

# 筆算練習 足し算(1x1x1x1x1) (41) 解答

$$\begin{array}{r} \textcircled{1} \quad 2 \\ 9 \\ 6 \\ + 4 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 6 \\ 6 \\ 7 \\ + 9 \\ \hline 28 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 4 \\ 7 \\ 8 \\ + 9 \\ \hline 28 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 5 \\ 8 \\ 1 \\ + 8 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 6 \\ 1 \\ 2 \\ + 6 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 3 \\ 5 \\ 1 \\ + 2 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 2 \\ 9 \\ 2 \\ + 3 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 2 \\ 2 \\ 4 \\ + 5 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 6 \\ 5 \\ 7 \\ + 7 \\ \hline 25 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 5 \\ 1 \\ 6 \\ + 8 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 2 \\ 7 \\ 4 \\ + 7 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 8 \\ 7 \\ 6 \\ + 3 \\ \hline 24 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 3 \\ 7 \\ 4 \\ + 8 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 3 \\ 6 \\ 5 \\ + 4 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 6 \\ 5 \\ 6 \\ + 4 \\ \hline 21 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 3 \\ 2 \\ 1 \\ + 6 \\ \hline 12 \end{array}$$

# 筆算練習 足し算(1x1x1x1x1) (42) 解答

$$\begin{array}{r} \textcircled{1} \quad 9 \\ 2 \\ 6 \\ + 6 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 8 \\ 1 \\ 8 \\ + 9 \\ \hline 26 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 5 \\ 8 \\ 1 \\ + 4 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 8 \\ 8 \\ 4 \\ + 2 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 5 \\ 3 \\ 3 \\ + 7 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 3 \\ 3 \\ 5 \\ + 5 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 3 \\ 6 \\ 9 \\ + 7 \\ \hline 25 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 2 \\ 4 \\ 1 \\ + 8 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 6 \\ 1 \\ 1 \\ + 2 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 3 \\ 5 \\ 6 \\ + 4 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 3 \\ 1 \\ 4 \\ + 3 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 2 \\ 1 \\ 9 \\ + 3 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 7 \\ 9 \\ 2 \\ + 4 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 3 \\ 1 \\ 2 \\ + 5 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 7 \\ 5 \\ 2 \\ + 5 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 8 \\ 5 \\ 1 \\ + 5 \\ \hline 19 \end{array}$$

# 筆算練習 足し算(1x1x1x1x1) (43) 解答

$$\begin{array}{r} \textcircled{1} \quad 8 \\ 7 \\ 9 \\ + 3 \\ \hline 27 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 2 \\ 1 \\ 5 \\ + 2 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 3 \\ 5 \\ 9 \\ + 7 \\ \hline 24 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 3 \\ 7 \\ 7 \\ + 6 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 9 \\ 6 \\ 7 \\ + 8 \\ \hline 30 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 2 \\ 7 \\ 8 \\ + 2 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 1 \\ 4 \\ 2 \\ + 7 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 1 \\ 9 \\ 2 \\ + 5 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 7 \\ 4 \\ 6 \\ + 3 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 5 \\ 4 \\ 8 \\ + 8 \\ \hline 25 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 3 \\ 1 \\ 7 \\ + 8 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 2 \\ 4 \\ 9 \\ + 4 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 1 \\ 3 \\ 1 \\ + 9 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 2 \\ 2 \\ 2 \\ + 1 \\ \hline 7 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 9 \\ 7 \\ 6 \\ + 8 \\ \hline 30 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 4 \\ 4 \\ 7 \\ + 9 \\ \hline 24 \end{array}$$

# 筆算練習 足し算(1x1x1x1x1) (44) 解答

①	2	⑤	1	⑨	8	⑬	1
	7		9		7		1
	9		7		5		7
+	8	+	4	+	6	+	6
<hr/>		<hr/>		<hr/>		<hr/>	
	26		21		26		15

②	7	⑥	1	⑩	8	⑭	9
	9		4		3		3
	9		3		2		7
+	1	+	8	+	3	+	4
<hr/>		<hr/>		<hr/>		<hr/>	
	26		16		16		23

③	3	⑦	4	⑪	2	⑮	3
	7		9		2		7
	8		5		8		3
+	9	+	7	+	9	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	27		25		21		16

④	8	⑧	4	⑫	8	⑯	9
	1		8		5		6
	1		2		7		4
+	3	+	8	+	1	+	4
<hr/>		<hr/>		<hr/>		<hr/>	
	13		22		21		23

# 筆算練習 足し算(1x1x1x1x1) (45) 解答

$$\begin{array}{r} \textcircled{1} \quad 1 \\ 9 \\ 2 \\ + 4 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 6 \\ 3 \\ 2 \\ + 9 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 2 \\ 7 \\ 8 \\ + 6 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 7 \\ 6 \\ 5 \\ + 5 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 9 \\ 6 \\ 5 \\ + 3 \\ \hline 23 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 7 \\ 6 \\ 3 \\ + 3 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 3 \\ 1 \\ 8 \\ + 7 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 1 \\ 1 \\ 5 \\ + 2 \\ \hline 9 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 7 \\ 5 \\ 1 \\ + 6 \\ \hline 19 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 9 \\ 2 \\ 4 \\ + 5 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 1 \\ 7 \\ 2 \\ + 1 \\ \hline 11 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 7 \\ 5 \\ 8 \\ + 8 \\ \hline 28 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 8 \\ 7 \\ 7 \\ + 3 \\ \hline 25 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 7 \\ 6 \\ 6 \\ + 3 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 5 \\ 2 \\ 6 \\ + 3 \\ \hline 16 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 5 \\ 1 \\ 6 \\ + 4 \\ \hline 16 \end{array}$$

# 筆算練習 足し算(1x1x1x1x1) (46) 解答

①	6	⑤	3	⑨	9	⑬	1
	4		4		7		8
	5		6		9		5
+	6	+	3	+	9	+	3
<hr/>		<hr/>		<hr/>		<hr/>	
	21		16		34		17

②	6	⑥	1	⑩	5	⑭	2
	4		2		3		2
	9		2		5		2
+	1	+	4	+	3	+	1
<hr/>		<hr/>		<hr/>		<hr/>	
	20		9		16		7

③	9	⑦	9	⑪	8	⑮	5
	5		2		7		9
	3		5		2		9
+	6	+	8	+	8	+	1
<hr/>		<hr/>		<hr/>		<hr/>	
	23		24		25		24

④	5	⑧	2	⑫	1	⑯	3
	2		8		5		5
	8		5		7		6
+	5	+	7	+	6	+	1
<hr/>		<hr/>		<hr/>		<hr/>	
	20		22		19		15

# 筆算練習 足し算(1x1x1x1x1) (47) 解答

$$\begin{array}{r} \textcircled{1} \quad 8 \\ 6 \\ 1 \\ + 3 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 1 \\ 5 \\ 4 \\ + 4 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 1 \\ 5 \\ 4 \\ + 3 \\ \hline 13 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 1 \\ 9 \\ 7 \\ + 1 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 4 \\ 1 \\ 1 \\ + 8 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 8 \\ 7 \\ 2 \\ + 1 \\ \hline 18 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 3 \\ 4 \\ 5 \\ + 5 \\ \hline 17 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 2 \\ 8 \\ 3 \\ + 7 \\ \hline 20 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 9 \\ 5 \\ 4 \\ + 4 \\ \hline 22 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 6 \\ 9 \\ 6 \\ + 8 \\ \hline 29 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 9 \\ 7 \\ 5 \\ + 8 \\ \hline 29 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 1 \\ 4 \\ 1 \\ + 4 \\ \hline 10 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 2 \\ 8 \\ 9 \\ + 6 \\ \hline 25 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 3 \\ 6 \\ 1 \\ + 4 \\ \hline 14 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 3 \\ 5 \\ 4 \\ + 3 \\ \hline 15 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 3 \\ 8 \\ 4 \\ + 3 \\ \hline 18 \end{array}$$

# 筆算練習 足し算(1x1x1x1x1) (48) 解答

①	4	⑤	8	⑨	7	⑬	6
	8		9		4		7
	7		1		5		7
+	4	+	1	+	3	+	5
<hr/>		<hr/>		<hr/>		<hr/>	
	23		19		19		25

②	9	⑥	1	⑩	4	⑭	1
	9		4		6		3
	2		2		5		4
+	3	+	9	+	6	+	9
<hr/>		<hr/>		<hr/>		<hr/>	
	23		16		21		17

③	9	⑦	9	⑪	7	⑮	5
	8		4		4		3
	2		9		9		4
+	7	+	4	+	9	+	7
<hr/>		<hr/>		<hr/>		<hr/>	
	26		26		29		19

④	9	⑧	7	⑫	9	⑯	5
	9		3		7		4
	7		5		1		9
+	5	+	3	+	2	+	8
<hr/>		<hr/>		<hr/>		<hr/>	
	30		18		19		26