

## 筆算練習 足し算(1x1x1x1x1) (41) 問題

$$\begin{array}{r} \textcircled{1} & 2 & \textcircled{5} & 6 & \textcircled{9} & 4 & \textcircled{13} & 5 \\ & 9 & & 6 & & 7 & & 8 \\ & 6 & & 7 & & 8 & & 1 \\ + & 4 & & + & 9 & + & 9 & + & 8 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{2} & 6 & \textcircled{6} & 3 & \textcircled{10} & 2 & \textcircled{14} & 2 \\ & 1 & & 5 & & 9 & & 2 \\ & 2 & & 1 & & 2 & & 4 \\ + & 6 & & + & 2 & + & 3 & + & 5 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{3} & 6 & \textcircled{7} & 5 & \textcircled{11} & 2 & \textcircled{15} & 8 \\ & 5 & & 1 & & 7 & & 7 \\ & 7 & & 6 & & 4 & & 6 \\ + & 7 & & + & 8 & + & 7 & + & 3 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{4} & 3 & \textcircled{8} & 3 & \textcircled{12} & 6 & \textcircled{16} & 3 \\ & 7 & & 6 & & 5 & & 2 \\ & 4 & & 5 & & 6 & & 1 \\ + & 8 & & + & 4 & + & 4 & + & 6 \\ \hline & & & & & & & \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (42) 問題

$$\begin{array}{r} \textcircled{1} & 9 & \textcircled{5} & 8 & \textcircled{9} & 5 & \textcircled{13} & 8 \\ & 2 & & 1 & & 8 & & 8 \\ & 6 & & 8 & & 1 & & 4 \\ + & 6 & + & 9 & + & 4 & + & 2 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 5 & \textcircled{6} & 3 & \textcircled{10} & 3 & \textcircled{14} & 2 \\ & 3 & & 3 & & 6 & & 4 \\ & 3 & & 5 & & 9 & & 1 \\ + & 7 & + & 5 & + & 7 & + & 8 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 6 & \textcircled{7} & 3 & \textcircled{11} & 3 & \textcircled{15} & 2 \\ & 1 & & 5 & & 1 & & 1 \\ & 1 & & 6 & & 4 & & 9 \\ + & 2 & + & 4 & + & 3 & + & 3 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 7 & \textcircled{8} & 3 & \textcircled{12} & 7 & \textcircled{16} & 8 \\ & 9 & & 1 & & 5 & & 5 \\ & 2 & & 2 & & 2 & & 1 \\ + & 4 & + & 5 & + & 5 & + & 5 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (43) 問題

$$\begin{array}{r} \textcircled{1} & 8 & \textcircled{5} & 2 & \textcircled{9} & 3 & \textcircled{13} & 3 \\ & 7 & & 1 & & 5 & & 7 \\ & 9 & & 5 & & 9 & & 7 \\ + & 3 & & 2 & & 7 & & 6 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 9 & \textcircled{6} & 2 & \textcircled{10} & 1 & \textcircled{14} & 1 \\ & 6 & & 7 & & 4 & & 9 \\ & 7 & & 8 & & 2 & & 2 \\ + & 8 & & 2 & & 7 & & 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 7 & \textcircled{7} & 5 & \textcircled{11} & 3 & \textcircled{15} & 2 \\ & 4 & & 4 & & 1 & & 4 \\ & 6 & & 8 & & 7 & & 9 \\ + & 3 & & 8 & & 8 & & 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 1 & \textcircled{8} & 2 & \textcircled{12} & 9 & \textcircled{16} & 4 \\ & 3 & & 2 & & 7 & & 4 \\ & 1 & & 2 & & 6 & & 7 \\ + & 9 & & 1 & & 8 & & 9 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (44) 問題

$$\begin{array}{r} \textcircled{1} & 2 & \textcircled{5} & 1 & \textcircled{9} & 8 & \textcircled{13} & 1 \\ & 7 & & 9 & & 7 & & 1 \\ & 9 & & 7 & & 5 & & 7 \\ + & 8 & & + & 4 & + & 6 & + & 6 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{2} & 7 & \textcircled{6} & 1 & \textcircled{10} & 8 & \textcircled{14} & 9 \\ & 9 & & 4 & & 3 & & 3 \\ & 9 & & 3 & & 2 & & 7 \\ + & 1 & & + & 8 & + & 3 & + & 4 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{3} & 3 & \textcircled{7} & 4 & \textcircled{11} & 2 & \textcircled{15} & 3 \\ & 7 & & 9 & & 2 & & 7 \\ & 8 & & 5 & & 8 & & 3 \\ + & 9 & & + & 7 & + & 9 & + & 3 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{4} & 8 & \textcircled{8} & 4 & \textcircled{12} & 8 & \textcircled{16} & 9 \\ & 1 & & 8 & & 5 & & 6 \\ & 1 & & 2 & & 7 & & 4 \\ + & 3 & & + & 8 & + & 1 & + & 4 \\ \hline & & & & & & & \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (45) 問題

$$\begin{array}{r} \textcircled{1} & 1 & \textcircled{5} & 6 & \textcircled{9} & 2 & \textcircled{13} & 7 \\ & 9 & & 3 & & 7 & & 6 \\ & 2 & & 2 & & 8 & & 5 \\ + & 4 & + & 9 & + & 6 & + & 5 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{2} & 9 & \textcircled{6} & 7 & \textcircled{10} & 3 & \textcircled{14} & 1 \\ & 6 & & 6 & & 1 & & 1 \\ & 5 & & 3 & & 8 & & 5 \\ + & 3 & + & 3 & + & 7 & + & 2 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{3} & 7 & \textcircled{7} & 9 & \textcircled{11} & 1 & \textcircled{15} & 7 \\ & 5 & & 2 & & 7 & & 5 \\ & 1 & & 4 & & 2 & & 8 \\ + & 6 & + & 5 & + & 1 & + & 8 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{4} & 8 & \textcircled{8} & 7 & \textcircled{12} & 5 & \textcircled{16} & 5 \\ & 7 & & 6 & & 2 & & 1 \\ & 7 & & 6 & & 6 & & 6 \\ + & 3 & + & 3 & + & 3 & + & 4 \\ \hline & & & & & & & \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (46) 問題

$$\begin{array}{r} \textcircled{1} & 6 & \textcircled{5} & 3 & \textcircled{9} & 9 & \textcircled{13} & 1 \\ & 4 & & 4 & & 7 & & 8 \\ & 5 & & 6 & & 9 & & 5 \\ + & 6 & + & 3 & + & 9 & + & 3 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{2} & 6 & \textcircled{6} & 1 & \textcircled{10} & 5 & \textcircled{14} & 2 \\ & 4 & & 2 & & 3 & & 2 \\ & 9 & & 2 & & 5 & & 2 \\ + & 1 & + & 4 & + & 3 & + & 1 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{3} & 9 & \textcircled{7} & 9 & \textcircled{11} & 8 & \textcircled{15} & 5 \\ & 5 & & 2 & & 7 & & 9 \\ & 3 & & 5 & & 2 & & 9 \\ + & 6 & + & 8 & + & 8 & + & 1 \\ \hline & & & & & & & \end{array}$$

$$\begin{array}{r} \textcircled{4} & 5 & \textcircled{8} & 2 & \textcircled{12} & 1 & \textcircled{16} & 3 \\ & 2 & & 8 & & 5 & & 5 \\ & 8 & & 5 & & 7 & & 6 \\ + & 5 & + & 7 & + & 6 & + & 1 \\ \hline & & & & & & & \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (47) 問題

$$\begin{array}{r} \textcircled{1} & 8 & \textcircled{5} & 1 & \textcircled{9} & 1 & \textcircled{13} & 1 \\ & 6 & & 5 & & 5 & & 9 \\ & 1 & & 4 & & 4 & & 7 \\ + & 3 & + & 4 & + & 3 & + & 1 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 4 & \textcircled{6} & 8 & \textcircled{10} & 3 & \textcircled{14} & 2 \\ & 1 & & 7 & & 4 & & 8 \\ & 1 & & 2 & & 5 & & 3 \\ + & 8 & + & 1 & + & 5 & + & 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 9 & \textcircled{7} & 6 & \textcircled{11} & 9 & \textcircled{15} & 1 \\ & 5 & & 9 & & 7 & & 4 \\ & 4 & & 6 & & 5 & & 1 \\ + & 4 & + & 8 & + & 8 & + & 4 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 2 & \textcircled{8} & 3 & \textcircled{12} & 3 & \textcircled{16} & 3 \\ & 8 & & 6 & & 5 & & 8 \\ & 9 & & 1 & & 4 & & 4 \\ + & 6 & + & 4 & + & 3 & + & 3 \\ \hline \end{array}$$

## 筆算練習 足し算(1x1x1x1x1) (48) 問題

$$\begin{array}{r} \textcircled{1} & 4 & \textcircled{5} & 8 & \textcircled{9} & 7 & \textcircled{13} & 6 \\ & 8 & & 9 & & 4 & & 7 \\ & 7 & & 1 & & 5 & & 7 \\ + & 4 & + & 1 & + & 3 & + & 5 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 9 & \textcircled{6} & 1 & \textcircled{10} & 4 & \textcircled{14} & 1 \\ & 9 & & 4 & & 6 & & 3 \\ & 2 & & 2 & & 5 & & 4 \\ + & 3 & + & 9 & + & 6 & + & 9 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 9 & \textcircled{7} & 9 & \textcircled{11} & 7 & \textcircled{15} & 5 \\ & 8 & & 4 & & 4 & & 3 \\ & 2 & & 9 & & 9 & & 4 \\ + & 7 & + & 4 & + & 9 & + & 7 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 9 & \textcircled{8} & 7 & \textcircled{12} & 9 & \textcircled{16} & 5 \\ & 9 & & 3 & & 7 & & 4 \\ & 7 & & 5 & & 1 & & 9 \\ + & 5 & + & 3 & + & 2 & + & 8 \\ \hline \end{array}$$