

# 筆算練習 足し算(1x1x1) (9) 問題

①	5	⑥	1	⑪	7	⑯	6
	4		7		7		5
+	4	+	6	+	1	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

②	9	⑦	8	⑫	1	⑰	3
	1		9		1		1
+	5	+	5	+	5	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

③	5	⑧	3	⑬	2	⑱	3
	1		5		7		2
+	5	+	5	+	2	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

④	4	⑨	6	⑭	4	⑲	5
	9		7		6		4
+	4	+	5	+	4	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	6	⑩	5	⑮	7	⑳	6
	4		2		3		4
+	1	+	3	+	2	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(1x1x1) (10) 問題

①	6	⑥	5	⑪	4	⑯	5
	7		5		1		8
+	1	+	2	+	8	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

②	1	⑦	4	⑫	8	⑰	3
	2		6		8		1
+	1	+	8	+	2	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

③	9	⑧	8	⑬	6	⑱	2
	3		8		4		2
+	5	+	7	+	8	+	1
<hr/>		<hr/>		<hr/>		<hr/>	

④	7	⑨	6	⑭	9	⑲	3
	3		2		2		6
+	2	+	7	+	3	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	7	⑩	2	⑮	2	⑳	8
	7		9		9		4
+	7	+	4	+	6	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(1x1x1) (11) 問題

①	9	⑥	7	⑪	8	⑯	2
	4		8		4		8
+	2	+	2	+	4	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

②	7	⑦	3	⑫	9	⑰	8
	8		4		4		7
+	3	+	3	+	5	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

③	9	⑧	1	⑬	6	⑱	2
	2		5		6		4
+	7	+	5	+	7	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

④	8	⑨	2	⑭	7	⑲	3
	3		6		3		3
+	2	+	8	+	7	+	5
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	9	⑩	5	⑮	5	⑳	6
	2		8		9		7
+	9	+	7	+	6	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(1x1x1) (12) 問題

①	5	⑥	2	⑪	1	⑯	7
	4		5		8		3
+	1	+	1	+	5	+	2
<hr/>							

②	3	⑦	4	⑫	8	⑰	5
	5		2		7		3
+	7	+	7	+	8	+	1
<hr/>							

③	1	⑧	2	⑬	4	⑱	9
	2		1		2		5
+	6	+	9	+	9	+	6
<hr/>							

④	4	⑨	8	⑭	5	⑲	7
	7		3		7		7
+	6	+	2	+	7	+	8
<hr/>							

⑤	2	⑩	3	⑮	2	⑳	4
	2		4		5		6
+	1	+	6	+	5	+	7
<hr/>							

# 筆算練習 足し算(1x1x1) (13) 問題

①	8	⑥	1	⑪	2	⑯	9
	8		8		4		4
+	2	+	1	+	8	+	4
<hr/>							

②	6	⑦	7	⑫	4	⑰	1
	3		9		4		5
+	7	+	9	+	4	+	5
<hr/>							

③	6	⑧	1	⑬	8	⑱	9
	1		5		4		4
+	8	+	4	+	2	+	6
<hr/>							

④	5	⑨	7	⑭	7	⑲	5
	2		6		9		6
+	4	+	1	+	3	+	1
<hr/>							

⑤	2	⑩	9	⑮	4	⑳	9
	5		2		3		1
+	5	+	6	+	9	+	8
<hr/>							

# 筆算練習 足し算(1x1x1) (14) 問題

①	7	⑥	9	⑪	3	⑯	4
	5		7		2		1
+	9	+	4	+	5	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

②	4	⑦	3	⑫	7	⑰	8
	9		9		5		5
+	7	+	3	+	1	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

③	3	⑧	1	⑬	7	⑱	8
	8		6		8		8
+	9	+	3	+	4	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

④	9	⑨	9	⑭	5	⑲	4
	1		9		4		6
+	6	+	9	+	2	+	8
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	4	⑩	6	⑮	2	⑳	7
	4		5		8		8
+	6	+	5	+	4	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(1x1x1) (15) 問題

①	9	⑥	3	⑪	5	⑯	6
	6		5		6		4
+	8	+	8	+	3	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

②	8	⑦	9	⑫	4	⑰	7
	7		6		7		6
+	2	+	3	+	5	+	8
<hr/>		<hr/>		<hr/>		<hr/>	

③	8	⑧	6	⑬	2	⑱	3
	6		6		6		4
+	9	+	4	+	7	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

④	9	⑨	7	⑭	2	⑲	7
	1		9		1		4
+	6	+	7	+	1	+	8
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	6	⑩	2	⑮	9	⑳	9
	3		1		6		6
+	5	+	4	+	7	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(1x1x1) (16) 問題

①	1	⑥	3	⑪	8	⑯	6
	5		8		1		2
+	4	+	4	+	7	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

②	7	⑦	8	⑫	4	⑰	9
	4		1		6		6
+	4	+	9	+	3	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

③	5	⑧	5	⑬	7	⑱	1
	8		2		6		1
+	6	+	1	+	1	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

④	7	⑨	5	⑭	5	⑲	7
	1		9		9		1
+	9	+	3	+	6	+	8
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	7	⑩	6	⑮	2	⑳	7
	5		1		8		5
+	2	+	5	+	7	+	6
<hr/>		<hr/>		<hr/>		<hr/>	