

筆算練習 足し算(3x3) (41) 解答

①	$\begin{array}{r} 447 \\ + 278 \\ \hline 725 \end{array}$	⑧	$\begin{array}{r} 627 \\ + 765 \\ \hline 1392 \end{array}$	⑮	$\begin{array}{r} 844 \\ + 106 \\ \hline 950 \end{array}$	⑳	$\begin{array}{r} 691 \\ + 496 \\ \hline 1187 \end{array}$
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②	$\begin{array}{r} 626 \\ + 332 \\ \hline 958 \end{array}$	⑨	$\begin{array}{r} 895 \\ + 855 \\ \hline 1750 \end{array}$	⑯	$\begin{array}{r} 664 \\ + 712 \\ \hline 1376 \end{array}$	㉑	$\begin{array}{r} 344 \\ + 453 \\ \hline 797 \end{array}$
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③	$\begin{array}{r} 540 \\ + 120 \\ \hline 660 \end{array}$	⑩	$\begin{array}{r} 377 \\ + 639 \\ \hline 1016 \end{array}$	⑰	$\begin{array}{r} 377 \\ + 337 \\ \hline 714 \end{array}$	㉒	$\begin{array}{r} 797 \\ + 207 \\ \hline 1004 \end{array}$
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④	$\begin{array}{r} 652 \\ + 786 \\ \hline 1438 \end{array}$	⑪	$\begin{array}{r} 858 \\ + 774 \\ \hline 1632 \end{array}$	⑱	$\begin{array}{r} 228 \\ + 934 \\ \hline 1162 \end{array}$	㉓	$\begin{array}{r} 164 \\ + 992 \\ \hline 1156 \end{array}$
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⑤	$\begin{array}{r} 378 \\ + 823 \\ \hline 1201 \end{array}$	⑫	$\begin{array}{r} 924 \\ + 690 \\ \hline 1614 \end{array}$	⑲	$\begin{array}{r} 366 \\ + 861 \\ \hline 1227 \end{array}$	㉔	$\begin{array}{r} 806 \\ + 928 \\ \hline 1734 \end{array}$
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⑥	$\begin{array}{r} 883 \\ + 633 \\ \hline 1516 \end{array}$	⑬	$\begin{array}{r} 299 \\ + 107 \\ \hline 406 \end{array}$	⑳	$\begin{array}{r} 481 \\ + 708 \\ \hline 1189 \end{array}$	㉕	$\begin{array}{r} 524 \\ + 304 \\ \hline 828 \end{array}$
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⑦	$\begin{array}{r} 681 \\ + 533 \\ \hline 1214 \end{array}$	⑭	$\begin{array}{r} 173 \\ + 183 \\ \hline 356 \end{array}$	㉑	$\begin{array}{r} 864 \\ + 836 \\ \hline 1700 \end{array}$	㉖	$\begin{array}{r} 111 \\ + 823 \\ \hline 934 \end{array}$
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筆算練習 足し算(3x3) (42) 解答

①	$\begin{array}{r} 526 \\ + 983 \\ \hline 1509 \end{array}$	⑧	$\begin{array}{r} 984 \\ + 255 \\ \hline 1239 \end{array}$	⑮	$\begin{array}{r} 805 \\ + 140 \\ \hline 945 \end{array}$	⑳	$\begin{array}{r} 518 \\ + 765 \\ \hline 1283 \end{array}$
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②	$\begin{array}{r} 976 \\ + 904 \\ \hline 1880 \end{array}$	⑨	$\begin{array}{r} 593 \\ + 235 \\ \hline 828 \end{array}$	⑯	$\begin{array}{r} 741 \\ + 885 \\ \hline 1626 \end{array}$	㉑	$\begin{array}{r} 677 \\ + 440 \\ \hline 1117 \end{array}$
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③	$\begin{array}{r} 665 \\ + 966 \\ \hline 1631 \end{array}$	⑩	$\begin{array}{r} 884 \\ + 216 \\ \hline 1100 \end{array}$	⑰	$\begin{array}{r} 139 \\ + 631 \\ \hline 770 \end{array}$	㉒	$\begin{array}{r} 698 \\ + 107 \\ \hline 805 \end{array}$
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④	$\begin{array}{r} 214 \\ + 324 \\ \hline 538 \end{array}$	⑪	$\begin{array}{r} 563 \\ + 503 \\ \hline 1066 \end{array}$	⑱	$\begin{array}{r} 288 \\ + 902 \\ \hline 1190 \end{array}$	㉓	$\begin{array}{r} 816 \\ + 776 \\ \hline 1592 \end{array}$
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⑤	$\begin{array}{r} 846 \\ + 803 \\ \hline 1649 \end{array}$	⑫	$\begin{array}{r} 368 \\ + 699 \\ \hline 1067 \end{array}$	⑲	$\begin{array}{r} 571 \\ + 630 \\ \hline 1201 \end{array}$	㉔	$\begin{array}{r} 577 \\ + 799 \\ \hline 1376 \end{array}$
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⑥	$\begin{array}{r} 725 \\ + 515 \\ \hline 1240 \end{array}$	⑬	$\begin{array}{r} 962 \\ + 186 \\ \hline 1148 \end{array}$	⑳	$\begin{array}{r} 995 \\ + 515 \\ \hline 1510 \end{array}$	㉕	$\begin{array}{r} 428 \\ + 546 \\ \hline 974 \end{array}$
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⑦	$\begin{array}{r} 980 \\ + 681 \\ \hline 1661 \end{array}$	⑭	$\begin{array}{r} 286 \\ + 705 \\ \hline 991 \end{array}$	㉑	$\begin{array}{r} 544 \\ + 718 \\ \hline 1262 \end{array}$	㉖	$\begin{array}{r} 952 \\ + 205 \\ \hline 1157 \end{array}$
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筆算練習 足し算(3x3) (43) 解答

①	$\begin{array}{r} 744 \\ + 760 \\ \hline 1504 \end{array}$	⑧	$\begin{array}{r} 497 \\ + 560 \\ \hline 1057 \end{array}$	⑮	$\begin{array}{r} 469 \\ + 198 \\ \hline 667 \end{array}$	⑳	$\begin{array}{r} 966 \\ + 314 \\ \hline 1280 \end{array}$
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②	$\begin{array}{r} 285 \\ + 316 \\ \hline 601 \end{array}$	⑨	$\begin{array}{r} 167 \\ + 588 \\ \hline 755 \end{array}$	⑯	$\begin{array}{r} 842 \\ + 103 \\ \hline 945 \end{array}$	㉑	$\begin{array}{r} 596 \\ + 176 \\ \hline 772 \end{array}$
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③	$\begin{array}{r} 801 \\ + 512 \\ \hline 1313 \end{array}$	⑩	$\begin{array}{r} 704 \\ + 885 \\ \hline 1589 \end{array}$	⑰	$\begin{array}{r} 196 \\ + 770 \\ \hline 966 \end{array}$	㉒	$\begin{array}{r} 376 \\ + 473 \\ \hline 849 \end{array}$
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④	$\begin{array}{r} 328 \\ + 829 \\ \hline 1157 \end{array}$	⑪	$\begin{array}{r} 413 \\ + 159 \\ \hline 572 \end{array}$	⑱	$\begin{array}{r} 937 \\ + 726 \\ \hline 1663 \end{array}$	㉓	$\begin{array}{r} 802 \\ + 640 \\ \hline 1442 \end{array}$
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⑤	$\begin{array}{r} 612 \\ + 426 \\ \hline 1038 \end{array}$	⑫	$\begin{array}{r} 125 \\ + 703 \\ \hline 828 \end{array}$	⑲	$\begin{array}{r} 182 \\ + 142 \\ \hline 324 \end{array}$	㉔	$\begin{array}{r} 648 \\ + 312 \\ \hline 960 \end{array}$
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⑥	$\begin{array}{r} 144 \\ + 723 \\ \hline 867 \end{array}$	⑬	$\begin{array}{r} 750 \\ + 167 \\ \hline 917 \end{array}$	⑳	$\begin{array}{r} 783 \\ + 352 \\ \hline 1135 \end{array}$	㉕	$\begin{array}{r} 840 \\ + 415 \\ \hline 1255 \end{array}$
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⑦	$\begin{array}{r} 657 \\ + 127 \\ \hline 784 \end{array}$	⑭	$\begin{array}{r} 751 \\ + 408 \\ \hline 1159 \end{array}$	㉑	$\begin{array}{r} 955 \\ + 943 \\ \hline 1898 \end{array}$	㉖	$\begin{array}{r} 103 \\ + 433 \\ \hline 536 \end{array}$
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筆算練習 足し算(3x3) (44) 解答

①	$\begin{array}{r} 214 \\ + 860 \\ \hline 1074 \end{array}$	⑧	$\begin{array}{r} 243 \\ + 947 \\ \hline 1190 \end{array}$	⑮	$\begin{array}{r} 416 \\ + 824 \\ \hline 1240 \end{array}$	⑳	$\begin{array}{r} 515 \\ + 770 \\ \hline 1285 \end{array}$
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②	$\begin{array}{r} 164 \\ + 546 \\ \hline 710 \end{array}$	⑨	$\begin{array}{r} 704 \\ + 364 \\ \hline 1068 \end{array}$	⑯	$\begin{array}{r} 296 \\ + 232 \\ \hline 528 \end{array}$	㉑	$\begin{array}{r} 984 \\ + 871 \\ \hline 1855 \end{array}$
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③	$\begin{array}{r} 233 \\ + 840 \\ \hline 1073 \end{array}$	⑩	$\begin{array}{r} 325 \\ + 615 \\ \hline 940 \end{array}$	⑰	$\begin{array}{r} 699 \\ + 276 \\ \hline 975 \end{array}$	㉒	$\begin{array}{r} 629 \\ + 836 \\ \hline 1465 \end{array}$
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④	$\begin{array}{r} 303 \\ + 284 \\ \hline 587 \end{array}$	⑪	$\begin{array}{r} 230 \\ + 836 \\ \hline 1066 \end{array}$	⑱	$\begin{array}{r} 594 \\ + 871 \\ \hline 1465 \end{array}$	㉓	$\begin{array}{r} 136 \\ + 213 \\ \hline 349 \end{array}$
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⑤	$\begin{array}{r} 290 \\ + 326 \\ \hline 616 \end{array}$	⑫	$\begin{array}{r} 878 \\ + 424 \\ \hline 1302 \end{array}$	⑲	$\begin{array}{r} 918 \\ + 810 \\ \hline 1728 \end{array}$	㉔	$\begin{array}{r} 801 \\ + 218 \\ \hline 1019 \end{array}$
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⑥	$\begin{array}{r} 198 \\ + 966 \\ \hline 1164 \end{array}$	⑬	$\begin{array}{r} 764 \\ + 482 \\ \hline 1246 \end{array}$	⑳	$\begin{array}{r} 875 \\ + 514 \\ \hline 1389 \end{array}$	㉕	$\begin{array}{r} 510 \\ + 900 \\ \hline 1410 \end{array}$
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⑦	$\begin{array}{r} 864 \\ + 872 \\ \hline 1736 \end{array}$	⑭	$\begin{array}{r} 118 \\ + 652 \\ \hline 770 \end{array}$	㉑	$\begin{array}{r} 673 \\ + 792 \\ \hline 1465 \end{array}$	㉖	$\begin{array}{r} 377 \\ + 888 \\ \hline 1265 \end{array}$
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筆算練習 足し算(3x3) (45) 解答

$$\begin{array}{r} \textcircled{1} \quad 748 \\ + \quad 125 \\ \hline 873 \end{array} \quad \begin{array}{r} \textcircled{8} \quad 475 \\ + \quad 791 \\ \hline 1266 \end{array} \quad \begin{array}{r} \textcircled{15} \quad 676 \\ + \quad 789 \\ \hline 1465 \end{array} \quad \begin{array}{r} \textcircled{22} \quad 845 \\ + \quad 511 \\ \hline 1356 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 122 \\ + \quad 299 \\ \hline 421 \end{array} \quad \begin{array}{r} \textcircled{9} \quad 526 \\ + \quad 276 \\ \hline 802 \end{array} \quad \begin{array}{r} \textcircled{16} \quad 246 \\ + \quad 378 \\ \hline 624 \end{array} \quad \begin{array}{r} \textcircled{23} \quad 712 \\ + \quad 561 \\ \hline 1273 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 655 \\ + \quad 450 \\ \hline 1105 \end{array} \quad \begin{array}{r} \textcircled{10} \quad 909 \\ + \quad 822 \\ \hline 1731 \end{array} \quad \begin{array}{r} \textcircled{17} \quad 387 \\ + \quad 452 \\ \hline 839 \end{array} \quad \begin{array}{r} \textcircled{24} \quad 324 \\ + \quad 846 \\ \hline 1170 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 686 \\ + \quad 841 \\ \hline 1527 \end{array} \quad \begin{array}{r} \textcircled{11} \quad 377 \\ + \quad 196 \\ \hline 573 \end{array} \quad \begin{array}{r} \textcircled{18} \quad 710 \\ + \quad 679 \\ \hline 1389 \end{array} \quad \begin{array}{r} \textcircled{25} \quad 111 \\ + \quad 614 \\ \hline 725 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 361 \\ + \quad 935 \\ \hline 1296 \end{array} \quad \begin{array}{r} \textcircled{12} \quad 759 \\ + \quad 692 \\ \hline 1451 \end{array} \quad \begin{array}{r} \textcircled{19} \quad 301 \\ + \quad 295 \\ \hline 596 \end{array} \quad \begin{array}{r} \textcircled{26} \quad 395 \\ + \quad 921 \\ \hline 1316 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 337 \\ + \quad 898 \\ \hline 1235 \end{array} \quad \begin{array}{r} \textcircled{13} \quad 612 \\ + \quad 411 \\ \hline 1023 \end{array} \quad \begin{array}{r} \textcircled{20} \quad 929 \\ + \quad 259 \\ \hline 1188 \end{array} \quad \begin{array}{r} \textcircled{27} \quad 641 \\ + \quad 903 \\ \hline 1544 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 974 \\ + \quad 375 \\ \hline 1349 \end{array} \quad \begin{array}{r} \textcircled{14} \quad 607 \\ + \quad 862 \\ \hline 1469 \end{array} \quad \begin{array}{r} \textcircled{21} \quad 890 \\ + \quad 918 \\ \hline 1808 \end{array} \quad \begin{array}{r} \textcircled{28} \quad 549 \\ + \quad 846 \\ \hline 1395 \end{array}$$

筆算練習 足し算(3x3) (46) 解答

$$\begin{array}{r} \textcircled{1} \quad 354 \\ + \quad 105 \\ \hline 459 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 695 \\ + \quad 285 \\ \hline 980 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 174 \\ + \quad 424 \\ \hline 598 \end{array}$$

$$\begin{array}{r} \textcircled{22} \quad 395 \\ + \quad 143 \\ \hline 538 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 327 \\ + \quad 900 \\ \hline 1227 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 986 \\ + \quad 947 \\ \hline 1933 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 124 \\ + \quad 300 \\ \hline 424 \end{array}$$

$$\begin{array}{r} \textcircled{23} \quad 205 \\ + \quad 107 \\ \hline 312 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 596 \\ + \quad 948 \\ \hline 1544 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 512 \\ + \quad 735 \\ \hline 1247 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 517 \\ + \quad 457 \\ \hline 974 \end{array}$$

$$\begin{array}{r} \textcircled{24} \quad 396 \\ + \quad 536 \\ \hline 932 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 177 \\ + \quad 669 \\ \hline 846 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 583 \\ + \quad 421 \\ \hline 1004 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 948 \\ + \quad 452 \\ \hline 1400 \end{array}$$

$$\begin{array}{r} \textcircled{25} \quad 697 \\ + \quad 522 \\ \hline 1219 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 283 \\ + \quad 960 \\ \hline 1243 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 957 \\ + \quad 205 \\ \hline 1162 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 637 \\ + \quad 904 \\ \hline 1541 \end{array}$$

$$\begin{array}{r} \textcircled{26} \quad 936 \\ + \quad 410 \\ \hline 1346 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 928 \\ + \quad 789 \\ \hline 1717 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 893 \\ + \quad 781 \\ \hline 1674 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 219 \\ + \quad 837 \\ \hline 1056 \end{array}$$

$$\begin{array}{r} \textcircled{27} \quad 997 \\ + \quad 810 \\ \hline 1807 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 577 \\ + \quad 389 \\ \hline 966 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 340 \\ + \quad 907 \\ \hline 1247 \end{array}$$

$$\begin{array}{r} \textcircled{21} \quad 762 \\ + \quad 742 \\ \hline 1504 \end{array}$$

$$\begin{array}{r} \textcircled{28} \quad 595 \\ + \quad 717 \\ \hline 1312 \end{array}$$

筆算練習 足し算(3x3) (47) 解答

①	$\begin{array}{r} 389 \\ + 544 \\ \hline 933 \end{array}$	⑧	$\begin{array}{r} 153 \\ + 110 \\ \hline 263 \end{array}$	⑮	$\begin{array}{r} 768 \\ + 322 \\ \hline 1090 \end{array}$	⑳	$\begin{array}{r} 955 \\ + 789 \\ \hline 1744 \end{array}$
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②	$\begin{array}{r} 532 \\ + 540 \\ \hline 1072 \end{array}$	⑨	$\begin{array}{r} 711 \\ + 618 \\ \hline 1329 \end{array}$	⑯	$\begin{array}{r} 580 \\ + 844 \\ \hline 1424 \end{array}$	㉑	$\begin{array}{r} 467 \\ + 879 \\ \hline 1346 \end{array}$
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③	$\begin{array}{r} 197 \\ + 660 \\ \hline 857 \end{array}$	⑩	$\begin{array}{r} 265 \\ + 103 \\ \hline 368 \end{array}$	⑰	$\begin{array}{r} 915 \\ + 116 \\ \hline 1031 \end{array}$	㉒	$\begin{array}{r} 581 \\ + 715 \\ \hline 1296 \end{array}$
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④	$\begin{array}{r} 468 \\ + 381 \\ \hline 849 \end{array}$	⑪	$\begin{array}{r} 923 \\ + 757 \\ \hline 1680 \end{array}$	⑱	$\begin{array}{r} 612 \\ + 115 \\ \hline 727 \end{array}$	㉓	$\begin{array}{r} 875 \\ + 583 \\ \hline 1458 \end{array}$
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⑤	$\begin{array}{r} 896 \\ + 712 \\ \hline 1608 \end{array}$	⑫	$\begin{array}{r} 772 \\ + 647 \\ \hline 1419 \end{array}$	⑲	$\begin{array}{r} 449 \\ + 147 \\ \hline 596 \end{array}$	㉔	$\begin{array}{r} 188 \\ + 793 \\ \hline 981 \end{array}$
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⑥	$\begin{array}{r} 960 \\ + 327 \\ \hline 1287 \end{array}$	⑬	$\begin{array}{r} 721 \\ + 427 \\ \hline 1148 \end{array}$	⑳	$\begin{array}{r} 397 \\ + 687 \\ \hline 1084 \end{array}$	㉕	$\begin{array}{r} 373 \\ + 555 \\ \hline 928 \end{array}$
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⑦	$\begin{array}{r} 802 \\ + 876 \\ \hline 1678 \end{array}$	⑭	$\begin{array}{r} 118 \\ + 740 \\ \hline 858 \end{array}$	㉑	$\begin{array}{r} 796 \\ + 400 \\ \hline 1196 \end{array}$	㉖	$\begin{array}{r} 816 \\ + 951 \\ \hline 1767 \end{array}$
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筆算練習 足し算(3x3) (48) 解答

①	$\begin{array}{r} 127 \\ + 307 \\ \hline 434 \end{array}$	⑧	$\begin{array}{r} 306 \\ + 506 \\ \hline 812 \end{array}$	⑮	$\begin{array}{r} 812 \\ + 248 \\ \hline 1060 \end{array}$	⑳	$\begin{array}{r} 321 \\ + 749 \\ \hline 1070 \end{array}$
②	$\begin{array}{r} 313 \\ + 184 \\ \hline 497 \end{array}$	⑨	$\begin{array}{r} 457 \\ + 157 \\ \hline 614 \end{array}$	⑯	$\begin{array}{r} 166 \\ + 654 \\ \hline 820 \end{array}$	㉑	$\begin{array}{r} 721 \\ + 815 \\ \hline 1536 \end{array}$
③	$\begin{array}{r} 987 \\ + 959 \\ \hline 1946 \end{array}$	⑩	$\begin{array}{r} 279 \\ + 411 \\ \hline 690 \end{array}$	⑰	$\begin{array}{r} 934 \\ + 680 \\ \hline 1614 \end{array}$	㉒	$\begin{array}{r} 308 \\ + 902 \\ \hline 1210 \end{array}$
④	$\begin{array}{r} 700 \\ + 474 \\ \hline 1174 \end{array}$	⑪	$\begin{array}{r} 327 \\ + 747 \\ \hline 1074 \end{array}$	⑱	$\begin{array}{r} 538 \\ + 111 \\ \hline 649 \end{array}$	㉓	$\begin{array}{r} 544 \\ + 162 \\ \hline 706 \end{array}$
⑤	$\begin{array}{r} 607 \\ + 332 \\ \hline 939 \end{array}$	⑫	$\begin{array}{r} 334 \\ + 605 \\ \hline 939 \end{array}$	⑲	$\begin{array}{r} 926 \\ + 415 \\ \hline 1341 \end{array}$	㉔	$\begin{array}{r} 367 \\ + 123 \\ \hline 490 \end{array}$
⑥	$\begin{array}{r} 391 \\ + 477 \\ \hline 868 \end{array}$	⑬	$\begin{array}{r} 556 \\ + 858 \\ \hline 1414 \end{array}$	⑳	$\begin{array}{r} 190 \\ + 257 \\ \hline 447 \end{array}$	㉕	$\begin{array}{r} 359 \\ + 701 \\ \hline 1060 \end{array}$
⑦	$\begin{array}{r} 395 \\ + 974 \\ \hline 1369 \end{array}$	⑭	$\begin{array}{r} 697 \\ + 497 \\ \hline 1194 \end{array}$	㉑	$\begin{array}{r} 790 \\ + 701 \\ \hline 1491 \end{array}$	㉖	$\begin{array}{r} 597 \\ + 831 \\ \hline 1428 \end{array}$