

筆算練習 足し算(2x2) (49) 問題

$$\begin{array}{r} \textcircled{1} \quad 82 \\ + \quad 69 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{8} \quad 12 \\ + \quad 99 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{15} \quad 67 \\ + \quad 63 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{22} \quad 36 \\ + \quad 85 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 93 \\ + \quad 91 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{9} \quad 26 \\ + \quad 44 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{16} \quad 25 \\ + \quad 75 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{23} \quad 91 \\ + \quad 65 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 18 \\ + \quad 21 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{10} \quad 33 \\ + \quad 44 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{17} \quad 95 \\ + \quad 90 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{24} \quad 93 \\ + \quad 42 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 47 \\ + \quad 79 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{11} \quad 43 \\ + \quad 38 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{18} \quad 65 \\ + \quad 17 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{25} \quad 11 \\ + \quad 35 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 14 \\ + \quad 90 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{12} \quad 77 \\ + \quad 66 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{19} \quad 65 \\ + \quad 65 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{26} \quad 13 \\ + \quad 69 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 90 \\ + \quad 70 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{13} \quad 70 \\ + \quad 31 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{20} \quad 25 \\ + \quad 66 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{27} \quad 41 \\ + \quad 14 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 98 \\ + \quad 29 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{14} \quad 24 \\ + \quad 41 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{21} \quad 85 \\ + \quad 19 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{28} \quad 58 \\ + \quad 47 \\ \hline \end{array}$$

筆算練習 足し算(2x2) (50) 問題

$$\begin{array}{r} \textcircled{1} \quad 58 \\ + \quad 82 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{8} \quad 46 \\ + \quad 36 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{15} \quad 44 \\ + \quad 55 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{22} \quad 64 \\ + \quad 31 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 88 \\ + \quad 70 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{9} \quad 57 \\ + \quad 98 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{16} \quad 91 \\ + \quad 99 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{23} \quad 76 \\ + \quad 44 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 88 \\ + \quad 63 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{10} \quad 70 \\ + \quad 63 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{17} \quad 58 \\ + \quad 62 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{24} \quad 30 \\ + \quad 83 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 77 \\ + \quad 26 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{11} \quad 39 \\ + \quad 41 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{18} \quad 86 \\ + \quad 60 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{25} \quad 53 \\ + \quad 77 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 47 \\ + \quad 86 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{12} \quad 16 \\ + \quad 23 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{19} \quad 47 \\ + \quad 94 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{26} \quad 52 \\ + \quad 28 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 75 \\ + \quad 95 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{13} \quad 67 \\ + \quad 45 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{20} \quad 27 \\ + \quad 18 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{27} \quad 85 \\ + \quad 35 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 38 \\ + \quad 93 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{14} \quad 97 \\ + \quad 78 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{21} \quad 63 \\ + \quad 63 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{28} \quad 89 \\ + \quad 35 \\ \hline \end{array}$$

筆算練習 足し算(2x2) (51) 問題

$$\begin{array}{r} \textcircled{1} \quad 19 \\ + \quad 19 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{8} \quad 25 \\ + \quad 74 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{15} \quad 23 \\ + \quad 43 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{22} \quad 18 \\ + \quad 26 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 38 \\ + \quad 61 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{9} \quad 17 \\ + \quad 88 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{16} \quad 54 \\ + \quad 19 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{23} \quad 26 \\ + \quad 20 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 80 \\ + \quad 70 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{10} \quad 71 \\ + \quad 42 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{17} \quad 36 \\ + \quad 99 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{24} \quad 88 \\ + \quad 26 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 27 \\ + \quad 98 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{11} \quad 30 \\ + \quad 92 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{18} \quad 89 \\ + \quad 93 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{25} \quad 34 \\ + \quad 40 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 95 \\ + \quad 14 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{12} \quad 98 \\ + \quad 82 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{19} \quad 55 \\ + \quad 58 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{26} \quad 52 \\ + \quad 76 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 89 \\ + \quad 74 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{13} \quad 56 \\ + \quad 50 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{20} \quad 44 \\ + \quad 43 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{27} \quad 11 \\ + \quad 71 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 47 \\ + \quad 36 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{14} \quad 76 \\ + \quad 57 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{21} \quad 35 \\ + \quad 70 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{28} \quad 65 \\ + \quad 30 \\ \hline \end{array}$$

筆算練習 足し算(2x2) (52) 問題

$$\begin{array}{r} \textcircled{1} \quad 48 \\ + \quad 24 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{8} \quad 11 \\ + \quad 13 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{15} \quad 61 \\ + \quad 75 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{22} \quad 30 \\ + \quad 89 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 38 \\ + \quad 58 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{9} \quad 26 \\ + \quad 65 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{16} \quad 53 \\ + \quad 23 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{23} \quad 95 \\ + \quad 49 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 57 \\ + \quad 63 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{10} \quad 30 \\ + \quad 89 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{17} \quad 15 \\ + \quad 37 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{24} \quad 31 \\ + \quad 39 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 33 \\ + \quad 71 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{11} \quad 13 \\ + \quad 69 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{18} \quad 30 \\ + \quad 64 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{25} \quad 10 \\ + \quad 18 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 75 \\ + \quad 86 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{12} \quad 98 \\ + \quad 97 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{19} \quad 27 \\ + \quad 18 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{26} \quad 99 \\ + \quad 63 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 73 \\ + \quad 55 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{13} \quad 32 \\ + \quad 89 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{20} \quad 91 \\ + \quad 77 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{27} \quad 42 \\ + \quad 85 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 11 \\ + \quad 43 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{14} \quad 55 \\ + \quad 56 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{21} \quad 28 \\ + \quad 26 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{28} \quad 41 \\ + \quad 98 \\ \hline \end{array}$$

筆算練習 足し算(2x2) (53) 問題

$$\begin{array}{r} \textcircled{1} \quad 74 \\ + \quad 27 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{8} \quad 51 \\ + \quad 80 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{15} \quad 81 \\ + \quad 40 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{22} \quad 50 \\ + \quad 18 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 71 \\ + \quad 13 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{9} \quad 92 \\ + \quad 77 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{16} \quad 22 \\ + \quad 80 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{23} \quad 73 \\ + \quad 17 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 69 \\ + \quad 30 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{10} \quad 34 \\ + \quad 61 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{17} \quad 66 \\ + \quad 70 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{24} \quad 31 \\ + \quad 45 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 18 \\ + \quad 45 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{11} \quad 22 \\ + \quad 49 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{18} \quad 22 \\ + \quad 50 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{25} \quad 18 \\ + \quad 84 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 27 \\ + \quad 18 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{12} \quad 51 \\ + \quad 18 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{19} \quad 73 \\ + \quad 95 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{26} \quad 40 \\ + \quad 49 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 87 \\ + \quad 87 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{13} \quad 11 \\ + \quad 96 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{20} \quad 20 \\ + \quad 50 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{27} \quad 59 \\ + \quad 56 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 61 \\ + \quad 90 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{14} \quad 76 \\ + \quad 26 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{21} \quad 39 \\ + \quad 99 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{28} \quad 43 \\ + \quad 90 \\ \hline \end{array}$$

筆算練習 足し算(2x2) (54) 問題

$$\begin{array}{r} \textcircled{1} \quad 78 \\ + \quad 61 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{8} \quad 90 \\ + \quad 27 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{15} \quad 46 \\ + \quad 84 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{22} \quad 81 \\ + \quad 87 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 91 \\ + \quad 29 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{9} \quad 93 \\ + \quad 96 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{16} \quad 77 \\ + \quad 22 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{23} \quad 19 \\ + \quad 67 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 97 \\ + \quad 45 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{10} \quad 39 \\ + \quad 77 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{17} \quad 61 \\ + \quad 54 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{24} \quad 25 \\ + \quad 65 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 76 \\ + \quad 85 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{11} \quad 41 \\ + \quad 65 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{18} \quad 83 \\ + \quad 61 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{25} \quad 59 \\ + \quad 74 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 32 \\ + \quad 65 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{12} \quad 82 \\ + \quad 84 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{19} \quad 53 \\ + \quad 86 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{26} \quad 95 \\ + \quad 35 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 35 \\ + \quad 67 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{13} \quad 95 \\ + \quad 60 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{20} \quad 94 \\ + \quad 58 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{27} \quad 31 \\ + \quad 60 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 51 \\ + \quad 13 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{14} \quad 65 \\ + \quad 15 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{21} \quad 80 \\ + \quad 30 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{28} \quad 21 \\ + \quad 95 \\ \hline \end{array}$$

筆算練習 足し算(2x2) (55) 問題

$$\begin{array}{r} \textcircled{1} \quad 48 \\ + \quad 13 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{8} \quad 23 \\ + \quad 69 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{15} \quad 11 \\ + \quad 57 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{22} \quad 61 \\ + \quad 24 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 30 \\ + \quad 24 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{9} \quad 44 \\ + \quad 62 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{16} \quad 63 \\ + \quad 56 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{23} \quad 20 \\ + \quad 36 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 29 \\ + \quad 56 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{10} \quad 66 \\ + \quad 20 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{17} \quad 39 \\ + \quad 17 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{24} \quad 81 \\ + \quad 99 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 20 \\ + \quad 73 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{11} \quad 11 \\ + \quad 32 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{18} \quad 93 \\ + \quad 68 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{25} \quad 38 \\ + \quad 46 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 84 \\ + \quad 65 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{12} \quad 70 \\ + \quad 66 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{19} \quad 25 \\ + \quad 96 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{26} \quad 35 \\ + \quad 25 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 38 \\ + \quad 39 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{13} \quad 68 \\ + \quad 28 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{20} \quad 34 \\ + \quad 12 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{27} \quad 60 \\ + \quad 48 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 62 \\ + \quad 95 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{14} \quad 55 \\ + \quad 69 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{21} \quad 52 \\ + \quad 12 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{28} \quad 26 \\ + \quad 79 \\ \hline \end{array}$$

筆算練習 足し算(2x2) (56) 問題

①	48	⑧	41	⑮	79	⑳	33
+	33	+	87	+	63	+	65
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②	44	⑨	52	⑯	40	㉑	23
+	47	+	34	+	40	+	74
<hr/>		<hr/>		<hr/>		<hr/>	

③	55	⑩	76	⑰	73	㉒	85
+	47	+	14	+	36	+	59
<hr/>		<hr/>		<hr/>		<hr/>	

④	66	⑪	56	⑱	84	㉓	75
+	87	+	20	+	83	+	20
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	68	⑫	95	⑲	12	㉔	79
+	99	+	83	+	21	+	48
<hr/>		<hr/>		<hr/>		<hr/>	

⑥	23	⑬	15	⑳	16	㉕	49
+	74	+	38	+	21	+	91
<hr/>		<hr/>		<hr/>		<hr/>	

⑦	28	⑭	87	㉑	30	㉖	87
+	66	+	21	+	25	+	97
<hr/>		<hr/>		<hr/>		<hr/>	