

## 筆算練習 足し算(3x3) (41) 問題

$$\begin{array}{r} \textcircled{1} & 447 & \textcircled{8} & 627 & \textcircled{15} & 844 & \textcircled{22} & 691 \\ + & 278 & + & 765 & + & 106 & + & 496 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 626 & \textcircled{9} & 895 & \textcircled{16} & 664 & \textcircled{23} & 344 \\ + & 332 & + & 855 & + & 712 & + & 453 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 540 & \textcircled{10} & 377 & \textcircled{17} & 377 & \textcircled{24} & 797 \\ + & 120 & + & 639 & + & 337 & + & 207 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 652 & \textcircled{11} & 858 & \textcircled{18} & 228 & \textcircled{25} & 164 \\ + & 786 & + & 774 & + & 934 & + & 992 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 378 & \textcircled{12} & 924 & \textcircled{19} & 366 & \textcircled{26} & 806 \\ + & 823 & + & 690 & + & 861 & + & 928 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 883 & \textcircled{13} & 299 & \textcircled{20} & 481 & \textcircled{27} & 524 \\ + & 633 & + & 107 & + & 708 & + & 304 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 681 & \textcircled{14} & 173 & \textcircled{21} & 864 & \textcircled{28} & 111 \\ + & 533 & + & 183 & + & 836 & + & 823 \\ \hline \end{array}$$

## 筆算練習 足し算(3x3) (42) 問題

$$\begin{array}{r} \textcircled{1} & 526 & \textcircled{8} & 984 & \textcircled{15} & 805 & \textcircled{22} & 518 \\ + & 983 & + & 255 & + & 140 & + & 765 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 976 & \textcircled{9} & 593 & \textcircled{16} & 741 & \textcircled{23} & 677 \\ + & 904 & + & 235 & + & 885 & + & 440 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 665 & \textcircled{10} & 884 & \textcircled{17} & 139 & \textcircled{24} & 698 \\ + & 966 & + & 216 & + & 631 & + & 107 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 214 & \textcircled{11} & 563 & \textcircled{18} & 288 & \textcircled{25} & 816 \\ + & 324 & + & 503 & + & 902 & + & 776 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 846 & \textcircled{12} & 368 & \textcircled{19} & 571 & \textcircled{26} & 577 \\ + & 803 & + & 699 & + & 630 & + & 799 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 725 & \textcircled{13} & 962 & \textcircled{20} & 995 & \textcircled{27} & 428 \\ + & 515 & + & 186 & + & 515 & + & 546 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 980 & \textcircled{14} & 286 & \textcircled{21} & 544 & \textcircled{28} & 952 \\ + & 681 & + & 705 & + & 718 & + & 205 \\ \hline \end{array}$$

## 筆算練習 足し算(3x3) (43) 問題

$$\begin{array}{r} \textcircled{1} & 744 & \textcircled{8} & 497 & \textcircled{15} & 469 & \textcircled{22} & 966 \\ + & 760 & + & 560 & + & 198 & + & 314 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 285 & \textcircled{9} & 167 & \textcircled{16} & 842 & \textcircled{23} & 596 \\ + & 316 & + & 588 & + & 103 & + & 176 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 801 & \textcircled{10} & 704 & \textcircled{17} & 196 & \textcircled{24} & 376 \\ + & 512 & + & 885 & + & 770 & + & 473 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 328 & \textcircled{11} & 413 & \textcircled{18} & 937 & \textcircled{25} & 802 \\ + & 829 & + & 159 & + & 726 & + & 640 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 612 & \textcircled{12} & 125 & \textcircled{19} & 182 & \textcircled{26} & 648 \\ + & 426 & + & 703 & + & 142 & + & 312 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 144 & \textcircled{13} & 750 & \textcircled{20} & 783 & \textcircled{27} & 840 \\ + & 723 & + & 167 & + & 352 & + & 415 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 657 & \textcircled{14} & 751 & \textcircled{21} & 955 & \textcircled{28} & 103 \\ + & 127 & + & 408 & + & 943 & + & 433 \\ \hline \end{array}$$

## 筆算練習 足し算(3x3) (44) 問題

$$\begin{array}{r} \textcircled{1} & 214 \\ + & 860 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{8} & 243 \\ + & 947 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{15} & 416 \\ + & 824 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{22} & 515 \\ + & 770 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 164 \\ + & 546 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{9} & 704 \\ + & 364 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{16} & 296 \\ + & 232 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{23} & 984 \\ + & 871 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 233 \\ + & 840 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{10} & 325 \\ + & 615 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{17} & 699 \\ + & 276 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{24} & 629 \\ + & 836 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 303 \\ + & 284 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{11} & 230 \\ + & 836 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{18} & 594 \\ + & 871 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{25} & 136 \\ + & 213 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 290 \\ + & 326 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{12} & 878 \\ + & 424 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{19} & 918 \\ + & 810 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{26} & 801 \\ + & 218 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 198 \\ + & 966 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{13} & 764 \\ + & 482 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{20} & 875 \\ + & 514 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{27} & 510 \\ + & 900 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 864 \\ + & 872 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{14} & 118 \\ + & 652 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{21} & 673 \\ + & 792 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{28} & 377 \\ + & 888 \\ \hline \end{array}$$

## 筆算練習 足し算(3x3) (45) 問題

$$\begin{array}{r} \textcircled{1} & 748 & \textcircled{8} & 475 & \textcircled{15} & 676 & \textcircled{22} & 845 \\ + & 125 & + & 791 & + & 789 & + & 511 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 122 & \textcircled{9} & 526 & \textcircled{16} & 246 & \textcircled{23} & 712 \\ + & 299 & + & 276 & + & 378 & + & 561 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 655 & \textcircled{10} & 909 & \textcircled{17} & 387 & \textcircled{24} & 324 \\ + & 450 & + & 822 & + & 452 & + & 846 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 686 & \textcircled{11} & 377 & \textcircled{18} & 710 & \textcircled{25} & 111 \\ + & 841 & + & 196 & + & 679 & + & 614 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 361 & \textcircled{12} & 759 & \textcircled{19} & 301 & \textcircled{26} & 395 \\ + & 935 & + & 692 & + & 295 & + & 921 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 337 & \textcircled{13} & 612 & \textcircled{20} & 929 & \textcircled{27} & 641 \\ + & 898 & + & 411 & + & 259 & + & 903 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 974 & \textcircled{14} & 607 & \textcircled{21} & 890 & \textcircled{28} & 549 \\ + & 375 & + & 862 & + & 918 & + & 846 \\ \hline \end{array}$$

## 筆算練習 足し算(3x3) (46) 問題

$$\begin{array}{r} \textcircled{1} & 354 \\ + & 105 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{8} & 695 \\ + & 285 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{15} & 174 \\ + & 424 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{22} & 395 \\ + & 143 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 327 \\ + & 900 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{9} & 986 \\ + & 947 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{16} & 124 \\ + & 300 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{23} & 205 \\ + & 107 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 596 \\ + & 948 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{10} & 512 \\ + & 735 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{17} & 517 \\ + & 457 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{24} & 396 \\ + & 536 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 177 \\ + & 669 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{11} & 583 \\ + & 421 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{18} & 948 \\ + & 452 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{25} & 697 \\ + & 522 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 283 \\ + & 960 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{12} & 957 \\ + & 205 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{19} & 637 \\ + & 904 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{26} & 936 \\ + & 410 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 928 \\ + & 789 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{13} & 893 \\ + & 781 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{20} & 219 \\ + & 837 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{27} & 997 \\ + & 810 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 577 \\ + & 389 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{14} & 340 \\ + & 907 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{21} & 762 \\ + & 742 \\ \hline \end{array} \quad \begin{array}{r} \textcircled{28} & 595 \\ + & 717 \\ \hline \end{array}$$

## 筆算練習 足し算(3x3) (47) 問題

$$\begin{array}{r} \textcircled{1} & 389 & \textcircled{8} & 153 & \textcircled{15} & 768 & \textcircled{22} & 955 \\ + & 544 & + & 110 & + & 322 & + & 789 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 532 & \textcircled{9} & 711 & \textcircled{16} & 580 & \textcircled{23} & 467 \\ + & 540 & + & 618 & + & 844 & + & 879 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 197 & \textcircled{10} & 265 & \textcircled{17} & 915 & \textcircled{24} & 581 \\ + & 660 & + & 103 & + & 116 & + & 715 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 468 & \textcircled{11} & 923 & \textcircled{18} & 612 & \textcircled{25} & 875 \\ + & 381 & + & 757 & + & 115 & + & 583 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 896 & \textcircled{12} & 772 & \textcircled{19} & 449 & \textcircled{26} & 188 \\ + & 712 & + & 647 & + & 147 & + & 793 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 960 & \textcircled{13} & 721 & \textcircled{20} & 397 & \textcircled{27} & 373 \\ + & 327 & + & 427 & + & 687 & + & 555 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 802 & \textcircled{14} & 118 & \textcircled{21} & 796 & \textcircled{28} & 816 \\ + & 876 & + & 740 & + & 400 & + & 951 \\ \hline \end{array}$$

## 筆算練習 足し算(3x3) (48) 問題

$$\begin{array}{r} \textcircled{1} & 127 & \textcircled{8} & 306 & \textcircled{15} & 812 & \textcircled{22} & 321 \\ + & 307 & + & 506 & + & 248 & + & 749 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{2} & 313 & \textcircled{9} & 457 & \textcircled{16} & 166 & \textcircled{23} & 721 \\ + & 184 & + & 157 & + & 654 & + & 815 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{3} & 987 & \textcircled{10} & 279 & \textcircled{17} & 934 & \textcircled{24} & 308 \\ + & 959 & + & 411 & + & 680 & + & 902 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{4} & 700 & \textcircled{11} & 327 & \textcircled{18} & 538 & \textcircled{25} & 544 \\ + & 474 & + & 747 & + & 111 & + & 162 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{5} & 607 & \textcircled{12} & 334 & \textcircled{19} & 926 & \textcircled{26} & 367 \\ + & 332 & + & 605 & + & 415 & + & 123 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{6} & 391 & \textcircled{13} & 556 & \textcircled{20} & 190 & \textcircled{27} & 359 \\ + & 477 & + & 858 & + & 257 & + & 701 \\ \hline \end{array}$$

$$\begin{array}{r} \textcircled{7} & 395 & \textcircled{14} & 697 & \textcircled{21} & 790 & \textcircled{28} & 597 \\ + & 974 & + & 497 & + & 701 & + & 831 \\ \hline \end{array}$$