

## 筆算練習 足し算(1x1x1x1x1) (25) 問題

$$\begin{array}{r} \textcircled{1} & 3 & \textcircled{5} & 4 & \textcircled{9} & 4 & \textcircled{13} & 8 \\ & 6 & & 7 & & 9 & & 8 \\ & 1 & & 1 & & 9 & & 6 \\ + & 5 & + & 6 & + & 8 & + & 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 7 & \textcircled{6} & 9 & \textcircled{10} & 6 & \textcircled{14} & 2 \\ & 1 & & 6 & & 4 & & 6 \\ & 2 & & 9 & & 5 & & 7 \\ + & 6 & + & 6 & + & 8 & + & 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 4 & \textcircled{7} & 7 & \textcircled{11} & 7 & \textcircled{15} & 5 \\ & 8 & & 2 & & 6 & & 2 \\ & 4 & & 8 & & 1 & & 7 \\ + & 3 & + & 4 & + & 2 & + & 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 5 & \textcircled{8} & 6 & \textcircled{12} & 4 & \textcircled{16} & 1 \\ & 9 & & 2 & & 5 & & 9 \\ & 2 & & 3 & & 8 & & 8 \\ + & 7 & + & 5 & + & 8 & + & 5 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (26) 問題

①      5      ⑤      1      ⑨      1      ⑬      3  
      5                  5                  6                  3  
      4                  4                  7                  3  
+      3                  +      1                  +      1                  +      5  
\_\_\_\_\_          \_\_\_\_\_          \_\_\_\_\_          \_\_\_\_\_

②      5      ⑥      9      ⑩      2      ⑭      6  
      3                  5                  9                  6  
      2                  6                  5                  2  
+      5                  +      8                  +      9                  +      1  
\_\_\_\_\_          \_\_\_\_\_          \_\_\_\_\_          \_\_\_\_\_

③      1      ⑦      7      ⑪      4      ⑮      9  
      3                  2                  9                  2  
      8                  1                  4                  3  
+      6                  +      5                  +      9                  +      7  
\_\_\_\_\_          \_\_\_\_\_          \_\_\_\_\_          \_\_\_\_\_

④      9      ⑧      7      ⑫      9      ⑯      1  
      9                  1                  1                  2  
      9                  7                  2                  4  
+      8                  +      1                  +      5                  +      3  
\_\_\_\_\_          \_\_\_\_\_          \_\_\_\_\_          \_\_\_\_\_

## 筆算練習 足し算(1x1x1x1x1) (27) 問題

$$\begin{array}{r} \textcircled{1} & 1 & \textcircled{5} & 6 & \textcircled{9} & 7 & \textcircled{13} & 6 \\ & 6 & & 6 & & 2 & & 9 \\ & 2 & & 5 & & 3 & & 3 \\ + & 3 & & + & 6 & + & 3 & + & 5 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{2} & 2 & \textcircled{6} & 1 & \textcircled{10} & 4 & \textcircled{14} & 3 \\ & 2 & & 5 & & 7 & & 4 \\ & 5 & & 2 & & 5 & & 5 \\ + & 2 & & + & 3 & + & 6 & + & 9 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{3} & 6 & \textcircled{7} & 1 & \textcircled{11} & 5 & \textcircled{15} & 6 \\ & 2 & & 9 & & 8 & & 8 \\ & 6 & & 1 & & 2 & & 2 \\ + & 3 & & + & 9 & + & 7 & + & 5 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{4} & 5 & \textcircled{8} & 4 & \textcircled{12} & 3 & \textcircled{16} & 4 \\ & 3 & & 9 & & 6 & & 1 \\ & 1 & & 1 & & 2 & & 2 \\ + & 8 & & + & 8 & + & 8 & + & 9 \\ \hline & & & & & & & \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (28) 問題

$$\begin{array}{r} \textcircled{1} & 7 & \textcircled{5} & 9 & \textcircled{9} & 3 & \textcircled{13} & 5 \\ & 5 & & 3 & & 6 & & 5 \\ & 5 & & 6 & & 7 & & 8 \\ + & 5 & + & 3 & + & 6 & + & 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 1 & \textcircled{6} & 2 & \textcircled{10} & 7 & \textcircled{14} & 6 \\ & 9 & & 6 & & 1 & & 9 \\ & 1 & & 2 & & 3 & & 8 \\ + & 7 & + & 6 & + & 5 & + & 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 1 & \textcircled{7} & 3 & \textcircled{11} & 3 & \textcircled{15} & 8 \\ & 3 & & 6 & & 5 & & 2 \\ & 2 & & 6 & & 3 & & 9 \\ + & 1 & + & 1 & + & 3 & + & 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 5 & \textcircled{8} & 4 & \textcircled{12} & 1 & \textcircled{16} & 7 \\ & 5 & & 9 & & 4 & & 6 \\ & 9 & & 3 & & 6 & & 9 \\ + & 2 & + & 6 & + & 8 & + & 3 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (29) 問題

$$\begin{array}{r} \textcircled{1} & 4 & \textcircled{5} & 3 & \textcircled{9} & 1 & \textcircled{13} & 3 \\ & 4 & & 5 & & 3 & & 7 \\ & 7 & & 5 & & 1 & & 1 \\ + & 8 & & + & 9 & + & 6 & + & 2 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{2} & 2 & \textcircled{6} & 9 & \textcircled{10} & 6 & \textcircled{14} & 7 \\ & 4 & & 7 & & 3 & & 3 \\ & 3 & & 8 & & 7 & & 3 \\ + & 9 & & + & 6 & + & 4 & + & 7 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{3} & 8 & \textcircled{7} & 3 & \textcircled{11} & 5 & \textcircled{15} & 7 \\ & 2 & & 2 & & 4 & & 2 \\ & 4 & & 2 & & 9 & & 8 \\ + & 1 & & + & 5 & + & 7 & + & 3 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{4} & 4 & \textcircled{8} & 5 & \textcircled{12} & 1 & \textcircled{16} & 9 \\ & 7 & & 3 & & 8 & & 1 \\ & 6 & & 7 & & 9 & & 1 \\ + & 3 & & + & 2 & + & 5 & + & 2 \\ \hline & & & & & & & \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (30) 問題

$$\begin{array}{r} \textcircled{1} & 5 & \textcircled{5} & 3 & \textcircled{9} & 7 & \textcircled{13} & 5 \\ & 9 & & 8 & & 7 & & 3 \\ & 4 & & 6 & & 2 & & 4 \\ + & 5 & + & 9 & + & 3 & + & 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 9 & \textcircled{6} & 8 & \textcircled{10} & 3 & \textcircled{14} & 1 \\ & 8 & & 3 & & 7 & & 2 \\ & 1 & & 5 & & 7 & & 5 \\ + & 5 & + & 2 & + & 5 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 7 & \textcircled{7} & 2 & \textcircled{11} & 9 & \textcircled{15} & 5 \\ & 3 & & 9 & & 2 & & 5 \\ & 8 & & 3 & & 4 & & 5 \\ + & 3 & + & 8 & + & 5 & + & 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 8 & \textcircled{8} & 1 & \textcircled{12} & 7 & \textcircled{16} & 8 \\ & 6 & & 9 & & 5 & & 9 \\ & 4 & & 4 & & 6 & & 4 \\ + & 8 & + & 7 & + & 9 & + & 6 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (31) 問題

$$\begin{array}{r} \textcircled{1} & 6 & \textcircled{5} & 3 & \textcircled{9} & 6 & \textcircled{13} & 9 \\ & 5 & & 2 & & 8 & & 7 \\ & 8 & & 5 & & 2 & & 9 \\ + & 7 & & + & 6 & + & 1 & + & 5 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{2} & 1 & \textcircled{6} & 1 & \textcircled{10} & 2 & \textcircled{14} & 7 \\ & 8 & & 9 & & 7 & & 9 \\ & 4 & & 1 & & 4 & & 1 \\ + & 7 & & + & 1 & + & 1 & + & 3 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{3} & 3 & \textcircled{7} & 3 & \textcircled{11} & 6 & \textcircled{15} & 7 \\ & 4 & & 6 & & 3 & & 6 \\ & 3 & & 4 & & 6 & & 8 \\ + & 7 & & + & 1 & + & 3 & + & 1 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{4} & 6 & \textcircled{8} & 8 & \textcircled{12} & 9 & \textcircled{16} & 4 \\ & 2 & & 3 & & 1 & & 9 \\ & 6 & & 9 & & 2 & & 1 \\ + & 3 & & + & 3 & + & 6 & + & 1 \\ \hline & & & & & & & \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (32) 問題

$$\begin{array}{r} \textcircled{1} & 2 & \textcircled{5} & 9 & \textcircled{9} & 3 & \textcircled{13} & 6 \\ & 5 & & 1 & & 6 & & 6 \\ & 8 & & 6 & & 1 & & 6 \\ + & 8 & + & 5 & + & 9 & + & 5 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{2} & 9 & \textcircled{6} & 7 & \textcircled{10} & 7 & \textcircled{14} & 7 \\ & 4 & & 5 & & 8 & & 7 \\ & 5 & & 2 & & 8 & & 8 \\ + & 4 & + & 6 & + & 2 & + & 1 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{3} & 6 & \textcircled{7} & 4 & \textcircled{11} & 4 & \textcircled{15} & 6 \\ & 1 & & 9 & & 6 & & 6 \\ & 3 & & 2 & & 2 & & 3 \\ + & 3 & + & 1 & + & 3 & + & 4 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{4} & 7 & \textcircled{8} & 4 & \textcircled{12} & 8 & \textcircled{16} & 5 \\ & 3 & & 3 & & 3 & & 4 \\ & 6 & & 6 & & 9 & & 8 \\ + & 1 & + & 4 & + & 7 & + & 9 \\ \hline & & & & & & & \end{array}$$