

# 筆算練習 足し算(1x1x1) (9) 解答

①	5	⑥	1	⑪	7	⑯	6
	4		7		7		5
+	4	+	6	+	1	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	13		14		15		14

②	9	⑦	8	⑫	1	⑰	3
	1		9		1		1
+	5	+	5	+	5	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	15		22		7		7

③	5	⑧	3	⑬	2	⑱	3
	1		5		7		2
+	5	+	5	+	2	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	11		13		11		12

④	4	⑨	6	⑭	4	⑲	5
	9		7		6		4
+	4	+	5	+	4	+	2
<hr/>		<hr/>		<hr/>		<hr/>	
	17		18		14		11

⑤	6	⑩	5	⑮	7	⑳	6
	4		2		3		4
+	1	+	3	+	2	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	11		10		12		19

# 筆算練習 足し算(1x1x1) (10) 解答

$$\begin{array}{r} \textcircled{1} \quad 6 \\ 7 \\ + \quad 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 5 \\ 5 \\ + \quad 2 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 4 \\ 1 \\ + \quad 8 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 5 \\ 8 \\ + \quad 9 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 1 \\ 2 \\ + \quad 1 \\ \hline 4 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 4 \\ 6 \\ + \quad 8 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 8 \\ 8 \\ + \quad 2 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 3 \\ 1 \\ + \quad 7 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 9 \\ 3 \\ + \quad 5 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 8 \\ 8 \\ + \quad 7 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 6 \\ 4 \\ + \quad 8 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 2 \\ 2 \\ + \quad 1 \\ \hline 5 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 7 \\ 3 \\ + \quad 2 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 6 \\ 2 \\ + \quad 7 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 9 \\ 2 \\ + \quad 3 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 3 \\ 6 \\ + \quad 3 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 7 \\ 7 \\ + \quad 7 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 2 \\ 9 \\ + \quad 4 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 2 \\ 9 \\ + \quad 6 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 8 \\ 4 \\ + \quad 3 \\ \hline 15 \end{array}$$

# 筆算練習 足し算(1x1x1) (11) 解答

①	9	⑥	7	⑪	8	⑯	2
	4		8		4		8
+	2	+	2	+	4	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	15		17		16		13

②	7	⑦	3	⑫	9	⑰	8
	8		4		4		7
+	3	+	3	+	5	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	18		10		18		18

③	9	⑧	1	⑬	6	⑱	2
	2		5		6		4
+	7	+	5	+	7	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	18		11		19		13

④	8	⑨	2	⑭	7	⑲	3
	3		6		3		3
+	2	+	8	+	7	+	5
<hr/>		<hr/>		<hr/>		<hr/>	
	13		16		17		11

⑤	9	⑩	5	⑮	5	⑳	6
	2		8		9		7
+	9	+	7	+	6	+	2
<hr/>		<hr/>		<hr/>		<hr/>	
	20		20		20		15

# 筆算練習 足し算(1x1x1) (12) 解答

$$\begin{array}{r} \textcircled{1} \quad 5 \\ \quad 4 \\ + \quad 1 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 2 \\ \quad 5 \\ + \quad 1 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 1 \\ \quad 8 \\ + \quad 5 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 7 \\ \quad 3 \\ + \quad 2 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 3 \\ \quad 5 \\ + \quad 7 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 4 \\ \quad 2 \\ + \quad 7 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 8 \\ \quad 7 \\ + \quad 8 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 5 \\ \quad 3 \\ + \quad 1 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 1 \\ \quad 2 \\ + \quad 6 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 2 \\ \quad 1 \\ + \quad 9 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 4 \\ \quad 2 \\ + \quad 9 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 9 \\ \quad 5 \\ + \quad 6 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 4 \\ \quad 7 \\ + \quad 6 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 8 \\ \quad 3 \\ + \quad 2 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 5 \\ \quad 7 \\ + \quad 7 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 7 \\ \quad 7 \\ + \quad 8 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 2 \\ \quad 2 \\ + \quad 1 \\ \hline 5 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 3 \\ \quad 4 \\ + \quad 6 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 2 \\ \quad 5 \\ + \quad 5 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 4 \\ \quad 6 \\ + \quad 7 \\ \hline 17 \end{array}$$

# 筆算練習 足し算(1x1x1) (13) 解答

$$\begin{array}{r} \textcircled{1} \quad 8 \\ \quad 8 \\ + \quad 2 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 1 \\ \quad 8 \\ + \quad 1 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 2 \\ \quad 4 \\ + \quad 8 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 9 \\ \quad 4 \\ + \quad 4 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 6 \\ \quad 3 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 7 \\ \quad 9 \\ + \quad 9 \\ \hline 25 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 4 \\ \quad 4 \\ + \quad 4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 1 \\ \quad 5 \\ + \quad 5 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 6 \\ \quad 1 \\ + \quad 8 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 1 \\ \quad 5 \\ + \quad 4 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 8 \\ \quad 4 \\ + \quad 2 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 9 \\ \quad 4 \\ + \quad 6 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 5 \\ \quad 2 \\ + \quad 4 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 7 \\ \quad 6 \\ + \quad 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 7 \\ \quad 9 \\ + \quad 3 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 5 \\ \quad 6 \\ + \quad 1 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 2 \\ \quad 5 \\ + \quad 5 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 9 \\ \quad 2 \\ + \quad 6 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 4 \\ \quad 3 \\ + \quad 9 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 9 \\ \quad 1 \\ + \quad 8 \\ \hline 18 \end{array}$$

# 筆算練習 足し算(1x1x1) (14) 解答

$$\begin{array}{r} \textcircled{1} \quad 7 \\ \quad 5 \\ + \quad 9 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 9 \\ \quad 7 \\ + \quad 4 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 3 \\ \quad 2 \\ + \quad 5 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 4 \\ \quad 1 \\ + \quad 6 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 4 \\ \quad 9 \\ + \quad 7 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 3 \\ \quad 9 \\ + \quad 3 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 7 \\ \quad 5 \\ + \quad 1 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 8 \\ \quad 5 \\ + \quad 6 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 3 \\ \quad 8 \\ + \quad 9 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 1 \\ \quad 6 \\ + \quad 3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 7 \\ \quad 8 \\ + \quad 4 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 8 \\ \quad 8 \\ + \quad 6 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 9 \\ \quad 1 \\ + \quad 6 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 9 \\ \quad 9 \\ + \quad 9 \\ \hline 27 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 5 \\ \quad 4 \\ + \quad 2 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 4 \\ \quad 6 \\ + \quad 8 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 4 \\ \quad 4 \\ + \quad 6 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 6 \\ \quad 5 \\ + \quad 5 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 2 \\ \quad 8 \\ + \quad 4 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 7 \\ \quad 8 \\ + \quad 4 \\ \hline 19 \end{array}$$

# 筆算練習 足し算(1x1x1) (15) 解答

①	9	⑥	3	⑪	5	⑯	6
	6		5		6		4
+	8	+	8	+	3	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	23		16		14		17

②	8	⑦	9	⑫	4	⑰	7
	7		6		7		6
+	2	+	3	+	5	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	17		18		16		21

③	8	⑧	6	⑬	2	⑱	3
	6		6		6		4
+	9	+	4	+	7	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	23		16		15		14

④	9	⑨	7	⑭	2	⑲	7
	1		9		1		4
+	6	+	7	+	1	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	16		23		4		19

⑤	6	⑩	2	⑮	9	⑳	9
	3		1		6		6
+	5	+	4	+	7	+	6
<hr/>		<hr/>		<hr/>		<hr/>	
	14		7		22		21

# 筆算練習 足し算(1x1x1) (16) 解答

$$\begin{array}{r} \textcircled{1} \quad 1 \\ 5 \\ + \quad 4 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 3 \\ 8 \\ + \quad 4 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 8 \\ 1 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 6 \\ 2 \\ + \quad 9 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 7 \\ 4 \\ + \quad 4 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 8 \\ 1 \\ + \quad 9 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 4 \\ 6 \\ + \quad 3 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 9 \\ 6 \\ + \quad 3 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 5 \\ 8 \\ + \quad 6 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 5 \\ 2 \\ + \quad 1 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 7 \\ 6 \\ + \quad 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 1 \\ 1 \\ + \quad 4 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 7 \\ 1 \\ + \quad 9 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 5 \\ 9 \\ + \quad 3 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 5 \\ 9 \\ + \quad 6 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 7 \\ 1 \\ + \quad 8 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 7 \\ 5 \\ + \quad 2 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 6 \\ 1 \\ + \quad 5 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 2 \\ 8 \\ + \quad 7 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 7 \\ 5 \\ + \quad 6 \\ \hline 18 \end{array}$$