

筆算練習 足し算(3x3) (49) 解答

①	$\begin{array}{r} 670 \\ + 611 \\ \hline 1281 \end{array}$	⑧	$\begin{array}{r} 425 \\ + 737 \\ \hline 1162 \end{array}$	⑮	$\begin{array}{r} 838 \\ + 822 \\ \hline 1660 \end{array}$	⑳	$\begin{array}{r} 307 \\ + 683 \\ \hline 990 \end{array}$
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②	$\begin{array}{r} 520 \\ + 708 \\ \hline 1228 \end{array}$	⑨	$\begin{array}{r} 156 \\ + 475 \\ \hline 631 \end{array}$	⑯	$\begin{array}{r} 917 \\ + 964 \\ \hline 1881 \end{array}$	㉑	$\begin{array}{r} 634 \\ + 123 \\ \hline 757 \end{array}$
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③	$\begin{array}{r} 892 \\ + 261 \\ \hline 1153 \end{array}$	⑩	$\begin{array}{r} 164 \\ + 782 \\ \hline 946 \end{array}$	⑰	$\begin{array}{r} 660 \\ + 869 \\ \hline 1529 \end{array}$	㉒	$\begin{array}{r} 897 \\ + 423 \\ \hline 1320 \end{array}$
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④	$\begin{array}{r} 831 \\ + 211 \\ \hline 1042 \end{array}$	⑪	$\begin{array}{r} 771 \\ + 898 \\ \hline 1669 \end{array}$	⑱	$\begin{array}{r} 730 \\ + 107 \\ \hline 837 \end{array}$	㉓	$\begin{array}{r} 564 \\ + 938 \\ \hline 1502 \end{array}$
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⑤	$\begin{array}{r} 664 \\ + 615 \\ \hline 1279 \end{array}$	⑫	$\begin{array}{r} 991 \\ + 149 \\ \hline 1140 \end{array}$	⑲	$\begin{array}{r} 714 \\ + 716 \\ \hline 1430 \end{array}$	㉔	$\begin{array}{r} 308 \\ + 435 \\ \hline 743 \end{array}$
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⑥	$\begin{array}{r} 633 \\ + 315 \\ \hline 948 \end{array}$	⑬	$\begin{array}{r} 423 \\ + 411 \\ \hline 834 \end{array}$	⑳	$\begin{array}{r} 738 \\ + 416 \\ \hline 1154 \end{array}$	㉕	$\begin{array}{r} 268 \\ + 130 \\ \hline 398 \end{array}$
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⑦	$\begin{array}{r} 749 \\ + 114 \\ \hline 863 \end{array}$	⑭	$\begin{array}{r} 320 \\ + 173 \\ \hline 493 \end{array}$	㉑	$\begin{array}{r} 804 \\ + 968 \\ \hline 1772 \end{array}$	㉖	$\begin{array}{r} 116 \\ + 714 \\ \hline 830 \end{array}$
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筆算練習 足し算(3x3) (50) 解答

①	$\begin{array}{r} 513 \\ + 516 \\ \hline 1029 \end{array}$	⑧	$\begin{array}{r} 616 \\ + 972 \\ \hline 1588 \end{array}$	⑮	$\begin{array}{r} 608 \\ + 855 \\ \hline 1463 \end{array}$	⑳	$\begin{array}{r} 602 \\ + 307 \\ \hline 909 \end{array}$
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②	$\begin{array}{r} 726 \\ + 986 \\ \hline 1712 \end{array}$	⑨	$\begin{array}{r} 990 \\ + 849 \\ \hline 1839 \end{array}$	⑯	$\begin{array}{r} 749 \\ + 362 \\ \hline 1111 \end{array}$	㉑	$\begin{array}{r} 619 \\ + 230 \\ \hline 849 \end{array}$
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③	$\begin{array}{r} 227 \\ + 594 \\ \hline 821 \end{array}$	⑩	$\begin{array}{r} 780 \\ + 200 \\ \hline 980 \end{array}$	⑰	$\begin{array}{r} 470 \\ + 965 \\ \hline 1435 \end{array}$	㉒	$\begin{array}{r} 558 \\ + 577 \\ \hline 1135 \end{array}$
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④	$\begin{array}{r} 192 \\ + 568 \\ \hline 760 \end{array}$	⑪	$\begin{array}{r} 350 \\ + 677 \\ \hline 1027 \end{array}$	⑱	$\begin{array}{r} 750 \\ + 875 \\ \hline 1625 \end{array}$	㉓	$\begin{array}{r} 349 \\ + 630 \\ \hline 979 \end{array}$
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⑤	$\begin{array}{r} 674 \\ + 953 \\ \hline 1627 \end{array}$	⑫	$\begin{array}{r} 894 \\ + 223 \\ \hline 1117 \end{array}$	⑲	$\begin{array}{r} 411 \\ + 332 \\ \hline 743 \end{array}$	㉔	$\begin{array}{r} 857 \\ + 238 \\ \hline 1095 \end{array}$
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⑥	$\begin{array}{r} 725 \\ + 760 \\ \hline 1485 \end{array}$	⑬	$\begin{array}{r} 354 \\ + 573 \\ \hline 927 \end{array}$	㉑	$\begin{array}{r} 605 \\ + 352 \\ \hline 957 \end{array}$	㉕	$\begin{array}{r} 759 \\ + 363 \\ \hline 1122 \end{array}$
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⑦	$\begin{array}{r} 357 \\ + 141 \\ \hline 498 \end{array}$	⑭	$\begin{array}{r} 275 \\ + 466 \\ \hline 741 \end{array}$	㉒	$\begin{array}{r} 359 \\ + 684 \\ \hline 1043 \end{array}$	㉖	$\begin{array}{r} 395 \\ + 924 \\ \hline 1319 \end{array}$
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筆算練習 足し算(3x3) (51) 解答

①	$\begin{array}{r} 871 \\ + 991 \\ \hline 1862 \end{array}$	⑧	$\begin{array}{r} 315 \\ + 868 \\ \hline 1183 \end{array}$	⑮	$\begin{array}{r} 349 \\ + 888 \\ \hline 1237 \end{array}$	⑳	$\begin{array}{r} 716 \\ + 972 \\ \hline 1688 \end{array}$
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②	$\begin{array}{r} 264 \\ + 619 \\ \hline 883 \end{array}$	⑨	$\begin{array}{r} 696 \\ + 747 \\ \hline 1443 \end{array}$	⑯	$\begin{array}{r} 737 \\ + 928 \\ \hline 1665 \end{array}$	㉑	$\begin{array}{r} 412 \\ + 369 \\ \hline 781 \end{array}$
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③	$\begin{array}{r} 630 \\ + 807 \\ \hline 1437 \end{array}$	⑩	$\begin{array}{r} 460 \\ + 744 \\ \hline 1204 \end{array}$	⑰	$\begin{array}{r} 441 \\ + 863 \\ \hline 1304 \end{array}$	㉒	$\begin{array}{r} 672 \\ + 909 \\ \hline 1581 \end{array}$
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④	$\begin{array}{r} 252 \\ + 526 \\ \hline 778 \end{array}$	⑪	$\begin{array}{r} 739 \\ + 342 \\ \hline 1081 \end{array}$	⑱	$\begin{array}{r} 413 \\ + 891 \\ \hline 1304 \end{array}$	㉓	$\begin{array}{r} 364 \\ + 440 \\ \hline 804 \end{array}$
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⑤	$\begin{array}{r} 116 \\ + 799 \\ \hline 915 \end{array}$	⑫	$\begin{array}{r} 642 \\ + 293 \\ \hline 935 \end{array}$	⑲	$\begin{array}{r} 798 \\ + 813 \\ \hline 1611 \end{array}$	㉔	$\begin{array}{r} 897 \\ + 206 \\ \hline 1103 \end{array}$
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⑥	$\begin{array}{r} 560 \\ + 267 \\ \hline 827 \end{array}$	⑬	$\begin{array}{r} 216 \\ + 160 \\ \hline 376 \end{array}$	⑳	$\begin{array}{r} 162 \\ + 737 \\ \hline 899 \end{array}$	㉕	$\begin{array}{r} 694 \\ + 679 \\ \hline 1373 \end{array}$
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⑦	$\begin{array}{r} 344 \\ + 766 \\ \hline 1110 \end{array}$	⑭	$\begin{array}{r} 685 \\ + 628 \\ \hline 1313 \end{array}$	㉑	$\begin{array}{r} 197 \\ + 506 \\ \hline 703 \end{array}$	㉖	$\begin{array}{r} 164 \\ + 153 \\ \hline 317 \end{array}$
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筆算練習 足し算(3x3) (52) 解答

①	$\begin{array}{r} 403 \\ + 935 \\ \hline 1338 \end{array}$	⑧	$\begin{array}{r} 976 \\ + 327 \\ \hline 1303 \end{array}$	⑮	$\begin{array}{r} 414 \\ + 554 \\ \hline 968 \end{array}$	⑳	$\begin{array}{r} 739 \\ + 793 \\ \hline 1532 \end{array}$
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②	$\begin{array}{r} 637 \\ + 981 \\ \hline 1618 \end{array}$	⑨	$\begin{array}{r} 454 \\ + 459 \\ \hline 913 \end{array}$	⑯	$\begin{array}{r} 712 \\ + 144 \\ \hline 856 \end{array}$	㉑	$\begin{array}{r} 287 \\ + 453 \\ \hline 740 \end{array}$
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③	$\begin{array}{r} 758 \\ + 919 \\ \hline 1677 \end{array}$	⑩	$\begin{array}{r} 116 \\ + 682 \\ \hline 798 \end{array}$	⑰	$\begin{array}{r} 589 \\ + 811 \\ \hline 1400 \end{array}$	㉒	$\begin{array}{r} 531 \\ + 777 \\ \hline 1308 \end{array}$
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④	$\begin{array}{r} 299 \\ + 372 \\ \hline 671 \end{array}$	⑪	$\begin{array}{r} 231 \\ + 677 \\ \hline 908 \end{array}$	⑱	$\begin{array}{r} 237 \\ + 369 \\ \hline 606 \end{array}$	㉓	$\begin{array}{r} 398 \\ + 453 \\ \hline 851 \end{array}$
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⑤	$\begin{array}{r} 510 \\ + 600 \\ \hline 1110 \end{array}$	⑫	$\begin{array}{r} 844 \\ + 695 \\ \hline 1539 \end{array}$	⑲	$\begin{array}{r} 211 \\ + 397 \\ \hline 608 \end{array}$	㉔	$\begin{array}{r} 149 \\ + 925 \\ \hline 1074 \end{array}$
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⑥	$\begin{array}{r} 118 \\ + 254 \\ \hline 372 \end{array}$	⑬	$\begin{array}{r} 508 \\ + 128 \\ \hline 636 \end{array}$	⑳	$\begin{array}{r} 273 \\ + 338 \\ \hline 611 \end{array}$	㉕	$\begin{array}{r} 628 \\ + 168 \\ \hline 796 \end{array}$
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⑦	$\begin{array}{r} 385 \\ + 280 \\ \hline 665 \end{array}$	⑭	$\begin{array}{r} 588 \\ + 410 \\ \hline 998 \end{array}$	㉑	$\begin{array}{r} 864 \\ + 199 \\ \hline 1063 \end{array}$	㉖	$\begin{array}{r} 339 \\ + 957 \\ \hline 1296 \end{array}$
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筆算練習 足し算(3x3) (53) 解答

①	$\begin{array}{r} 557 \\ + 780 \\ \hline 1337 \end{array}$	⑧	$\begin{array}{r} 118 \\ + 829 \\ \hline 947 \end{array}$	⑮	$\begin{array}{r} 481 \\ + 893 \\ \hline 1374 \end{array}$	⑳	$\begin{array}{r} 900 \\ + 809 \\ \hline 1709 \end{array}$
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②	$\begin{array}{r} 395 \\ + 699 \\ \hline 1094 \end{array}$	⑨	$\begin{array}{r} 928 \\ + 929 \\ \hline 1857 \end{array}$	⑯	$\begin{array}{r} 887 \\ + 704 \\ \hline 1591 \end{array}$	㉑	$\begin{array}{r} 908 \\ + 974 \\ \hline 1882 \end{array}$
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③	$\begin{array}{r} 355 \\ + 936 \\ \hline 1291 \end{array}$	⑩	$\begin{array}{r} 786 \\ + 423 \\ \hline 1209 \end{array}$	⑰	$\begin{array}{r} 237 \\ + 542 \\ \hline 779 \end{array}$	㉒	$\begin{array}{r} 270 \\ + 692 \\ \hline 962 \end{array}$
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④	$\begin{array}{r} 110 \\ + 329 \\ \hline 439 \end{array}$	⑪	$\begin{array}{r} 879 \\ + 190 \\ \hline 1069 \end{array}$	⑱	$\begin{array}{r} 120 \\ + 350 \\ \hline 470 \end{array}$	㉓	$\begin{array}{r} 650 \\ + 729 \\ \hline 1379 \end{array}$
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⑤	$\begin{array}{r} 843 \\ + 214 \\ \hline 1057 \end{array}$	⑫	$\begin{array}{r} 571 \\ + 221 \\ \hline 792 \end{array}$	⑲	$\begin{array}{r} 461 \\ + 436 \\ \hline 897 \end{array}$	㉔	$\begin{array}{r} 923 \\ + 159 \\ \hline 1082 \end{array}$
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⑥	$\begin{array}{r} 964 \\ + 772 \\ \hline 1736 \end{array}$	⑬	$\begin{array}{r} 609 \\ + 764 \\ \hline 1373 \end{array}$	㉑	$\begin{array}{r} 993 \\ + 542 \\ \hline 1535 \end{array}$	㉕	$\begin{array}{r} 730 \\ + 752 \\ \hline 1482 \end{array}$
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⑦	$\begin{array}{r} 224 \\ + 382 \\ \hline 606 \end{array}$	⑭	$\begin{array}{r} 197 \\ + 928 \\ \hline 1125 \end{array}$	㉒	$\begin{array}{r} 476 \\ + 732 \\ \hline 1208 \end{array}$	㉖	$\begin{array}{r} 802 \\ + 743 \\ \hline 1545 \end{array}$
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筆算練習 足し算(3x3) (54) 解答

①	$\begin{array}{r} 766 \\ + 261 \\ \hline 1027 \end{array}$	⑧	$\begin{array}{r} 285 \\ + 813 \\ \hline 1098 \end{array}$	⑮	$\begin{array}{r} 891 \\ + 413 \\ \hline 1304 \end{array}$	⑳	$\begin{array}{r} 435 \\ + 224 \\ \hline 659 \end{array}$
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②	$\begin{array}{r} 913 \\ + 134 \\ \hline 1047 \end{array}$	⑨	$\begin{array}{r} 982 \\ + 263 \\ \hline 1245 \end{array}$	⑯	$\begin{array}{r} 194 \\ + 920 \\ \hline 1114 \end{array}$	㉑	$\begin{array}{r} 687 \\ + 962 \\ \hline 1649 \end{array}$
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③	$\begin{array}{r} 334 \\ + 809 \\ \hline 1143 \end{array}$	⑩	$\begin{array}{r} 269 \\ + 702 \\ \hline 971 \end{array}$	⑰	$\begin{array}{r} 393 \\ + 645 \\ \hline 1038 \end{array}$	㉒	$\begin{array}{r} 360 \\ + 201 \\ \hline 561 \end{array}$
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④	$\begin{array}{r} 789 \\ + 415 \\ \hline 1204 \end{array}$	⑪	$\begin{array}{r} 308 \\ + 375 \\ \hline 683 \end{array}$	⑱	$\begin{array}{r} 575 \\ + 303 \\ \hline 878 \end{array}$	㉓	$\begin{array}{r} 782 \\ + 793 \\ \hline 1575 \end{array}$
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⑤	$\begin{array}{r} 437 \\ + 296 \\ \hline 733 \end{array}$	⑫	$\begin{array}{r} 530 \\ + 507 \\ \hline 1037 \end{array}$	⑲	$\begin{array}{r} 778 \\ + 761 \\ \hline 1539 \end{array}$	㉔	$\begin{array}{r} 878 \\ + 667 \\ \hline 1545 \end{array}$
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⑥	$\begin{array}{r} 698 \\ + 333 \\ \hline 1031 \end{array}$	⑬	$\begin{array}{r} 131 \\ + 545 \\ \hline 676 \end{array}$	⑳	$\begin{array}{r} 180 \\ + 743 \\ \hline 923 \end{array}$	㉕	$\begin{array}{r} 313 \\ + 250 \\ \hline 563 \end{array}$
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⑦	$\begin{array}{r} 890 \\ + 659 \\ \hline 1549 \end{array}$	⑭	$\begin{array}{r} 867 \\ + 803 \\ \hline 1670 \end{array}$	㉑	$\begin{array}{r} 392 \\ + 459 \\ \hline 851 \end{array}$	㉖	$\begin{array}{r} 166 \\ + 973 \\ \hline 1139 \end{array}$
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筆算練習 足し算(3x3) (55) 解答

$$\begin{array}{r} \textcircled{1} \quad 450 \\ + \quad 872 \\ \hline 1322 \end{array}$$

$$\begin{array}{r} \textcircled{8} \quad 328 \\ + \quad 848 \\ \hline 1176 \end{array}$$

$$\begin{array}{r} \textcircled{15} \quad 163 \\ + \quad 645 \\ \hline 808 \end{array}$$

$$\begin{array}{r} \textcircled{22} \quad 798 \\ + \quad 705 \\ \hline 1503 \end{array}$$

$$\begin{array}{r} \textcircled{2} \quad 598 \\ + \quad 890 \\ \hline 1488 \end{array}$$

$$\begin{array}{r} \textcircled{9} \quad 217 \\ + \quad 788 \\ \hline 1005 \end{array}$$

$$\begin{array}{r} \textcircled{16} \quad 857 \\ + \quad 395 \\ \hline 1252 \end{array}$$

$$\begin{array}{r} \textcircled{23} \quad 221 \\ + \quad 491 \\ \hline 712 \end{array}$$

$$\begin{array}{r} \textcircled{3} \quad 682 \\ + \quad 196 \\ \hline 878 \end{array}$$

$$\begin{array}{r} \textcircled{10} \quad 452 \\ + \quad 917 \\ \hline 1369 \end{array}$$

$$\begin{array}{r} \textcircled{17} \quad 412 \\ + \quad 227 \\ \hline 639 \end{array}$$

$$\begin{array}{r} \textcircled{24} \quad 507 \\ + \quad 400 \\ \hline 907 \end{array}$$

$$\begin{array}{r} \textcircled{4} \quad 494 \\ + \quad 544 \\ \hline 1038 \end{array}$$

$$\begin{array}{r} \textcircled{11} \quad 777 \\ + \quad 522 \\ \hline 1299 \end{array}$$

$$\begin{array}{r} \textcircled{18} \quad 833 \\ + \quad 155 \\ \hline 988 \end{array}$$

$$\begin{array}{r} \textcircled{25} \quad 718 \\ + \quad 597 \\ \hline 1315 \end{array}$$

$$\begin{array}{r} \textcircled{5} \quad 384 \\ + \quad 168 \\ \hline 552 \end{array}$$

$$\begin{array}{r} \textcircled{12} \quad 529 \\ + \quad 349 \\ \hline 878 \end{array}$$

$$\begin{array}{r} \textcircled{19} \quad 543 \\ + \quad 430 \\ \hline 973 \end{array}$$

$$\begin{array}{r} \textcircled{26} \quad 104 \\ + \quad 556 \\ \hline 660 \end{array}$$

$$\begin{array}{r} \textcircled{6} \quad 988 \\ + \quad 470 \\ \hline 1458 \end{array}$$

$$\begin{array}{r} \textcircled{13} \quad 885 \\ + \quad 550 \\ \hline 1435 \end{array}$$

$$\begin{array}{r} \textcircled{20} \quad 501 \\ + \quad 112 \\ \hline 613 \end{array}$$

$$\begin{array}{r} \textcircled{27} \quad 304 \\ + \quad 985 \\ \hline 1289 \end{array}$$

$$\begin{array}{r} \textcircled{7} \quad 292 \\ + \quad 670 \\ \hline 962 \end{array}$$

$$\begin{array}{r} \textcircled{14} \quad 576 \\ + \quad 875 \\ \hline 1451 \end{array}$$

$$\begin{array}{r} \textcircled{21} \quad 813 \\ + \quad 692 \\ \hline 1505 \end{array}$$

$$\begin{array}{r} \textcircled{28} \quad 395 \\ + \quad 462 \\ \hline 857 \end{array}$$

筆算練習 足し算(3x3) (56) 解答

①	$\begin{array}{r} 736 \\ + 561 \\ \hline 1297 \end{array}$	⑧	$\begin{array}{r} 856 \\ + 560 \\ \hline 1416 \end{array}$	⑮	$\begin{array}{r} 398 \\ + 656 \\ \hline 1054 \end{array}$	⑳	$\begin{array}{r} 369 \\ + 809 \\ \hline 1178 \end{array}$
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②	$\begin{array}{r} 852 \\ + 231 \\ \hline 1083 \end{array}$	⑨	$\begin{array}{r} 623 \\ + 359 \\ \hline 982 \end{array}$	⑯	$\begin{array}{r} 821 \\ + 180 \\ \hline 1001 \end{array}$	㉑	$\begin{array}{r} 479 \\ + 926 \\ \hline 1405 \end{array}$
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③	$\begin{array}{r} 485 \\ + 571 \\ \hline 1056 \end{array}$	⑩	$\begin{array}{r} 260 \\ + 680 \\ \hline 940 \end{array}$	⑰	$\begin{array}{r} 389 \\ + 112 \\ \hline 501 \end{array}$	㉒	$\begin{array}{r} 157 \\ + 368 \\ \hline 525 \end{array}$
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④	$\begin{array}{r} 199 \\ + 658 \\ \hline 857 \end{array}$	⑪	$\begin{array}{r} 106 \\ + 429 \\ \hline 535 \end{array}$	⑱	$\begin{array}{r} 793 \\ + 196 \\ \hline 989 \end{array}$	㉓	$\begin{array}{r} 901 \\ + 418 \\ \hline 1319 \end{array}$
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⑤	$\begin{array}{r} 688 \\ + 173 \\ \hline 861 \end{array}$	⑫	$\begin{array}{r} 947 \\ + 237 \\ \hline 1184 \end{array}$	⑲	$\begin{array}{r} 594 \\ + 384 \\ \hline 978 \end{array}$	㉔	$\begin{array}{r} 286 \\ + 171 \\ \hline 457 \end{array}$
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⑥	$\begin{array}{r} 317 \\ + 788 \\ \hline 1105 \end{array}$	⑬	$\begin{array}{r} 198 \\ + 444 \\ \hline 642 \end{array}$	㉑	$\begin{array}{r} 609 \\ + 514 \\ \hline 1123 \end{array}$	㉕	$\begin{array}{r} 738 \\ + 474 \\ \hline 1212 \end{array}$
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⑦	$\begin{array}{r} 824 \\ + 864 \\ \hline 1688 \end{array}$	⑭	$\begin{array}{r} 156 \\ + 854 \\ \hline 1010 \end{array}$	㉒	$\begin{array}{r} 770 \\ + 288 \\ \hline 1058 \end{array}$	㉖	$\begin{array}{r} 735 \\ + 135 \\ \hline 870 \end{array}$
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