

# 筆算練習 足し算(2x2x2) (41) 問題

①	48	⑥	57	⑪	12	⑯	89
	17		94		44		22
+	46	+	45	+	73	+	48
<hr/>		<hr/>		<hr/>		<hr/>	

②	34	⑦	32	⑫	85	⑰	61
	70		11		78		69
+	11	+	97	+	28	+	63
<hr/>		<hr/>		<hr/>		<hr/>	

③	12	⑧	58	⑬	49	⑱	16
	14		85		48		16
+	63	+	43	+	47	+	32
<hr/>		<hr/>		<hr/>		<hr/>	

④	67	⑨	16	⑭	98	⑲	11
	20		31		34		97
+	30	+	98	+	70	+	80
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	58	⑩	14	⑮	37	⑳	76
	21		67		76		48
+	79	+	26	+	57	+	46
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(2x2x2) (42) 問題

①	79	⑥	21	⑪	29	⑯	55
	77		82		94		50
+	90	+	84	+	11	+	52
<hr/>		<hr/>		<hr/>		<hr/>	

②	45	⑦	35	⑫	93	⑰	47
	97		81		29		71
+	78	+	18	+	54	+	98
<hr/>		<hr/>		<hr/>		<hr/>	

③	73	⑧	24	⑬	57	⑱	72
	76		89		63		21
+	73	+	75	+	49	+	78
<hr/>		<hr/>		<hr/>		<hr/>	

④	96	⑨	18	⑭	21	⑲	18
	79		81		26		18
+	68	+	10	+	36	+	24
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	64	⑩	13	⑮	17	⑳	80
	84		90		89		49
+	90	+	95	+	84	+	76
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(2x2x2) (43) 問題

①	48	⑥	51	⑪	93	⑯	33
	60		96		16		38
+	55	+	56	+	12	+	25
<hr/>		<hr/>		<hr/>		<hr/>	

②	72	⑦	22	⑫	57	⑰	66
	83		69		12		25
+	33	+	46	+	14	+	24
<hr/>		<hr/>		<hr/>		<hr/>	

③	83	⑧	69	⑬	93	⑱	11
	99		18		83		43
+	23	+	24	+	40	+	72
<hr/>		<hr/>		<hr/>		<hr/>	

④	16	⑨	40	⑭	84	⑲	15
	75		44		20		45
+	50	+	10	+	12	+	65
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	25	⑩	69	⑮	35	⑳	89
	49		36		22		40
+	63	+	62	+	93	+	69
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(2x2x2) (44) 問題

①	53	⑥	77	⑪	17	⑯	24
	16		49		66		35
+	17	+	80	+	17	+	54
<hr/>		<hr/>		<hr/>		<hr/>	

②	98	⑦	56	⑫	17	⑰	64
	52		30		77		15
+	96	+	58	+	51	+	11
<hr/>		<hr/>		<hr/>		<hr/>	

③	41	⑧	77	⑬	59	⑱	76
	42		83		90		17
+	87	+	86	+	35	+	22
<hr/>		<hr/>		<hr/>		<hr/>	

④	65	⑨	88	⑭	33	⑲	31
	23		95		26		79
+	76	+	59	+	70	+	95
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	24	⑩	75	⑮	97	⑳	95
	92		38		25		86
+	96	+	23	+	28	+	83
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(2x2x2) (45) 問題

①	15	⑥	63	⑪	39	⑯	31
	79		20		80		98
+	57	+	29	+	23	+	50
<hr/>		<hr/>		<hr/>		<hr/>	

②	67	⑦	86	⑫	45	⑰	55
	90		50		37		38
+	65	+	38	+	59	+	66
<hr/>		<hr/>		<hr/>		<hr/>	

③	42	⑧	56	⑬	82	⑱	64
	92		11		74		15
+	30	+	53	+	18	+	44
<hr/>		<hr/>		<hr/>		<hr/>	

④	64	⑨	89	⑭	48	⑲	13
	26		23		11		73
+	64	+	10	+	83	+	44
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	98	⑩	42	⑮	88	⑳	26
	55		48		69		75
+	27	+	99	+	46	+	86
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(2x2x2) (46) 問題

①	82	⑥	62	⑪	21	⑯	97
	47		49		41		41
+	41	+	28	+	50	+	63
<hr/>		<hr/>		<hr/>		<hr/>	

②	40	⑦	68	⑫	47	⑰	33
	98		85		96		85
+	80	+	99	+	72	+	45
<hr/>		<hr/>		<hr/>		<hr/>	

③	17	⑧	22	⑬	25	⑱	32
	88		61		47		26
+	36	+	18	+	71	+	82
<hr/>		<hr/>		<hr/>		<hr/>	

④	81	⑨	12	⑭	79	⑲	27
	12		89		62		90
+	74	+	36	+	44	+	27
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	72	⑩	91	⑮	56	⑳	92
	51		54		18		12
+	72	+	62	+	31	+	21
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(2x2x2) (47) 問題

①	80	⑥	39	⑪	44	⑯	22
	37		54		41		89
+	43	+	18	+	91	+	59
<hr/>		<hr/>		<hr/>		<hr/>	

②	31	⑦	49	⑫	34	⑰	28
	83		91		50		42
+	87	+	37	+	32	+	24
<hr/>		<hr/>		<hr/>		<hr/>	

③	88	⑧	56	⑬	97	⑱	98
	66		96		66		54
+	16	+	41	+	48	+	40
<hr/>		<hr/>		<hr/>		<hr/>	

④	29	⑨	15	⑭	92	⑲	70
	78		29		98		71
+	57	+	60	+	22	+	50
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	43	⑩	41	⑮	24	⑳	28
	76		77		44		34
+	17	+	42	+	88	+	26
<hr/>		<hr/>		<hr/>		<hr/>	

# 筆算練習 足し算(2x2x2) (48) 問題

①	81	⑥	67	⑪	35	⑯	47
	74		35		69		65
+	31	+	75	+	75	+	99
<hr/>		<hr/>		<hr/>		<hr/>	

②	88	⑦	84	⑫	11	⑰	86
	43		56		69		29
+	33	+	37	+	54	+	89
<hr/>		<hr/>		<hr/>		<hr/>	

③	81	⑧	39	⑬	61	⑱	13
	71		54		54		48
+	73	+	77	+	50	+	84
<hr/>		<hr/>		<hr/>		<hr/>	

④	95	⑨	95	⑭	62	⑲	56
	66		99		34		82
+	83	+	17	+	89	+	14
<hr/>		<hr/>		<hr/>		<hr/>	

⑤	99	⑩	99	⑮	50	⑳	55
	62		29		30		61
+	67	+	29	+	78	+	35
<hr/>		<hr/>		<hr/>		<hr/>	