

# 筆算練習 足し算(1x1x1) (17) 解答

$$\begin{array}{r} \textcircled{1} \quad 9 \\ \quad 7 \\ + \quad 5 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 5 \\ \quad 2 \\ + \quad 1 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 5 \\ \quad 5 \\ + \quad 4 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 3 \\ \quad 9 \\ + \quad 4 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 5 \\ \quad 2 \\ + \quad 6 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 8 \\ \quad 1 \\ + \quad 8 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 5 \\ \quad 6 \\ + \quad 7 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 4 \\ \quad 7 \\ + \quad 5 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 9 \\ \quad 6 \\ + \quad 1 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 8 \\ \quad 2 \\ + \quad 2 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 7 \\ \quad 6 \\ + \quad 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 4 \\ \quad 8 \\ + \quad 9 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 4 \\ \quad 9 \\ + \quad 5 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 8 \\ \quad 1 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 4 \\ \quad 4 \\ + \quad 4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 6 \\ \quad 5 \\ + \quad 9 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 9 \\ \quad 1 \\ + \quad 8 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 9 \\ \quad 4 \\ + \quad 4 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 7 \\ \quad 9 \\ + \quad 8 \\ \hline 24 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 5 \\ \quad 8 \\ + \quad 4 \\ \hline 17 \end{array}$$

# 筆算練習 足し算(1x1x1) (18) 解答

$$\begin{array}{r} \textcircled{1} \quad 9 \\ \quad 4 \\ + \quad 7 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 5 \\ \quad 4 \\ + \quad 8 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 2 \\ \quad 9 \\ + \quad 7 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 1 \\ \quad 7 \\ + \quad 3 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 2 \\ \quad 2 \\ + \quad 3 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 7 \\ \quad 8 \\ + \quad 5 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 2 \\ \quad 5 \\ + \quad 6 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 7 \\ \quad 6 \\ + \quad 5 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 1 \\ \quad 8 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 1 \\ \quad 2 \\ + \quad 9 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 9 \\ \quad 5 \\ + \quad 3 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 6 \\ \quad 3 \\ + \quad 8 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 8 \\ \quad 6 \\ + \quad 5 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 1 \\ \quad 8 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 5 \\ \quad 2 \\ + \quad 9 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 8 \\ \quad 5 \\ + \quad 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 2 \\ \quad 6 \\ + \quad 4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 2 \\ \quad 3 \\ + \quad 9 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 1 \\ \quad 8 \\ + \quad 1 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 4 \\ \quad 7 \\ + \quad 8 \\ \hline 19 \end{array}$$

# 筆算練習 足し算(1x1x1) (19) 解答

$$\begin{array}{r} \textcircled{1} \quad 8 \\ \quad 6 \\ + \quad 8 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 6 \\ \quad 6 \\ + \quad 4 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 5 \\ \quad 8 \\ + \quad 9 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 1 \\ \quad 2 \\ + \quad 7 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 2 \\ \quad 7 \\ + \quad 9 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 6 \\ \quad 6 \\ + \quad 9 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 2 \\ \quad 7 \\ + \quad 8 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 4 \\ \quad 4 \\ + \quad 1 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 9 \\ \quad 9 \\ + \quad 3 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 1 \\ \quad 6 \\ + \quad 3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 6 \\ \quad 6 \\ + \quad 4 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 6 \\ \quad 1 \\ + \quad 1 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 9 \\ \quad 6 \\ + \quad 1 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 5 \\ \quad 7 \\ + \quad 6 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 4 \\ \quad 8 \\ + \quad 3 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 1 \\ \quad 9 \\ + \quad 8 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 2 \\ \quad 5 \\ + \quad 2 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 1 \\ \quad 8 \\ + \quad 6 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 1 \\ \quad 3 \\ + \quad 7 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 2 \\ \quad 2 \\ + \quad 3 \\ \hline 7 \end{array}$$

# 筆算練習 足し算(1x1x1) (20) 解答

①	5	⑥	5	⑪	7	⑯	4
	9		1		9		3
+	3	+	8	+	4	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	17		14		20		16

②	5	⑦	2	⑫	6	⑰	5
	9		5		5		4
+	4	+	7	+	2	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	18		14		13		16

③	9	⑧	5	⑬	8	⑱	8
	9		2		8		8
+	8	+	6	+	6	+	6
<hr/>		<hr/>		<hr/>		<hr/>	
	26		13		22		22

④	4	⑨	4	⑭	4	⑲	6
	5		3		1		8
+	8	+	8	+	3	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	17		15		8		17

⑤	4	⑩	9	⑮	4	⑳	7
	4		6		1		2
+	8	+	4	+	5	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	16		19		10		18

# 筆算練習 足し算(1x1x1) (21) 解答

$$\begin{array}{r} \textcircled{1} \quad 1 \\ 7 \\ + \quad 2 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 6 \\ 9 \\ + \quad 1 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 4 \\ 4 \\ + \quad 8 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 7 \\ 5 \\ + \quad 8 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 1 \\ 8 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 2 \\ 1 \\ + \quad 7 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 6 \\ 5 \\ + \quad 6 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 2 \\ 5 \\ + \quad 1 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 8 \\ 4 \\ + \quad 8 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 2 \\ 2 \\ + \quad 9 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 3 \\ 8 \\ + \quad 2 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 1 \\ 4 \\ + \quad 9 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 4 \\ 8 \\ + \quad 8 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 2 \\ 4 \\ + \quad 1 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 9 \\ 2 \\ + \quad 4 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 9 \\ 1 \\ + \quad 5 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 8 \\ 6 \\ + \quad 5 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 4 \\ 6 \\ + \quad 4 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 3 \\ 6 \\ + \quad 3 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 5 \\ 6 \\ + \quad 2 \\ \hline 13 \end{array}$$

# 筆算練習 足し算(1x1x1) (22) 解答

$$\begin{array}{r} \textcircled{1} \quad 5 \\ \quad 1 \\ + \quad 8 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 1 \\ \quad 9 \\ + \quad 2 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 6 \\ \quad 2 \\ + \quad 3 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 9 \\ \quad 4 \\ + \quad 2 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 9 \\ \quad 4 \\ + \quad 6 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 2 \\ \quad 3 \\ + \quad 7 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 5 \\ \quad 2 \\ + \quad 9 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 3 \\ \quad 9 \\ + \quad 9 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 9 \\ \quad 9 \\ + \quad 5 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 5 \\ \quad 8 \\ + \quad 8 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 5 \\ \quad 9 \\ + \quad 1 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 5 \\ \quad 1 \\ + \quad 4 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 9 \\ \quad 5 \\ + \quad 6 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 4 \\ \quad 9 \\ + \quad 9 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 9 \\ \quad 2 \\ + \quad 5 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 6 \\ \quad 8 \\ + \quad 9 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 1 \\ \quad 4 \\ + \quad 4 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 4 \\ \quad 9 \\ + \quad 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 6 \\ \quad 4 \\ + \quad 7 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 5 \\ \quad 3 \\ + \quad 9 \\ \hline 17 \end{array}$$

# 筆算練習 足し算(1x1x1) (23) 解答

$$\begin{array}{r} \textcircled{1} \quad 5 \\ \quad 3 \\ + \quad 7 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 2 \\ \quad 7 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 2 \\ \quad 7 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 3 \\ \quad 8 \\ + \quad 6 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 1 \\ \quad 6 \\ + \quad 7 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 7 \\ \quad 9 \\ + \quad 3 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 8 \\ \quad 3 \\ + \quad 8 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 8 \\ \quad 7 \\ + \quad 6 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 2 \\ \quad 5 \\ + \quad 5 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 6 \\ \quad 2 \\ + \quad 5 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 9 \\ \quad 1 \\ + \quad 1 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 4 \\ \quad 1 \\ + \quad 1 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 3 \\ \quad 2 \\ + \quad 1 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 5 \\ \quad 4 \\ + \quad 6 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 4 \\ \quad 8 \\ + \quad 5 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 7 \\ \quad 8 \\ + \quad 7 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 6 \\ \quad 2 \\ + \quad 9 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 7 \\ \quad 7 \\ + \quad 9 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 8 \\ \quad 2 \\ + \quad 8 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 5 \\ \quad 4 \\ + \quad 4 \\ \hline 13 \end{array}$$

# 筆算練習 足し算(1x1x1) (24) 解答

$$\begin{array}{r} \textcircled{1} \quad 3 \\ 8 \\ + \quad 4 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 6 \\ 3 \\ + \quad 3 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 4 \\ 2 \\ + \quad 6 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 8 \\ 1 \\ + \quad 6 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 1 \\ 4 \\ + \quad 5 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 5 \\ 3 \\ + \quad 5 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 9 \\ 8 \\ + \quad 6 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 2 \\ 4 \\ + \quad 5 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 9 \\ 4 \\ + \quad 3 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 6 \\ 8 \\ + \quad 5 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 9 \\ 7 \\ + \quad 4 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 1 \\ 5 \\ + \quad 6 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 7 \\ 8 \\ + \quad 3 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 8 \\ 6 \\ + \quad 6 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 9 \\ 1 \\ + \quad 1 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 6 \\ 5 \\ + \quad 2 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 3 \\ 2 \\ + \quad 7 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 2 \\ 2 \\ + \quad 4 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 6 \\ 9 \\ + \quad 3 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 1 \\ 1 \\ + \quad 6 \\ \hline 8 \end{array}$$