

筆算練習 足し算(1x1x1) (57) 解答

$$\begin{array}{r} \textcircled{1} \quad 1 \\ \quad 2 \\ + \quad 4 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 6 \\ \quad 3 \\ + \quad 2 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 5 \\ \quad 1 \\ + \quad 5 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 7 \\ \quad 1 \\ + \quad 3 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 7 \\ \quad 1 \\ + \quad 6 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 5 \\ \quad 6 \\ + \quad 5 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 6 \\ \quad 1 \\ + \quad 7 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 2 \\ \quad 1 \\ + \quad 4 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 5 \\ \quad 3 \\ + \quad 9 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 3 \\ \quad 5 \\ + \quad 2 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 2 \\ \quad 2 \\ + \quad 2 \\ \hline 6 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 7 \\ \quad 9 \\ + \quad 3 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 3 \\ \quad 3 \\ + \quad 8 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 3 \\ \quad 6 \\ + \quad 8 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 6 \\ \quad 7 \\ + \quad 7 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 9 \\ \quad 4 \\ + \quad 5 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 8 \\ \quad 7 \\ + \quad 9 \\ \hline 24 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 5 \\ \quad 6 \\ + \quad 7 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 4 \\ \quad 4 \\ + \quad 7 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 3 \\ \quad 9 \\ + \quad 6 \\ \hline 18 \end{array}$$

筆算練習 足し算(1x1x1) (58) 解答

$$\begin{array}{r} \textcircled{1} \quad 9 \\ \quad 9 \\ + \quad 7 \\ \hline 25 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 2 \\ \quad 3 \\ + \quad 9 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 2 \\ \quad 5 \\ + \quad 7 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 3 \\ \quad 7 \\ + \quad 6 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 1 \\ \quad 7 \\ + \quad 9 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 1 \\ \quad 2 \\ + \quad 2 \\ \hline 5 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 4 \\ \quad 8 \\ + \quad 2 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 2 \\ \quad 1 \\ + \quad 2 \\ \hline 5 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 6 \\ \quad 4 \\ + \quad 6 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 3 \\ \quad 7 \\ + \quad 7 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 8 \\ \quad 9 \\ + \quad 2 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 1 \\ \quad 8 \\ + \quad 4 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 5 \\ \quad 7 \\ + \quad 1 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 8 \\ \quad 2 \\ + \quad 1 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 7 \\ \quad 8 \\ + \quad 1 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 3 \\ \quad 1 \\ + \quad 7 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 3 \\ \quad 3 \\ + \quad 5 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 8 \\ \quad 1 \\ + \quad 4 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 2 \\ \quad 5 \\ + \quad 3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 8 \\ \quad 5 \\ + \quad 4 \\ \hline 17 \end{array}$$

筆算練習 足し算(1x1x1) (59) 解答

$$\begin{array}{r} \textcircled{1} \quad 5 \\ \quad 8 \\ + \quad 8 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 7 \\ \quad 8 \\ + \quad 8 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 7 \\ \quad 7 \\ + \quad 9 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 5 \\ \quad 2 \\ + \quad 9 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 7 \\ \quad 2 \\ + \quad 6 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 1 \\ \quad 4 \\ + \quad 4 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 9 \\ \quad 5 \\ + \quad 2 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 1 \\ \quad 7 \\ + \quad 1 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 9 \\ \quad 6 \\ + \quad 8 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 6 \\ \quad 5 \\ + \quad 5 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 7 \\ \quad 1 \\ + \quad 8 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 6 \\ \quad 4 \\ + \quad 7 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 6 \\ \quad 1 \\ + \quad 8 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 6 \\ \quad 4 \\ + \quad 8 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 9 \\ \quad 8 \\ + \quad 3 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 8 \\ \quad 3 \\ + \quad 6 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 1 \\ \quad 1 \\ + \quad 7 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 3 \\ \quad 8 \\ + \quad 3 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 6 \\ \quad 3 \\ + \quad 5 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 7 \\ \quad 9 \\ + \quad 1 \\ \hline 17 \end{array}$$

筆算練習 足し算(1x1x1) (60) 解答

$$\begin{array}{r} \textcircled{1} \quad 1 \\ \quad 2 \\ + \quad 1 \\ \hline 4 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 7 \\ \quad 7 \\ + \quad 6 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 8 \\ \quad 6 \\ + \quad 5 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 1 \\ \quad 5 \\ + \quad 9 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 1 \\ \quad 8 \\ + \quad 1 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 7 \\ \quad 5 \\ + \quad 5 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 6 \\ \quad 1 \\ + \quad 3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 3 \\ \quad 7 \\ + \quad 2 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 7 \\ \quad 4 \\ + \quad 6 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 2 \\ \quad 4 \\ + \quad 7 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 7 \\ \quad 7 \\ + \quad 8 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 6 \\ \quad 8 \\ + \quad 2 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 6 \\ \quad 9 \\ + \quad 1 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 4 \\ \quad 9 \\ + \quad 2 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 1 \\ \quad 6 \\ + \quad 5 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 6 \\ \quad 6 \\ + \quad 7 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 2 \\ \quad 3 \\ + \quad 3 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 2 \\ \quad 8 \\ + \quad 6 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 9 \\ \quad 1 \\ + \quad 3 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 4 \\ \quad 1 \\ + \quad 3 \\ \hline 8 \end{array}$$

筆算練習 足し算(1x1x1) (61) 解答

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ① | 1 | ⑥ | 7 | ⑪ | 6 | ⑯ | 8 |
| | 4 | | 2 | | 5 | | 2 |
| + | 6 | + | 3 | + | 2 | + | 2 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 11 | | 12 | | 13 | | 12 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ② | 7 | ⑦ | 2 | ⑫ | 8 | ⑰ | 8 |
| | 5 | | 5 | | 2 | | 3 |
| + | 1 | + | 7 | + | 2 | + | 9 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 13 | | 14 | | 12 | | 20 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ③ | 4 | ⑧ | 2 | ⑬ | 8 | ⑱ | 4 |
| | 1 | | 7 | | 7 | | 7 |
| + | 8 | + | 2 | + | 2 | + | 3 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 13 | | 11 | | 17 | | 14 |

| | | | | | | | |
|-------|---|-------|----|-------|---|-------|----|
| ④ | 3 | ⑨ | 2 | ⑭ | 4 | ⑲ | 4 |
| | 4 | | 9 | | 1 | | 9 |
| + | 2 | + | 1 | + | 4 | + | 9 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 9 | | 12 | | 9 | | 22 |

| | | | | | | | |
|-------|----|-------|---|-------|----|-------|----|
| ⑤ | 5 | ⑩ | 1 | ⑮ | 3 | ⑳ | 6 |
| | 3 | | 6 | | 9 | | 4 |
| + | 2 | + | 2 | + | 7 | + | 1 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 10 | | 9 | | 19 | | 11 |

筆算練習 足し算(1x1x1) (62) 解答

$$\begin{array}{r} \textcircled{1} \quad 3 \\ \quad 5 \\ + \quad 8 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 1 \\ \quad 2 \\ + \quad 9 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 6 \\ \quad 4 \\ + \quad 6 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 4 \\ \quad 4 \\ + \quad 4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 6 \\ \quad 1 \\ + \quad 5 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 3 \\ \quad 8 \\ + \quad 8 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 5 \\ \quad 6 \\ + \quad 1 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 5 \\ \quad 2 \\ + \quad 5 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 1 \\ \quad 1 \\ + \quad 8 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 1 \\ \quad 8 \\ + \quad 5 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 4 \\ \quad 9 \\ + \quad 4 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 3 \\ \quad 9 \\ + \quad 4 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 4 \\ \quad 7 \\ + \quad 4 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 3 \\ \quad 1 \\ + \quad 3 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 2 \\ \quad 5 \\ + \quad 5 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 5 \\ \quad 2 \\ + \quad 8 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 3 \\ \quad 2 \\ + \quad 3 \\ \hline 8 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 7 \\ \quad 4 \\ + \quad 4 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 1 \\ \quad 3 \\ + \quad 7 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 1 \\ \quad 8 \\ + \quad 1 \\ \hline 10 \end{array}$$

筆算練習 足し算(1x1x1) (63) 解答

$$\begin{array}{r} \textcircled{1} \quad 2 \\ 5 \\ + \quad 4 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 4 \\ 4 \\ + \quad 6 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 3 \\ 2 \\ + \quad 4 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 4 \\ 6 \\ + \quad 3 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 1 \\ 3 \\ + \quad 5 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 1 \\ 7 \\ + \quad 5 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 9 \\ 7 \\ + \quad 1 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 3 \\ 8 \\ + \quad 3 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 1 \\ 8 \\ + \quad 5 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 6 \\ 7 \\ + \quad 3 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 5 \\ 6 \\ + \quad 7 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 4 \\ 7 \\ + \quad 7 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 6 \\ 3 \\ + \quad 4 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 9 \\ 3 \\ + \quad 1 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 6 \\ 7 \\ + \quad 2 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 4 \\ 4 \\ + \quad 8 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 9 \\ 6 \\ + \quad 1 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 9 \\ 1 \\ + \quad 3 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 6 \\ 3 \\ + \quad 3 \\ \hline 12 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 5 \\ 1 \\ + \quad 6 \\ \hline 12 \end{array}$$

筆算練習 足し算(1x1x1) (64) 解答

| | | | | | | | |
|-------|---|-------|----|-------|----|-------|----|
| ① | 3 | ⑥ | 8 | ⑪ | 7 | ⑯ | 5 |
| | 1 | | 6 | | 5 | | 3 |
| + | 1 | + | 9 | + | 3 | + | 6 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 5 | | 23 | | 15 | | 14 |

| | | | | | | | |
|-------|---|-------|----|-------|---|-------|----|
| ② | 2 | ⑦ | 3 | ⑫ | 1 | ⑰ | 7 |
| | 1 | | 8 | | 2 | | 5 |
| + | 3 | + | 9 | + | 1 | + | 8 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 6 | | 20 | | 4 | | 20 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ③ | 3 | ⑧ | 5 | ⑬ | 7 | ⑱ | 6 |
| | 4 | | 5 | | 5 | | 2 |
| + | 6 | + | 1 | + | 2 | + | 9 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 13 | | 11 | | 14 | | 17 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ④ | 9 | ⑨ | 8 | ⑭ | 9 | ⑲ | 5 |
| | 4 | | 1 | | 8 | | 9 |
| + | 5 | + | 5 | + | 5 | + | 2 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 18 | | 14 | | 22 | | 16 |

| | | | | | | | |
|-------|----|-------|----|-------|----|-------|----|
| ⑤ | 7 | ⑩ | 4 | ⑮ | 9 | ⑳ | 9 |
| | 6 | | 3 | | 1 | | 3 |
| + | 4 | + | 4 | + | 5 | + | 4 |
| <hr/> | | <hr/> | | <hr/> | | <hr/> | |
| | 17 | | 11 | | 15 | | 16 |