

筆算練習 足し算(1x1x1) (41) 解答

①	2	⑥	7	⑪	8	⑯	2
	1		3		2		5
+	3	+	5	+	9	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	6		15		19		16

②	4	⑦	3	⑫	8	⑰	9
	2		4		5		9
+	9	+	8	+	3	+	6
<hr/>		<hr/>		<hr/>		<hr/>	
	15		15		16		24

③	2	⑧	6	⑬	2	⑱	7
	1		8		6		1
+	3	+	5	+	8	+	6
<hr/>		<hr/>		<hr/>		<hr/>	
	6		19		16		14

④	6	⑨	7	⑭	3	⑲	4
	8		3		5		6
+	8	+	9	+	1	+	6
<hr/>		<hr/>		<hr/>		<hr/>	
	22		19		9		16

⑤	5	⑩	3	⑮	8	⑳	7
	7		7		8		5
+	3	+	2	+	2	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	15		12		18		21

筆算練習 足し算(1x1x1) (42) 解答

$$\begin{array}{r} \textcircled{1} \quad 2 \\ \quad 3 \\ + \quad 2 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 2 \\ \quad 9 \\ + \quad 2 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 1 \\ \quad 2 \\ + \quad 7 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 2 \\ \quad 2 \\ + \quad 3 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 4 \\ \quad 1 \\ + \quad 1 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 7 \\ \quad 5 \\ + \quad 5 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 8 \\ \quad 9 \\ + \quad 9 \\ \hline 26 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 6 \\ \quad 4 \\ + \quad 4 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 6 \\ \quad 4 \\ + \quad 4 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 9 \\ \quad 8 \\ + \quad 4 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 4 \\ \quad 1 \\ + \quad 3 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 4 \\ \quad 3 \\ + \quad 3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 2 \\ \quad 5 \\ + \quad 4 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 6 \\ \quad 7 \\ + \quad 9 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 5 \\ \quad 1 \\ + \quad 2 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 5 \\ \quad 2 \\ + \quad 5 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 8 \\ \quad 2 \\ + \quad 9 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 2 \\ \quad 9 \\ + \quad 8 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 6 \\ \quad 8 \\ + \quad 6 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 4 \\ \quad 9 \\ + \quad 9 \\ \hline 22 \end{array}$$

筆算練習 足し算(1x1x1) (43) 解答

①	5	⑥	5	⑪	3	⑯	3
	6		6		8		7
+	3	+	2	+	8	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	14		13		19		17

②	5	⑦	7	⑫	1	⑰	5
	1		4		8		2
+	5	+	2	+	2	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	11		13		11		10

③	1	⑧	2	⑬	8	⑱	3
	3		9		5		4
+	4	+	7	+	4	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	8		18		17		16

④	7	⑨	3	⑭	2	⑲	9
	4		5		7		4
+	1	+	2	+	8	+	2
<hr/>		<hr/>		<hr/>		<hr/>	
	12		10		17		15

⑤	8	⑩	8	⑮	7	⑳	2
	2		2		9		2
+	8	+	7	+	1	+	1
<hr/>		<hr/>		<hr/>		<hr/>	
	18		17		17		5

筆算練習 足し算(1x1x1) (44) 解答

$$\begin{array}{r} \textcircled{1} \quad 3 \\ \quad 5 \\ + \quad 2 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 5 \\ \quad 3 \\ + \quad 9 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 4 \\ \quad 1 \\ + \quad 1 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 2 \\ \quad 8 \\ + \quad 7 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 4 \\ \quad 3 \\ + \quad 3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 4 \\ \quad 6 \\ + \quad 8 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 7 \\ \quad 3 \\ + \quad 6 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 7 \\ \quad 5 \\ + \quad 1 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 8 \\ \quad 9 \\ + \quad 4 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 3 \\ \quad 8 \\ + \quad 2 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 1 \\ \quad 3 \\ + \quad 1 \\ \hline 5 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 2 \\ \quad 9 \\ + \quad 5 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 1 \\ \quad 3 \\ + \quad 2 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 4 \\ \quad 1 \\ + \quad 1 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 6 \\ \quad 4 \\ + \quad 5 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 8 \\ \quad 8 \\ + \quad 3 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 8 \\ \quad 5 \\ + \quad 5 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 5 \\ \quad 8 \\ + \quad 6 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 8 \\ \quad 5 \\ + \quad 8 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 5 \\ \quad 2 \\ + \quad 3 \\ \hline 10 \end{array}$$

筆算練習 足し算(1x1x1) (45) 解答

$$\begin{array}{r} \textcircled{1} \quad 4 \\ \quad 2 \\ + \quad 4 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 6 \\ \quad 1 \\ + \quad 3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 1 \\ \quad 6 \\ + \quad 3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 5 \\ \quad 8 \\ + \quad 6 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 8 \\ \quad 9 \\ + \quad 8 \\ \hline 25 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 8 \\ \quad 8 \\ + \quad 2 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 7 \\ \quad 4 \\ + \quad 9 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 6 \\ \quad 5 \\ + \quad 7 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 1 \\ \quad 7 \\ + \quad 8 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 8 \\ \quad 9 \\ + \quad 4 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 7 \\ \quad 7 \\ + \quad 9 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 1 \\ \quad 7 \\ + \quad 8 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 3 \\ \quad 7 \\ + \quad 1 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 2 \\ \quad 3 \\ + \quad 5 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 5 \\ \quad 2 \\ + \quad 4 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 7 \\ \quad 2 \\ + \quad 3 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 1 \\ \quad 1 \\ + \quad 5 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 3 \\ \quad 9 \\ + \quad 7 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 9 \\ \quad 6 \\ + \quad 3 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 3 \\ \quad 6 \\ + \quad 7 \\ \hline 16 \end{array}$$

筆算練習 足し算(1x1x1) (46) 解答

①	7	⑥	1	⑪	8	⑯	6
	6		6		9		3
+	7	+	5	+	8	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	20		12		25		12

②	8	⑦	6	⑫	6	⑰	7
	3		7		5		4
+	5	+	9	+	9	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	16		22		20		18

③	7	⑧	8	⑬	3	⑱	4
	4		4		1		5
+	8	+	9	+	4	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	19		21		8		16

④	3	⑨	5	⑭	5	⑲	3
	5		6		2		2
+	9	+	5	+	9	+	2
<hr/>		<hr/>		<hr/>		<hr/>	
	17		16		16		7

⑤	3	⑩	7	⑮	4	⑳	3
	2		6		9		5
+	2	+	4	+	6	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	7		17		19		16

筆算練習 足し算(1x1x1) (47) 解答

$$\begin{array}{r} \textcircled{1} \quad 7 \\ \quad 5 \\ + \quad 1 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 9 \\ \quad 4 \\ + \quad 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 8 \\ \quad 8 \\ + \quad 3 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 7 \\ \quad 8 \\ + \quad 1 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 8 \\ \quad 7 \\ + \quad 3 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 3 \\ \quad 1 \\ + \quad 1 \\ \hline 5 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 9 \\ \quad 8 \\ + \quad 3 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 4 \\ \quad 2 \\ + \quad 2 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 3 \\ \quad 7 \\ + \quad 1 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 4 \\ \quad 9 \\ + \quad 5 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 2 \\ \quad 6 \\ + \quad 4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 5 \\ \quad 5 \\ + \quad 2 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 6 \\ \quad 8 \\ + \quad 3 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 5 \\ \quad 4 \\ + \quad 5 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 9 \\ \quad 3 \\ + \quad 6 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 5 \\ \quad 9 \\ + \quad 9 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 1 \\ \quad 9 \\ + \quad 9 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 1 \\ \quad 3 \\ + \quad 9 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 6 \\ \quad 5 \\ + \quad 3 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 3 \\ \quad 6 \\ + \quad 4 \\ \hline 13 \end{array}$$

筆算練習 足し算(1x1x1) (48) 解答

①	2	⑥	3	⑪	7	⑯	5
	4		3		9		3
+	7	+	9	+	1	+	4
<hr/>		<hr/>		<hr/>		<hr/>	
	13		15		17		12

②	4	⑦	4	⑫	2	⑰	2
	8		4		3		6
+	3	+	8	+	9	+	2
<hr/>		<hr/>		<hr/>		<hr/>	
	15		16		14		10

③	2	⑧	8	⑬	1	⑱	8
	6		2		3		5
+	6	+	3	+	3	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	14		13		7		22

④	1	⑨	4	⑭	5	⑲	7
	1		8		7		2
+	1	+	3	+	7	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	3		15		19		12

⑤	6	⑩	5	⑮	3	⑳	2
	8		2		5		7
+	7	+	1	+	2	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	21		8		10		16