

筆算練習 足し算(1x1x1) (57) 問題

①	1	⑥	6	⑪	5	⑯	7
	2		3		1		1
+	4	+	2	+	5	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

②	7	⑦	5	⑫	6	⑰	2
	1		6		1		1
+	6	+	5	+	7	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

③	5	⑧	3	⑬	2	⑱	7
	3		5		2		9
+	9	+	2	+	2	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

④	3	⑨	3	⑭	6	⑲	9
	3		6		7		4
+	8	+	8	+	7	+	5
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	8	⑩	5	⑮	4	⑳	3
	7		6		4		9
+	9	+	7	+	7	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (58) 問題

①	9	⑥	2	⑪	2	⑯	3
	9		3		5		7
+	7	+	9	+	7	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

②	1	⑦	1	⑫	4	⑰	2
	7		2		8		1
+	9	+	2	+	2	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

③	6	⑧	3	⑬	8	⑱	1
	4		7		9		8
+	6	+	7	+	2	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

④	5	⑨	8	⑭	7	⑲	3
	7		2		8		1
+	1	+	1	+	1	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	3	⑩	8	⑮	2	⑳	8
	3		1		5		5
+	5	+	4	+	3	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (59) 問題

①	5	⑥	7	⑪	7	⑯	5
	8		8		7		2
+	8	+	8	+	9	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

②	7	⑦	1	⑫	9	⑰	1
	2		4		5		7
+	6	+	4	+	2	+	1
<hr/>		<hr/>		<hr/>		<hr/>	

③	9	⑧	6	⑬	7	⑱	6
	6		5		1		4
+	8	+	5	+	8	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

④	6	⑨	6	⑭	9	⑲	8
	1		4		8		3
+	8	+	8	+	3	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	1	⑩	3	⑮	6	⑳	7
	1		8		3		9
+	7	+	3	+	5	+	1
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (60) 問題

①	1	⑥	7	⑪	8	⑯	1
	2		7		6		5
+	1	+	6	+	5	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

②	1	⑦	7	⑫	6	⑰	3
	8		5		1		7
+	1	+	5	+	3	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

③	7	⑧	2	⑬	7	⑱	6
	4		4		7		8
+	6	+	7	+	8	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

④	6	⑨	4	⑭	1	⑲	6
	9		9		6		6
+	1	+	2	+	5	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	2	⑩	2	⑮	9	⑳	4
	3		8		1		1
+	3	+	6	+	3	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (61) 問題

①	1	⑥	7	⑪	6	⑯	8
	4		2		5		2
+	6	+	3	+	2	+	2
<hr/>		<hr/>		<hr/>		<hr/>	

②	7	⑦	2	⑫	8	⑰	8
	5		5		2		3
+	1	+	7	+	2	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

③	4	⑧	2	⑬	8	⑱	4
	1		7		7		7
+	8	+	2	+	2	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

④	3	⑨	2	⑭	4	⑲	4
	4		9		1		9
+	2	+	1	+	4	+	9
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	5	⑩	1	⑮	3	⑳	6
	3		6		9		4
+	2	+	2	+	7	+	1
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (62) 問題

①	3	⑥	1	⑪	6	⑯	4
	5		2		4		4
+	8	+	9	+	6	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

②	6	⑦	3	⑫	5	⑰	5
	1		8		6		2
+	5	+	8	+	1	+	5
<hr/>		<hr/>		<hr/>		<hr/>	

③	1	⑧	1	⑬	4	⑱	3
	1		8		9		9
+	8	+	5	+	4	+	4
<hr/>		<hr/>		<hr/>		<hr/>	

④	4	⑨	3	⑭	2	⑲	5
	7		1		5		2
+	4	+	3	+	5	+	8
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	3	⑩	7	⑮	1	⑳	1
	2		4		3		8
+	3	+	4	+	7	+	1
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (63) 問題

①	2	⑥	4	⑪	3	⑯	4
	5		4		2		6
+	4	+	6	+	4	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

②	1	⑦	1	⑫	9	⑰	3
	3		7		7		8
+	5	+	5	+	1	+	3
<hr/>		<hr/>		<hr/>		<hr/>	

③	1	⑧	6	⑬	5	⑱	4
	8		7		6		7
+	5	+	3	+	7	+	7
<hr/>		<hr/>		<hr/>		<hr/>	

④	6	⑨	9	⑭	6	⑲	4
	3		3		7		4
+	4	+	1	+	2	+	8
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	9	⑩	9	⑮	6	⑳	5
	6		1		3		1
+	1	+	3	+	3	+	6
<hr/>		<hr/>		<hr/>		<hr/>	

筆算練習 足し算(1x1x1) (64) 問題

①	3	⑥	8	⑪	7	⑯	5
	1		6		5		3
+	1	+	9	+	3	+	6
<hr/>							

②	2	⑦	3	⑫	1	⑰	7
	1		8		2		5
+	3	+	9	+	1	+	8
<hr/>							

③	3	⑧	5	⑬	7	⑱	6
	4		5		5		2
+	6	+	1	+	2	+	9
<hr/>							

④	9	⑨	8	⑭	9	⑲	5
	4		1		8		9
+	5	+	5	+	5	+	2
<hr/>							

⑤	7	⑩	4	⑮	9	⑳	9
	6		3		1		3
+	4	+	4	+	5	+	4
<hr/>							