

筆算練習 足し算(1x1x1) (49) 解答

$$\begin{array}{r} \textcircled{1} \quad 6 \\ 7 \\ + \quad 6 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 3 \\ 7 \\ + \quad 7 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 4 \\ 2 \\ + \quad 3 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 1 \\ 5 \\ + \quad 1 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 7 \\ 2 \\ + \quad 5 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 3 \\ 1 \\ + \quad 2 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 8 \\ 8 \\ + \quad 6 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 4 \\ 4 \\ + \quad 4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 8 \\ 8 \\ + \quad 5 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 3 \\ 8 \\ + \quad 8 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 9 \\ 4 \\ + \quad 9 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 1 \\ 2 \\ + \quad 9 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 9 \\ 4 \\ + \quad 6 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 4 \\ 7 \\ + \quad 1 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 8 \\ 8 \\ + \quad 7 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 8 \\ 8 \\ + \quad 3 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 1 \\ 3 \\ + \quad 1 \\ \hline 5 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 3 \\ 6 \\ + \quad 9 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 1 \\ 5 \\ + \quad 4 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 8 \\ 8 \\ + \quad 1 \\ \hline 17 \end{array}$$

筆算練習 足し算(1x1x1) (50) 解答

$$\begin{array}{r} \textcircled{1} \quad 8 \\ \quad 7 \\ + \quad 3 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 4 \\ \quad 3 \\ + \quad 2 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 4 \\ \quad 5 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 9 \\ \quad 6 \\ + \quad 5 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 4 \\ \quad 5 \\ + \quad 3 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 1 \\ \quad 8 \\ + \quad 8 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 3 \\ \quad 4 \\ + \quad 8 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 7 \\ \quad 1 \\ + \quad 7 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 5 \\ \quad 8 \\ + \quad 2 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 2 \\ \quad 6 \\ + \quad 4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 4 \\ \quad 5 \\ + \quad 5 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 9 \\ \quad 4 \\ + \quad 9 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 4 \\ \quad 7 \\ + \quad 5 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 8 \\ \quad 6 \\ + \quad 5 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 3 \\ \quad 3 \\ + \quad 2 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 4 \\ \quad 8 \\ + \quad 4 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 2 \\ \quad 9 \\ + \quad 9 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 8 \\ \quad 2 \\ + \quad 1 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 2 \\ \quad 7 \\ + \quad 7 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 6 \\ \quad 5 \\ + \quad 2 \\ \hline 13 \end{array}$$

筆算練習 足し算(1x1x1) (51) 解答

$$\begin{array}{r} \textcircled{1} \quad 1 \\ 9 \\ + \quad 4 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 6 \\ 2 \\ + \quad 1 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 2 \\ 3 \\ + \quad 2 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 9 \\ 2 \\ + \quad 6 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 8 \\ 5 \\ + \quad 8 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 5 \\ 5 \\ + \quad 5 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 5 \\ 5 \\ + \quad 2 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 5 \\ 2 \\ + \quad 3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 4 \\ 1 \\ + \quad 6 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 5 \\ 8 \\ + \quad 5 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 9 \\ 1 \\ + \quad 5 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 6 \\ 6 \\ + \quad 3 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 7 \\ 9 \\ + \quad 6 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 5 \\ 2 \\ + \quad 3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 1 \\ 6 \\ + \quad 3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 9 \\ 7 \\ + \quad 3 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 2 \\ 9 \\ + \quad 9 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 7 \\ 5 \\ + \quad 9 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 2 \\ 9 \\ + \quad 5 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 5 \\ 1 \\ + \quad 7 \\ \hline 13 \end{array}$$

筆算練習 足し算(1x1x1) (52) 解答

①	2	⑥	7	⑪	9	⑯	5
	9		9		6		3
+	7	+	1	+	5	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	18		17		20		17

②	7	⑦	3	⑫	4	⑰	3
	3		2		5		4
+	5	+	5	+	7	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	15		10		16		15

③	1	⑧	1	⑬	4	⑱	6
	8		4		1		9
+	9	+	4	+	7	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	18		9		12		22

④	3	⑨	8	⑭	4	⑲	6
	6		8		3		6
+	1	+	7	+	4	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	10		23		11		19

⑤	6	⑩	7	⑮	8	⑳	1
	3		3		3		6
+	5	+	1	+	2	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	14		11		13		16

筆算練習 足し算(1x1x1) (53) 解答

$$\begin{array}{r} \textcircled{1} \quad 1 \\ 9 \\ + \quad 3 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 9 \\ 5 \\ + \quad 1 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 9 \\ 2 \\ + \quad 8 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 8 \\ 7 \\ + \quad 8 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 1 \\ 6 \\ + \quad 3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 3 \\ 1 \\ + \quad 1 \\ \hline 5 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 7 \\ 7 \\ + \quad 1 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 6 \\ 2 \\ + \quad 7 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 2 \\ 1 \\ + \quad 3 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 5 \\ 5 \\ + \quad 8 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 3 \\ 2 \\ + \quad 8 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 3 \\ 4 \\ + \quad 6 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 3 \\ 1 \\ + \quad 4 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 4 \\ 9 \\ + \quad 3 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 4 \\ 7 \\ + \quad 3 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 7 \\ 1 \\ + \quad 1 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 4 \\ 6 \\ + \quad 2 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 9 \\ 6 \\ + \quad 3 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 5 \\ 1 \\ + \quad 8 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 7 \\ 5 \\ + \quad 5 \\ \hline 17 \end{array}$$

筆算練習 足し算(1x1x1) (54) 解答

①	5	⑥	6	⑪	1	⑯	2
	1		8		3		7
+	2	+	2	+	2	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	8		16		6		17

②	8	⑦	8	⑫	4	⑰	9
	4		7		8		2
+	3	+	4	+	1	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	15		19		13		18

③	5	⑧	4	⑬	4	⑱	5
	1		1		6		6
+	5	+	4	+	4	+	1
<hr/>		<hr/>		<hr/>		<hr/>	
	11		9		14		12

④	6	⑨	8	⑭	6	⑲	5
	7		9		6		3
+	2	+	7	+	3	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	15		24		15		16

⑤	7	⑩	2	⑮	8	⑳	8
	6		1		8		4
+	2	+	1	+	4	+	5
<hr/>		<hr/>		<hr/>		<hr/>	
	15		4		20		17

筆算練習 足し算(1x1x1) (55) 解答

①	1	⑥	9	⑪	7	⑯	4
	4		7		9		1
+	2	+	1	+	8	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	7		17		24		12

②	2	⑦	5	⑫	5	⑰	9
	4		2		9		9
+	5	+	4	+	1	+	1
<hr/>		<hr/>		<hr/>		<hr/>	
	11		11		15		19

③	1	⑧	4	⑬	6	⑱	6
	1		7		9		8
+	8	+	3	+	4	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	10		14		19		21

④	3	⑨	6	⑭	3	⑲	3
	4		5		4		6
+	1	+	7	+	6	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	8		18		13		18

⑤	9	⑩	8	⑮	6	⑳	7
	5		5		3		8
+	4	+	5	+	5	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	18		18		14		24

筆算練習 足し算(1x1x1) (56) 解答

①	1	⑥	6	⑪	8	⑯	9
	7		5		4		5
+	9	+	8	+	6	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	17		19		18		17

②	5	⑦	9	⑫	3	⑰	4
	1		1		6		5
+	7	+	2	+	2	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	13		12		11		17

③	8	⑧	1	⑬	7	⑱	1
	9		2		8		7
+	9	+	8	+	1	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	26		11		16		16

④	2	⑨	1	⑭	4	⑲	8
	4		5		4		4
+	1	+	1	+	5	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	7		7		13		20

⑤	2	⑩	7	⑮	9	⑳	9
	9		6		3		8
+	2	+	3	+	2	+	1
<hr/>		<hr/>		<hr/>		<hr/>	
	13		16		14		18