

## 筆算練習 足し算(1x1) (49) 問題

$$\begin{array}{r} \textcircled{1} & 9 & \textcircled{8} & 9 & \textcircled{15} & 7 & \textcircled{22} & 2 \\ + & 6 & + & 6 & + & 8 & + & 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 4 & \textcircled{9} & 7 & \textcircled{16} & 7 & \textcircled{23} & 1 \\ + & 6 & + & 6 & + & 1 & + & 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 2 & \textcircled{10} & 7 & \textcircled{17} & 6 & \textcircled{24} & 4 \\ + & 1 & + & 1 & + & 1 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 5 & \textcircled{11} & 9 & \textcircled{18} & 9 & \textcircled{25} & 5 \\ + & 7 & + & 9 & + & 9 & + & 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 2 & \textcircled{12} & 2 & \textcircled{19} & 6 & \textcircled{26} & 1 \\ + & 6 & + & 3 & + & 6 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 4 & \textcircled{13} & 8 & \textcircled{20} & 1 & \textcircled{27} & 8 \\ + & 8 & + & 3 & + & 7 & + & 1 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 1 & \textcircled{14} & 4 & \textcircled{21} & 8 & \textcircled{28} & 3 \\ + & 7 & + & 5 & + & 3 & + & 2 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1) (50) 問題

$$\begin{array}{r} \textcircled{1} & 7 & \textcircled{8} & 5 & \textcircled{15} & 7 & \textcircled{22} & 3 \\ + & 9 & + & 6 & + & 6 & + & 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 7 & \textcircled{9} & 9 & \textcircled{16} & 9 & \textcircled{23} & 9 \\ + & 9 & + & 2 & + & 4 & + & 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 2 & \textcircled{10} & 5 & \textcircled{17} & 1 & \textcircled{24} & 1 \\ + & 6 & + & 6 & + & 6 & + & 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 3 & \textcircled{11} & 9 & \textcircled{18} & 7 & \textcircled{25} & 7 \\ + & 3 & + & 6 & + & 4 & + & 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 6 & \textcircled{12} & 8 & \textcircled{19} & 9 & \textcircled{26} & 9 \\ + & 4 & + & 2 & + & 6 & + & 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 1 & \textcircled{13} & 1 & \textcircled{20} & 7 & \textcircled{27} & 7 \\ + & 2 & + & 4 & + & 7 & + & 2 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 7 & \textcircled{14} & 3 & \textcircled{21} & 5 & \textcircled{28} & 6 \\ + & 8 & + & 2 & + & 7 & + & 8 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1) (51) 問題

$$\begin{array}{r} \textcircled{1} & 5 & \textcircled{8} & 8 & \textcircled{15} & 6 & \textcircled{22} & 8 \\ + & 6 & + & 7 & + & 4 & + & 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 3 & \textcircled{9} & 5 & \textcircled{16} & 6 & \textcircled{23} & 7 \\ + & 4 & + & 6 & + & 6 & + & 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 4 & \textcircled{10} & 2 & \textcircled{17} & 2 & \textcircled{24} & 3 \\ + & 9 & + & 6 & + & 4 & + & 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 5 & \textcircled{11} & 1 & \textcircled{18} & 7 & \textcircled{25} & 2 \\ + & 2 & + & 3 & + & 8 & + & 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 9 & \textcircled{12} & 6 & \textcircled{19} & 7 & \textcircled{26} & 1 \\ + & 8 & + & 7 & + & 4 & + & 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 6 & \textcircled{13} & 4 & \textcircled{20} & 6 & \textcircled{27} & 8 \\ + & 5 & + & 3 & + & 8 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 8 & \textcircled{14} & 9 & \textcircled{21} & 7 & \textcircled{28} & 9 \\ + & 1 & + & 6 & + & 5 & + & 4 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1) (52) 問題

$$\begin{array}{r} \textcircled{1} & 2 & \textcircled{8} & 6 & \textcircled{15} & 3 & \textcircled{22} & 8 \\ + & 4 & + & 3 & + & 5 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 2 & \textcircled{9} & 1 & \textcircled{16} & 7 & \textcircled{23} & 6 \\ + & 7 & + & 9 & + & 5 & + & 1 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 7 & \textcircled{10} & 5 & \textcircled{17} & 1 & \textcircled{24} & 8 \\ + & 9 & + & 4 & + & 8 & + & 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 4 & \textcircled{11} & 9 & \textcircled{18} & 3 & \textcircled{25} & 1 \\ + & 1 & + & 4 & + & 3 & + & 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 2 & \textcircled{12} & 2 & \textcircled{19} & 5 & \textcircled{26} & 3 \\ + & 9 & + & 8 & + & 2 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 3 & \textcircled{13} & 3 & \textcircled{20} & 2 & \textcircled{27} & 3 \\ + & 2 & + & 4 & + & 1 & + & 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 8 & \textcircled{14} & 8 & \textcircled{21} & 3 & \textcircled{28} & 8 \\ + & 8 & + & 4 & + & 7 & + & 6 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1) (53) 問題

$$\begin{array}{r} \textcircled{1} & 3 & \textcircled{8} & 5 & \textcircled{15} & 7 & \textcircled{22} & 5 \\ + & 4 & + & 8 & + & 9 & + & 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 9 & \textcircled{9} & 6 & \textcircled{16} & 1 & \textcircled{23} & 8 \\ + & 3 & + & 1 & + & 3 & + & 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 4 & \textcircled{10} & 6 & \textcircled{17} & 8 & \textcircled{24} & 8 \\ + & 4 & + & 2 & + & 6 & + & 2 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 4 & \textcircled{11} & 4 & \textcircled{18} & 5 & \textcircled{25} & 5 \\ + & 6 & + & 5 & + & 6 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 8 & \textcircled{12} & 9 & \textcircled{19} & 7 & \textcircled{26} & 6 \\ + & 6 & + & 6 & + & 9 & + & 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 2 & \textcircled{13} & 4 & \textcircled{20} & 1 & \textcircled{27} & 3 \\ + & 6 & + & 2 & + & 4 & + & 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 8 & \textcircled{14} & 3 & \textcircled{21} & 2 & \textcircled{28} & 1 \\ + & 9 & + & 3 & + & 1 & + & 7 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1) (54) 問題

$$\begin{array}{r} \textcircled{1} & 1 & \textcircled{8} & 6 & \textcircled{15} & 2 & \textcircled{22} & 6 \\ + & 3 & + & 2 & + & 5 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 4 & \textcircled{9} & 2 & \textcircled{16} & 6 & \textcircled{23} & 6 \\ + & 2 & + & 1 & + & 7 & + & 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 8 & \textcircled{10} & 1 & \textcircled{17} & 1 & \textcircled{24} & 8 \\ + & 5 & + & 7 & + & 6 & + & 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 1 & \textcircled{11} & 3 & \textcircled{18} & 7 & \textcircled{25} & 6 \\ + & 3 & + & 9 & + & 5 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 6 & \textcircled{12} & 7 & \textcircled{19} & 5 & \textcircled{26} & 8 \\ + & 4 & + & 6 & + & 1 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 5 & \textcircled{13} & 1 & \textcircled{20} & 6 & \textcircled{27} & 4 \\ + & 8 & + & 5 & + & 9 & + & 1 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 9 & \textcircled{14} & 7 & \textcircled{21} & 4 & \textcircled{28} & 5 \\ + & 9 & + & 3 & + & 5 & + & 6 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1) (55) 問題

$$\begin{array}{r} \textcircled{1} & 9 & \textcircled{8} & 2 & \textcircled{15} & 3 & \textcircled{22} & 9 \\ + & 5 & + & 5 & + & 4 & + & 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 2 & \textcircled{9} & 2 & \textcircled{16} & 3 & \textcircled{23} & 9 \\ + & 9 & + & 7 & + & 7 & + & 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 8 & \textcircled{10} & 3 & \textcircled{17} & 6 & \textcircled{24} & 4 \\ + & 9 & + & 7 & + & 4 & + & 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 4 & \textcircled{11} & 1 & \textcircled{18} & 8 & \textcircled{25} & 7 \\ + & 3 & + & 6 & + & 2 & + & 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 6 & \textcircled{12} & 6 & \textcircled{19} & 8 & \textcircled{26} & 7 \\ + & 9 & + & 4 & + & 8 & + & 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 5 & \textcircled{13} & 5 & \textcircled{20} & 7 & \textcircled{27} & 4 \\ + & 2 & + & 5 & + & 2 & + & 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 5 & \textcircled{14} & 3 & \textcircled{21} & 4 & \textcircled{28} & 2 \\ + & 4 & + & 1 & + & 6 & + & 1 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1) (56) 問題

$$\begin{array}{r} \textcircled{1} & 3 & \textcircled{8} & 8 & \textcircled{15} & 8 & \textcircled{22} & 3 \\ + & 3 & + & 3 & + & 2 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 4 & \textcircled{9} & 4 & \textcircled{16} & 2 & \textcircled{23} & 6 \\ + & 9 & + & 5 & + & 5 & + & 2 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 1 & \textcircled{10} & 1 & \textcircled{17} & 2 & \textcircled{24} & 5 \\ + & 5 & + & 7 & + & 9 & + & 1 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 3 & \textcircled{11} & 4 & \textcircled{18} & 4 & \textcircled{25} & 7 \\ + & 4 & + & 7 & + & 5 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 4 & \textcircled{12} & 3 & \textcircled{19} & 9 & \textcircled{26} & 1 \\ + & 8 & + & 8 & + & 2 & + & 1 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 7 & \textcircled{13} & 5 & \textcircled{20} & 9 & \textcircled{27} & 9 \\ + & 3 & + & 9 & + & 5 & + & 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 8 & \textcircled{14} & 2 & \textcircled{21} & 4 & \textcircled{28} & 1 \\ + & 7 & + & 5 & + & 5 & + & 5 \\ \hline \end{array}$$