

# 筆算練習 足し算(1x1x1) (33) 問題

①	1	⑥	1	⑪	6	⑯	4
	1		7		1		1
+	6	+	1	+	4	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

②	5	⑦	8	⑫	6	⑰	3
	9		1		5		4
+	4	+	9	+	4	+	1
<hr/>		<hr/>		<hr/>		<hr/>	

③	5	⑧	4	⑬	3	⑱	3
	3		4		7		5
+	4	+	6	+	8	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

④	6	⑨	9	⑭	1	⑲	8
	5		1		4		5
+	7	+	5	+	8	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	6	⑩	5	⑮	4	⑳	3
	3		2		9		6
+	6	+	9	+	5	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(1x1x1) (34) 問題

①	5	⑥	2	⑪	8	⑯	8
	1		6		3		9
+	1	+	1	+	4	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

②	9	⑦	5	⑫	5	⑰	9
	2		4		4		8
+	6	+	4	+	6	+	1
<hr/>		<hr/>		<hr/>		<hr/>	

③	5	⑧	1	⑬	5	⑱	7
	2		6		3		3
+	6	+	2	+	6	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

④	7	⑨	2	⑭	5	⑲	8
	1		9		8		2
+	2	+	4	+	7	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	4	⑩	7	⑮	1	⑳	8
	3		7		9		1
+	3	+	1	+	9	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(1x1x1) (35) 問題

①	8	⑥	3	⑪	6	⑯	9
	8		5		1		9
+	1	+	1	+	2	+	5
<hr/>		<hr/>		<hr/>		<hr/>	

②	3	⑦	2	⑫	2	⑰	4
	1		9		4		8
+	9	+	2	+	6	+	5
<hr/>		<hr/>		<hr/>		<hr/>	

③	2	⑧	9	⑬	9	⑱	2
	8		3		2		9
+	5	+	1	+	8	+	5
<hr/>		<hr/>		<hr/>		<hr/>	

④	6	⑨	4	⑭	6	⑲	2
	6		8		1		1
+	5	+	7	+	4	+	5
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	5	⑩	9	⑮	4	⑳	8
	6		9		6		7
+	8	+	6	+	4	+	5
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(1x1x1) (36) 問題

①	9	⑥	5	⑪	4	⑯	4
	3		9		1		9
+	1	+	1	+	4	+	1
<hr/>		<hr/>		<hr/>		<hr/>	

②	2	⑦	2	⑫	9	⑰	9
	8		3		9		2
+	7	+	5	+	6	+	8
<hr/>		<hr/>		<hr/>		<hr/>	

③	3	⑧	8	⑬	8	⑱	9
	6		9		9		1
+	9	+	4	+	2	+	8
<hr/>		<hr/>		<hr/>		<hr/>	

④	4	⑨	7	⑭	9	⑲	9
	8		9		4		6
+	2	+	9	+	3	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	4	⑩	7	⑮	5	⑳	2
	2		7		1		9
+	4	+	8	+	7	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(1x1x1) (37) 問題

①	1	⑥	9	⑪	5	⑯	4
	5		2		5		8
+	7	+	5	+	1	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

②	9	⑦	8	⑫	5	⑰	8
	3		7		1		1
+	7	+	9	+	5	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

③	1	⑧	7	⑬	5	⑱	6
	1		6		3		8
+	7	+	9	+	4	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

④	1	⑨	9	⑭	5	⑲	9
	4		3		1		5
+	9	+	9	+	1	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	3	⑩	7	⑮	8	⑳	3
	2		9		5		7
+	4	+	2	+	6	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(1x1x1) (38) 問題

①	4	⑥	6	⑪	8	⑯	7
	1		6		4		1
+	5	+	3	+	8	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

②	6	⑦	9	⑫	5	⑰	8
	9		4		8		3
+	4	+	3	+	1	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

③	3	⑧	7	⑬	1	⑱	9
	6		2		4		4
+	4	+	4	+	3	+	1
<hr/>		<hr/>		<hr/>		<hr/>	

④	7	⑨	7	⑭	7	⑲	3
	8		1		1		2
+	5	+	5	+	4	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	6	⑩	2	⑮	7	⑳	1
	5		9		6		1
+	8	+	4	+	9	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(1x1x1) (39) 問題

①	6	⑥	8	⑪	3	⑯	9
	8		4		4		3
+	3	+	2	+	4	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

②	9	⑦	9	⑫	4	⑰	6
	3		4		5		5
+	2	+	6	+	4	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

③	5	⑧	8	⑬	9	⑱	6
	8		3		5		2
+	2	+	1	+	5	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

④	4	⑨	3	⑭	6	⑲	9
	4		1		1		8
+	7	+	2	+	7	+	8
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	1	⑩	5	⑮	4	⑳	2
	6		2		3		9
+	4	+	6	+	3	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(1x1x1) (40) 問題

①	5	⑥	1	⑪	6	⑯	7
	1		3		9		1
+	2	+	8	+	7	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

②	8	⑦	9	⑫	4	⑰	1
	5		4		5		7
+	2	+	6	+	1	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

③	4	⑧	8	⑬	1	⑱	3
	5		6		7		5
+	2	+	2	+	4	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

④	4	⑨	7	⑭	1	⑲	1
	7		7		7		2
+	1	+	2	+	3	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	7	⑩	5	⑮	6	⑳	8
	6		2		5		6
+	1	+	9	+	1	+	9
<hr/>		<hr/>		<hr/>		<hr/>	