

筆算練習 足し算(1x1x1) (41) 問題

①	2	⑥	7	⑪	8	⑯	2
	1		3		2		5
+	3	+	5	+	9	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

②	4	⑦	3	⑫	8	⑰	9
	2		4		5		9
+	9	+	8	+	3	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

③	2	⑧	6	⑬	2	⑱	7
	1		8		6		1
+	3	+	5	+	8	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

④	6	⑨	7	⑭	3	⑲	4
	8		3		5		6
+	8	+	9	+	1	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	5	⑩	3	⑮	8	⑳	7
	7		7		8		5
+	3	+	2	+	2	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (42) 問題

①	2	⑥	2	⑪	1	⑯	2
	3		9		2		2
+	2	+	2	+	7	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

②	4	⑦	7	⑫	8	⑰	6
	1		5		9		4
+	1	+	5	+	9	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

③	6	⑧	9	⑬	4	⑱	4
	4		8		1		3
+	4	+	4	+	3	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

④	2	⑨	6	⑭	5	⑲	5
	5		7		1		2
+	4	+	9	+	2	+	5
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	8	⑩	2	⑮	6	⑳	4
	2		9		8		9
+	9	+	8	+	6	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (43) 問題

①	5	⑥	5	⑪	3	⑯	3
	6		6		8		7
+	3	+	2	+	8	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

②	5	⑦	7	⑫	1	⑰	5
	1		4		8		2
+	5	+	2	+	2	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

③	1	⑧	2	⑬	8	⑱	3
	3		9		5		4
+	4	+	7	+	4	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

④	7	⑨	3	⑭	2	⑲	9
	4		5		7		4
+	1	+	2	+	8	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	8	⑩	8	⑮	7	⑳	2
	2		2		9		2
+	8	+	7	+	1	+	1
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (44) 問題

①	3	⑥	5	⑪	4	⑯	2
	5		3		1		8
+	2	+	9	+	1	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

②	4	⑦	4	⑫	7	⑰	7
	3		6		3		5
+	3	+	8	+	6	+	1
<hr/>		<hr/>		<hr/>		<hr/>	

③	8	⑧	3	⑬	1	⑱	2
	9		8		3		9
+	4	+	2	+	1	+	5
<hr/>		<hr/>		<hr/>		<hr/>	

④	1	⑨	4	⑭	6	⑲	8
	3		1		4		8
+	2	+	1	+	5	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	8	⑩	5	⑮	8	⑳	5
	5		8		5		2
+	5	+	6	+	8	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (45) 問題

①	4	⑥	6	⑪	1	⑯	5
	2		1		6		8
+	4	+	3	+	3	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

②	8	⑦	8	⑫	7	⑰	6
	9		8		4		5
+	8	+	2	+	9	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

③	1	⑧	8	⑬	7	⑱	1
	7		9		7		7
+	8	+	4	+	9	+	8
<hr/>		<hr/>		<hr/>		<hr/>	

④	3	⑨	2	⑭	5	⑲	7
	7		3		2		2
+	1	+	5	+	4	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	1	⑩	3	⑮	9	⑳	3
	1		9		6		6
+	5	+	7	+	3	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (46) 問題

①	7	⑥	1	⑪	8	⑯	6
	6		6		9		3
+	7	+	5	+	8	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

②	8	⑦	6	⑫	6	⑰	7
	3		7		5		4
+	5	+	9	+	9	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

③	7	⑧	8	⑬	3	⑱	4
	4		4		1		5
+	8	+	9	+	4	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

④	3	⑨	5	⑭	5	⑲	3
	5		6		2		2
+	9	+	5	+	9	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	3	⑩	7	⑮	4	⑳	3
	2		6		9		5
+	2	+	4	+	6	+	8
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (47) 問題

①	7	⑥	9	⑪	8	⑯	7
	5		4		8		8
+	1	+	1	+	3	+	1
<hr/>		<hr/>		<hr/>		<hr/>	

②	8	⑦	3	⑫	9	⑰	4
	7		1		8		2
+	3	+	1	+	3	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

③	3	⑧	4	⑬	2	⑱	5
	7		9		6		5
+	1	+	5	+	4	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

④	6	⑨	5	⑭	9	⑲	5
	8		4		3		9
+	3	+	5	+	6	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	1	⑩	1	⑮	6	⑳	3
	9		3		5		6
+	9	+	9	+	3	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (48) 問題

①	2	⑥	3	⑪	7	⑯	5
	4		3		9		3
+	7	+	9	+	1	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

②	4	⑦	4	⑫	2	⑰	2
	8		4		3		6
+	3	+	8	+	9	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

③	2	⑧	8	⑬	1	⑱	8
	6		2		3		5
+	6	+	3	+	3	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

④	1	⑨	4	⑭	5	⑲	7
	1		8		7		2
+	1	+	3	+	7	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	6	⑩	5	⑮	3	⑳	2
	8		2		5		7
+	7	+	1	+	2	+	7
<hr/>		<hr/>		<hr/>		<hr/>	