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 16 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 18 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 11 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{25} \quad 15 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 11 \\ - \quad 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 16 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 10 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{26} \quad 15 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 12 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 14 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 14 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{27} \quad 11 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 14 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 13 \\ - \quad 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{21} \quad 12 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{28} \quad 10 \\ - \quad 5 \\ \hline \end{array}$$

# 筆算練習 引き算(20x1) (48) 問題

$$\begin{array}{r} \textcircled{1} \quad 11 \\ - \quad 5 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{8} \quad 13 \\ - \quad 7 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{15} \quad 17 \\ - \quad 8 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{22} \quad 10 \\ - \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 10 \\ - \quad 1 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{9} \quad 12 \\ - \quad 5 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{16} \quad 18 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{23} \quad 10 \\ - \quad 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 16 \\ - \quad 8 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{10} \quad 10 \\ - \quad 7 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{17} \quad 15 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{24} \quad 15 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 11 \\ - \quad 3 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{11} \quad 13 \\ - \quad 6 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{18} \quad 16 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{25} \quad 10 \\ - \quad 1 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 14 \\ - \quad 7 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{12} \quad 17 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{19} \quad 13 \\ - \quad 8 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{26} \quad 10 \\ - \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 15 \\ - \quad 8 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{13} \quad 14 \\ - \quad 8 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{20} \quad 17 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{27} \quad 10 \\ - \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 14 \\ - \quad 5 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{14} \quad 16 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{21} \quad 18 \\ - \quad 9 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{28} \quad 17 \\ - \quad 8 \\ \hline \end{array}$$