

筆算練習 足し算(1x1x1) (25) 解答

| | | | | | | | |
|-------|---|-------|----|-------|----|-------|----|
| ① | 4 | ⑥ | 5 | ⑪ | 9 | ⑯ | 8 |
| | 2 | | 8 | | 9 | | 9 |
| + | 3 | + | 7 | + | 5 | + | 9 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 9 | | 20 | | 23 | | 26 |

| | | | | | | | |
|-------|----|-------|---|-------|----|-------|----|
| ② | 5 | ⑦ | 6 | ⑫ | 3 | ⑰ | 9 |
| | 8 | | 1 | | 2 | | 8 |
| + | 8 | + | 2 | + | 5 | + | 4 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 21 | | 9 | | 10 | | 21 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ③ | 7 | ⑧ | 6 | ⑬ | 7 | ⑱ | 7 |
| | 1 | | 3 | | 1 | | 9 |
| + | 2 | + | 2 | + | 8 | + | 9 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 10 | | 11 | | 16 | | 25 |

| | | | | | | | |
|-------|----|-------|----|-------|---|-------|----|
| ④ | 7 | ⑨ | 3 | ⑭ | 3 | ⑲ | 7 |
| | 4 | | 8 | | 3 | | 5 |
| + | 5 | + | 9 | + | 1 | + | 1 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 16 | | 20 | | 7 | | 13 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ⑤ | 9 | ⑩ | 4 | ⑮ | 7 | ⑳ | 6 |
| | 6 | | 5 | | 9 | | 4 |
| + | 8 | + | 3 | + | 5 | + | 9 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 23 | | 12 | | 21 | | 19 |

筆算練習 足し算(1x1x1) (26) 解答

$$\begin{array}{r} \textcircled{1} \quad 6 \\ \quad 5 \\ + \quad 6 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 8 \\ \quad 5 \\ + \quad 2 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 1 \\ \quad 7 \\ + \quad 2 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 1 \\ \quad 4 \\ + \quad 7 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 7 \\ \quad 9 \\ + \quad 1 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 6 \\ \quad 3 \\ + \quad 8 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 8 \\ \quad 7 \\ + \quad 9 \\ \hline 24 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 4 \\ \quad 8 \\ + \quad 4 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 7 \\ \quad 2 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 9 \\ \quad 1 \\ + \quad 7 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 7 \\ \quad 3 \\ + \quad 8 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 6 \\ \quad 4 \\ + \quad 8 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 5 \\ \quad 3 \\ + \quad 6 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 4 \\ \quad 8 \\ + \quad 6 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 4 \\ \quad 4 \\ + \quad 3 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 5 \\ \quad 7 \\ + \quad 6 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 5 \\ \quad 7 \\ + \quad 9 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 6 \\ \quad 1 \\ + \quad 8 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 4 \\ \quad 8 \\ + \quad 3 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 7 \\ \quad 1 \\ + \quad 4 \\ \hline 12 \end{array}$$

筆算練習 足し算(1x1x1) (27) 解答

$$\begin{array}{r} \textcircled{1} \quad 9 \\ \quad 8 \\ + \quad 3 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 5 \\ \quad 7 \\ + \quad 7 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 9 \\ \quad 4 \\ + \quad 4 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 5 \\ \quad 7 \\ + \quad 4 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 4 \\ \quad 9 \\ + \quad 4 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 8 \\ \quad 4 \\ + \quad 4 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 5 \\ \quad 6 \\ + \quad 6 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 4 \\ \quad 8 \\ + \quad 4 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 1 \\ \quad 2 \\ + \quad 9 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 6 \\ \quad 5 \\ + \quad 8 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 4 \\ \quad 9 \\ + \quad 4 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 7 \\ \quad 1 \\ + \quad 9 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 8 \\ \quad 9 \\ + \quad 1 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 7 \\ \quad 1 \\ + \quad 1 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 9 \\ \quad 5 \\ + \quad 6 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 6 \\ \quad 6 \\ + \quad 4 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 5 \\ \quad 9 \\ + \quad 3 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 8 \\ \quad 1 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 7 \\ \quad 6 \\ + \quad 7 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 5 \\ \quad 3 \\ + \quad 9 \\ \hline 17 \end{array}$$

筆算練習 足し算(1x1x1) (28) 解答

$$\begin{array}{r} \textcircled{1} \quad 6 \\ \quad 9 \\ + \quad 2 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 6 \\ \quad 2 \\ + \quad 8 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 4 \\ \quad 8 \\ + \quad 4 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 8 \\ \quad 9 \\ + \quad 9 \\ \hline 26 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 2 \\ \quad 4 \\ + \quad 6 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 3 \\ \quad 1 \\ + \quad 9 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 3 \\ \quad 1 \\ + \quad 7 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 9 \\ \quad 9 \\ + \quad 7 \\ \hline 25 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 7 \\ \quad 4 \\ + \quad 5 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 7 \\ \quad 9 \\ + \quad 5 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 2 \\ \quad 3 \\ + \quad 1 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 1 \\ \quad 3 \\ + \quad 4 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 4 \\ \quad 5 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 3 \\ \quad 3 \\ + \quad 8 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 6 \\ \quad 3 \\ + \quad 5 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 6 \\ \quad 7 \\ + \quad 5 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 6 \\ \quad 5 \\ + \quad 5 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 9 \\ \quad 5 \\ + \quad 1 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 8 \\ \quad 5 \\ + \quad 2 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 3 \\ \quad 7 \\ + \quad 2 \\ \hline 12 \end{array}$$

筆算練習 足し算(1x1x1) (29) 解答

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ① | 1 | ⑥ | 6 | ⑪ | 8 | ⑯ | 7 |
| | 8 | | 1 | | 2 | | 7 |
| + | 2 | + | 7 | + | 9 | + | 9 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 11 | | 14 | | 19 | | 23 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ② | 5 | ⑦ | 1 | ⑫ | 6 | ⑰ | 6 |
| | 7 | | 4 | | 9 | | 1 |
| + | 6 | + | 9 | + | 4 | + | 3 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 18 | | 14 | | 19 | | 10 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ③ | 5 | ⑧ | 8 | ⑬ | 8 | ⑱ | 4 |
| | 7 | | 9 | | 4 | | 6 |
| + | 7 | + | 4 | + | 7 | + | 2 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 19 | | 21 | | 19 | | 12 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ④ | 5 | ⑨ | 9 | ⑭ | 6 | ⑲ | 8 |
| | 5 | | 2 | | 5 | | 7 |
| + | 7 | + | 4 | + | 7 | + | 3 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 17 | | 15 | | 18 | | 18 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ⑤ | 2 | ⑩ | 5 | ⑮ | 7 | ⑳ | 2 |
| | 9 | | 4 | | 7 | | 7 |
| + | 2 | + | 5 | + | 7 | + | 2 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 13 | | 14 | | 21 | | 11 |

筆算練習 足し算(1x1x1) (30) 解答

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ① | 9 | ⑥ | 8 | ⑪ | 5 | ⑯ | 6 |
| | 1 | | 8 | | 7 | | 4 |
| + | 9 | + | 2 | + | 2 | + | 2 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 19 | | 18 | | 14 | | 12 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ② | 1 | ⑦ | 6 | ⑫ | 7 | ⑰ | 2 |
| | 5 | | 3 | | 9 | | 8 |
| + | 5 | + | 4 | + | 5 | + | 1 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 11 | | 13 | | 21 | | 11 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ③ | 3 | ⑧ | 6 | ⑬ | 4 | ⑱ | 7 |
| | 6 | | 4 | | 2 | | 2 |
| + | 9 | + | 4 | + | 9 | + | 5 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 18 | | 14 | | 15 | | 14 |

| | | | | | | | |
|-------|----|-------|---|-------|----|-------|----|
| ④ | 4 | ⑨ | 1 | ⑭ | 8 | ⑲ | 4 |
| | 4 | | 3 | | 7 | | 5 |
| + | 7 | + | 2 | + | 1 | + | 6 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 15 | | 6 | | 16 | | 15 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ⑤ | 4 | ⑩ | 7 | ⑮ | 3 | ⑳ | 8 |
| | 9 | | 8 | | 7 | | 1 |
| + | 1 | + | 4 | + | 3 | + | 7 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 14 | | 19 | | 13 | | 16 |

筆算練習 足し算(1x1x1) (31) 解答

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ① | 4 | ⑥ | 3 | ⑪ | 5 | ⑯ | 2 |
| | 1 | | 7 | | 6 | | 7 |
| + | 7 | + | 2 | + | 7 | + | 2 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 12 | | 12 | | 18 | | 11 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ② | 5 | ⑦ | 3 | ⑫ | 5 | ⑰ | 9 |
| | 9 | | 7 | | 3 | | 6 |
| + | 7 | + | 4 | + | 3 | + | 8 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 21 | | 14 | | 11 | | 23 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ③ | 8 | ⑧ | 6 | ⑬ | 3 | ⑱ | 5 |
| | 8 | | 5 | | 6 | | 8 |
| + | 1 | + | 4 | + | 7 | + | 3 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 17 | | 15 | | 16 | | 16 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ④ | 3 | ⑨ | 4 | ⑭ | 7 | ⑲ | 5 |
| | 3 | | 8 | | 1 | | 6 |
| + | 6 | + | 2 | + | 9 | + | 6 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 12 | | 14 | | 17 | | 17 |

| | | | | | | | |
|-------|---|-------|---|-------|----|-------|----|
| ⑤ | 3 | ⑩ | 1 | ⑮ | 9 | ⑳ | 1 |
| | 3 | | 3 | | 7 | | 6 |
| + | 2 | + | 4 | + | 1 | + | 4 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 8 | | 8 | | 17 | | 11 |

筆算練習 足し算(1x1x1) (32) 解答

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ① | 2 | ⑥ | 7 | ⑪ | 3 | ⑯ | 9 |
| | 1 | | 6 | | 3 | | 6 |
| + | 8 | + | 8 | + | 8 | + | 8 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 11 | | 21 | | 14 | | 23 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ② | 8 | ⑦ | 1 | ⑫ | 2 | ⑰ | 3 |
| | 6 | | 7 | | 5 | | 2 |
| + | 5 | + | 2 | + | 9 | + | 7 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 19 | | 10 | | 16 | | 12 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ③ | 9 | ⑧ | 9 | ⑬ | 7 | ⑱ | 3 |
| | 7 | | 3 | | 1 | | 9 |
| + | 8 | + | 9 | + | 8 | + | 1 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 24 | | 21 | | 16 | | 13 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ④ | 1 | ⑨ | 1 | ⑭ | 9 | ⑲ | 4 |
| | 8 | | 8 | | 2 | | 6 |
| + | 8 | + | 4 | + | 8 | + | 5 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 17 | | 13 | | 19 | | 15 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ⑤ | 1 | ⑩ | 8 | ⑮ | 9 | ⑳ | 8 |
| | 8 | | 9 | | 2 | | 6 |
| + | 7 | + | 2 | + | 6 | + | 1 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 16 | | 19 | | 17 | | 15 |