

筆算練習 足し算(1x1x1) (33) 解答

$$\begin{array}{r} \textcircled{1} \quad 1 \\ 1 \\ + \quad 6 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 1 \\ 7 \\ + \quad 1 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 6 \\ 1 \\ + \quad 4 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 4 \\ 1 \\ + \quad 2 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 5 \\ 9 \\ + \quad 4 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 8 \\ 1 \\ + \quad 9 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 6 \\ 5 \\ + \quad 4 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 3 \\ 4 \\ + \quad 1 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 5 \\ 3 \\ + \quad 4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 4 \\ 4 \\ + \quad 6 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 3 \\ 7 \\ + \quad 8 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 3 \\ 5 \\ + \quad 7 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 6 \\ 5 \\ + \quad 7 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 9 \\ 1 \\ + \quad 5 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 1 \\ 4 \\ + \quad 8 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 8 \\ 5 \\ + \quad 6 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 6 \\ 3 \\ + \quad 6 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 5 \\ 2 \\ + \quad 9 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 4 \\ 9 \\ + \quad 5 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 3 \\ 6 \\ + \quad 2 \\ \hline 11 \end{array}$$

筆算練習 足し算(1x1x1) (34) 解答

①	5	⑥	2	⑪	8	⑯	8
	1		6		3		9
+	1	+	1	+	4	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	7		9		15		20

②	9	⑦	5	⑫	5	⑰	9
	2		4		4		8
+	6	+	4	+	6	+	1
<hr/>		<hr/>		<hr/>		<hr/>	
	17		13		15		18

③	5	⑧	1	⑬	5	⑱	7
	2		6		3		3
+	6	+	2	+	6	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	13		9		14		13

④	7	⑨	2	⑭	5	⑲	8
	1		9		8		2
+	2	+	4	+	7	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	10		15		20		17

⑤	4	⑩	7	⑮	1	⑳	8
	3		7		9		1
+	3	+	1	+	9	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	10		15		19		18

筆算練習 足し算(1x1x1) (35) 解答

①	8	⑥	3	⑪	6	⑯	9
	8		5		1		9
+	1	+	1	+	2	+	5
<hr/>		<hr/>		<hr/>		<hr/>	
	17		9		9		23

②	3	⑦	2	⑫	2	⑰	4
	1		9		4		8
+	9	+	2	+	6	+	5
<hr/>		<hr/>		<hr/>		<hr/>	
	13		13		12		17

③	2	⑧	9	⑬	9	⑱	2
	8		3		2		9
+	5	+	1	+	8	+	5
<hr/>		<hr/>		<hr/>		<hr/>	
	15		13		19		16

④	6	⑨	4	⑭	6	⑲	2
	6		8		1		1
+	5	+	7	+	4	+	5
<hr/>		<hr/>		<hr/>		<hr/>	
	17		19		11		8

⑤	5	⑩	9	⑮	4	⑳	8
	6		9		6		7
+	8	+	6	+	4	+	5
<hr/>		<hr/>		<hr/>		<hr/>	
	19		24		14		20

筆算練習 足し算(1x1x1) (36) 解答

①	9	⑥	5	⑪	4	⑯	4
	3		9		1		9
+	1	+	1	+	4	+	1
<hr/>		<hr/>		<hr/>		<hr/>	
	13		15		9		14

②	2	⑦	2	⑫	9	⑰	9
	8		3		9		2
+	7	+	5	+	6	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	17		10		24		19

③	3	⑧	8	⑬	8	⑱	9
	6		9		9		1
+	9	+	4	+	2	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	18		21		19		18

④	4	⑨	7	⑭	9	⑲	9
	8		9		4		6
+	2	+	9	+	3	+	4
<hr/>		<hr/>		<hr/>		<hr/>	
	14		25		16		19

⑤	4	⑩	7	⑮	5	⑳	2
	2		7		1		9
+	4	+	8	+	7	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	10		22		13		14

筆算練習 足し算(1x1x1) (37) 解答

$$\begin{array}{r} \textcircled{1} \quad 1 \\ 5 \\ + \quad 7 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 9 \\ 2 \\ + \quad 5 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 5 \\ 5 \\ + \quad 1 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 4 \\ 8 \\ + \quad 9 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 9 \\ 3 \\ + \quad 7 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 8 \\ 7 \\ + \quad 9 \\ \hline 24 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 5 \\ 1 \\ + \quad 5 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 8 \\ 1 \\ + \quad 6 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 1 \\ 1 \\ + \quad 7 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 7 \\ 6 \\ + \quad 9 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 5 \\ 3 \\ + \quad 4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 6 \\ 8 \\ + \quad 9 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 1 \\ 4 \\ + \quad 9 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 9 \\ 3 \\ + \quad 9 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 5 \\ 1 \\ + \quad 1 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 9 \\ 5 \\ + \quad 9 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 3 \\ 2 \\ + \quad 4 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 7 \\ 9 \\ + \quad 2 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 8 \\ 5 \\ + \quad 6 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 3 \\ 7 \\ + \quad 4 \\ \hline 14 \end{array}$$

筆算練習 足し算(1x1x1) (38) 解答

$$\begin{array}{r} \textcircled{1} \quad 4 \\ 1 \\ + \quad 5 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 6 \\ 6 \\ + \quad 3 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 8 \\ 4 \\ + \quad 8 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 7 \\ 1 \\ + \quad 7 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 6 \\ 9 \\ + \quad 4 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 9 \\ 4 \\ + \quad 3 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 5 \\ 8 \\ + \quad 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 8 \\ 3 \\ + \quad 2 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 3 \\ 6 \\ + \quad 4 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 7 \\ 2 \\ + \quad 4 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 1 \\ 4 \\ + \quad 3 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 9 \\ 4 \\ + \quad 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 7 \\ 8 \\ + \quad 5 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 7 \\ 1 \\ + \quad 5 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 7 \\ 1 \\ + \quad 4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 3 \\ 2 \\ + \quad 9 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 6 \\ 5 \\ + \quad 8 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 2 \\ 9 \\ + \quad 4 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 7 \\ 6 \\ + \quad 9 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 1 \\ 1 \\ + \quad 9 \\ \hline 11 \end{array}$$

筆算練習 足し算(1x1x1) (39) 解答

①	6	⑥	8	⑪	3	⑯	9
	8		4		4		3
+	3	+	2	+	4	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	17		14		11		15

②	9	⑦	9	⑫	4	⑰	6
	3		4		5		5
+	2	+	6	+	4	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	14		19		13		14

③	5	⑧	8	⑬	9	⑱	6
	8		3		5		2
+	2	+	1	+	5	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	15		12		19		11

④	4	⑨	3	⑭	6	⑲	9
	4		1		1		8
+	7	+	2	+	7	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	15		6		14		25

⑤	1	⑩	5	⑮	4	⑳	2
	6		2		3		9
+	4	+	6	+	3	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	11		13		10		18

筆算練習 足し算(1x1x1) (40) 解答

$$\begin{array}{r} \textcircled{1} \quad 5 \\ \quad 1 \\ + \quad 2 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 1 \\ \quad 3 \\ + \quad 8 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 6 \\ \quad 9 \\ + \quad 7 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 7 \\ \quad 1 \\ + \quad 7 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 8 \\ \quad 5 \\ + \quad 2 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 9 \\ \quad 4 \\ + \quad 6 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 4 \\ \quad 5 \\ + \quad 1 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 1 \\ \quad 7 \\ + \quad 2 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 4 \\ \quad 5 \\ + \quad 2 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 8 \\ \quad 6 \\ + \quad 2 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 1 \\ \quad 7 \\ + \quad 4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 3 \\ \quad 5 \\ + \quad 4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 4 \\ \quad 7 \\ + \quad 1 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 7 \\ \quad 7 \\ + \quad 2 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 1 \\ \quad 7 \\ + \quad 3 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 1 \\ \quad 2 \\ + \quad 7 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 7 \\ \quad 6 \\ + \quad 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 5 \\ \quad 2 \\ + \quad 9 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 6 \\ \quad 5 \\ + \quad 1 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 8 \\ \quad 6 \\ + \quad 9 \\ \hline 23 \end{array}$$